



Washer, Electrical Equipment Bond

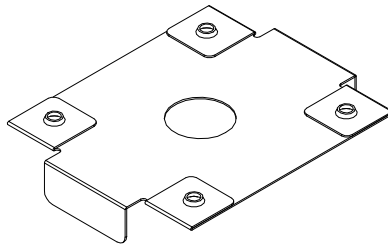
# WEEB

## INSTALLATION INSTRUCTIONS

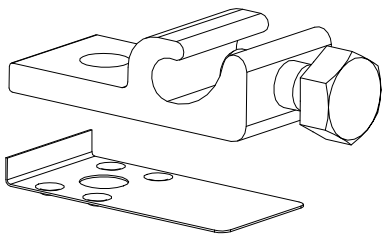
*For SunEarth Solar Strut  
Employing CR-Clamp Only*

Please read carefully before installing.

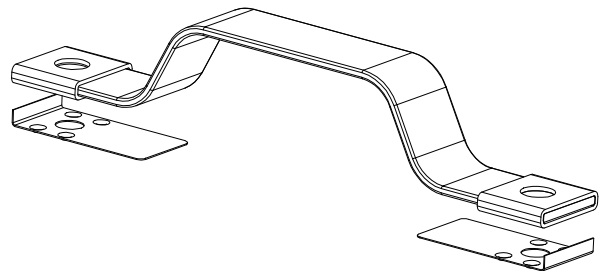
Burndy LLC recommends that the sufficient details of the installation be submitted to the AHJ for approval before any work is started.



WEEB-SSR



WEEB-LUG-6.7



WEEB BONDING JUMPER-6.7

Products are tested to UL 467, CAN/CSA-C22.2 No. 41  
US/ Canadian standards for safety grounding and bonding equipment.



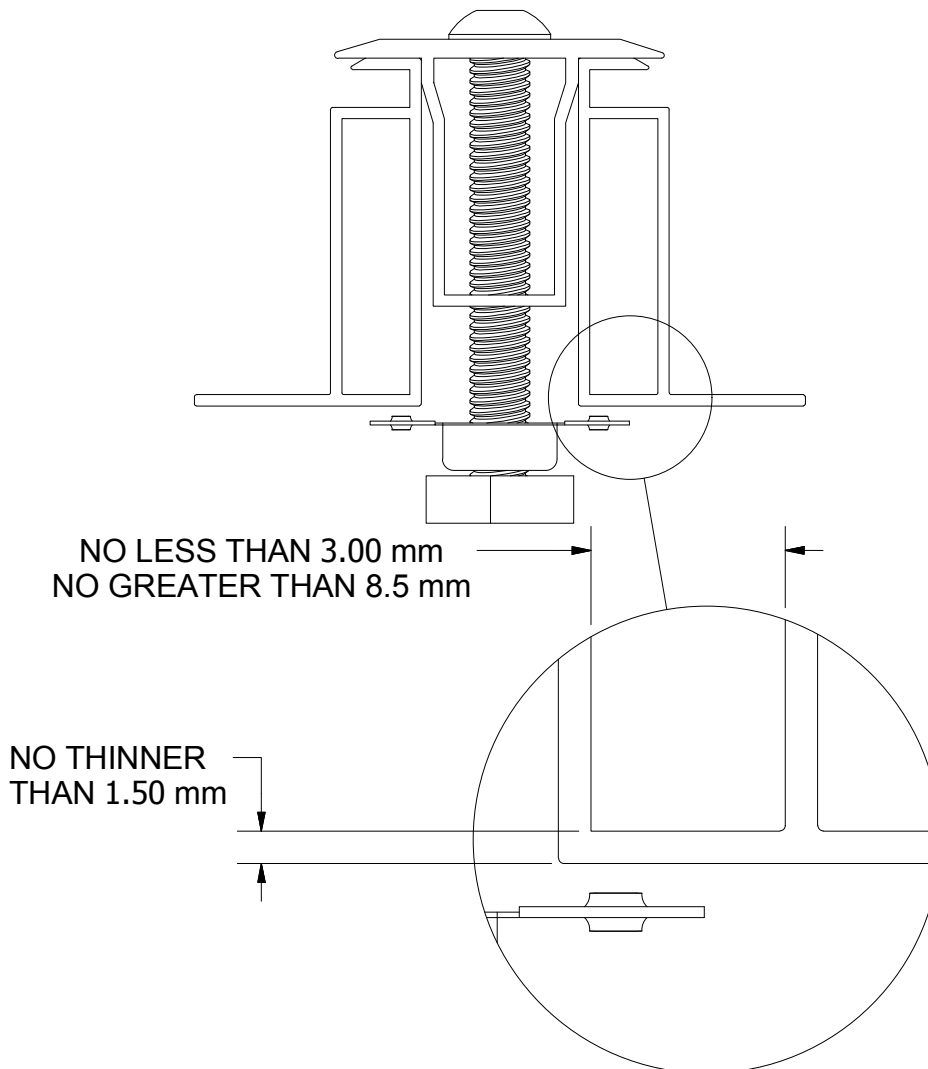
Intertek  
3098177

# WEEB COMPATIBILITY

The WEEB family of products can be used to bond anodized aluminum, galvanized steel, steel and other electrically conductive metal structures. All installations shall be in accordance with NEC requirements in the USA and with CSA C22.1 in Canada. The WEEBs are for use with modules that have a maximum fuse rating of less than 25A.

## WEEB-SSR on Boxed Module Frames

Certain module frames do not have enough structural strength to withstand the force required to embed a WEEB. These frames will deform and therefore not allow sufficient penetration of the WEEB teeth. The general requirements for minimum module frame thickness of "boxed" type module frames are illustrated below. For more information regarding module compatibility, please see the technical documents section of our website.

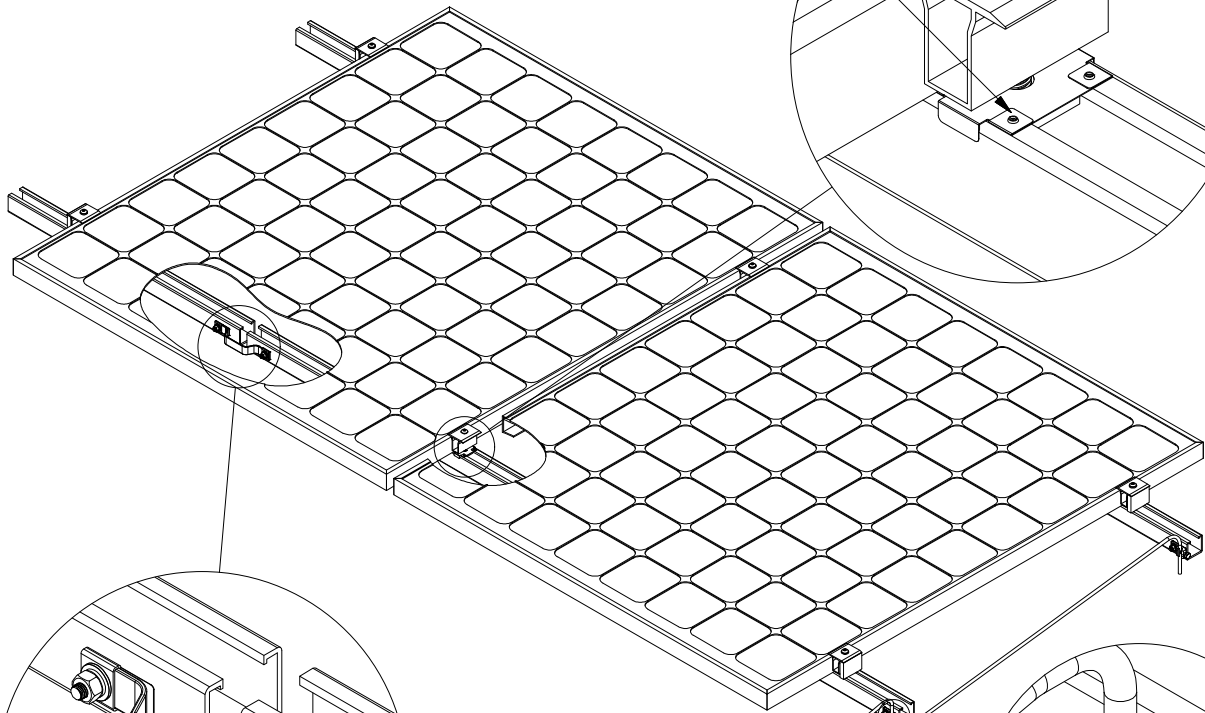
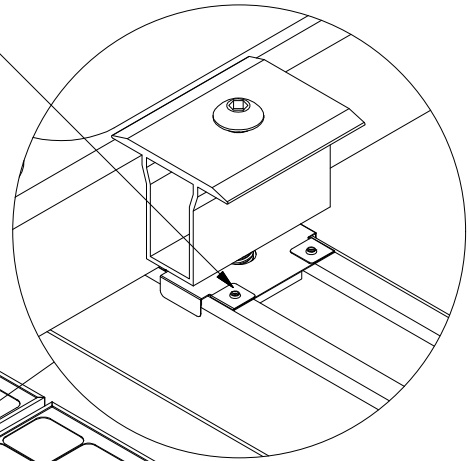


### Note:

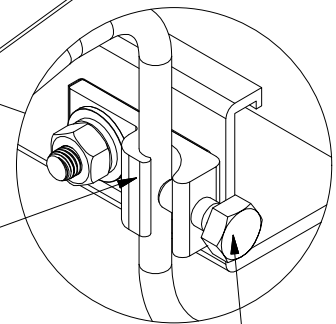
**Inspect each module frame used with a WEEB to ensure that the bottom mounting face of the frame is flat, and that there are no hindrances to embedding WEEB teeth. Do not use a module with a frame that prevents the WEEB teeth from embedding fully.**

# SYSTEM OVERVIEW

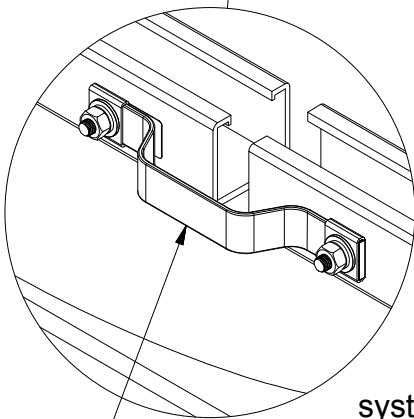
Use WEEB-SSR to bond solar module frames to module mounting rail. Torque fastener to 12 ft-lbs / 16.3 N-m



Use one WEEB-LUG-6.7 assembly per rail and torque fastener to 10 ft-lbs / 13.5 N-m to connect system to equipment ground conductor



Use WEEB Bonding Jumper and torque fastener to 10 ft-lbs / 13.5 N-m to electrically connect mechanically spliced rails.



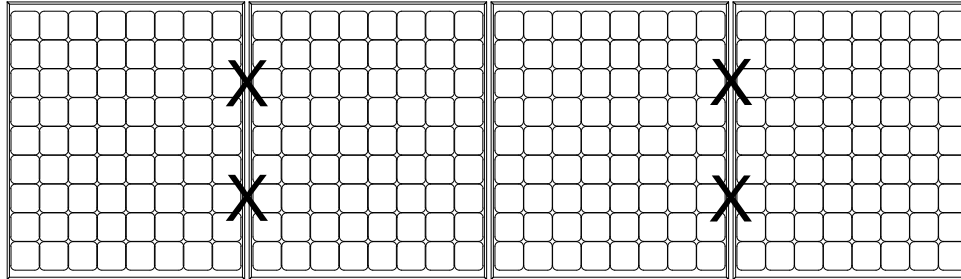
Lay in equipment ground conductor and torque bolt to 7 ft-lbs / 10 N-m

## Important notes:

1. Use general purpose anti-seize compound on fastener threads when installing WEEBs.
2. The NEC section 690.43 states “Exposed non-current carrying metal parts of module frames, equipment, and conductor enclosures shall be grounded in accordance with 250.134 or 250.136(A) regardless of voltage”.
3. WEEBs are intended for SINGLE USE ONLY. Functionality will not be guaranteed if reused.
4. To correctly install WEEB-SSR, ensure that both sides of the solar modules are completely positioned against the mid clamp. Refer to WEEB compatibility page for illustrations.

# WEEB-SSR LAYOUT LANDSCAPE MODULE ORIENTATION

## EVEN NUMBER OF MODULES IN ROW

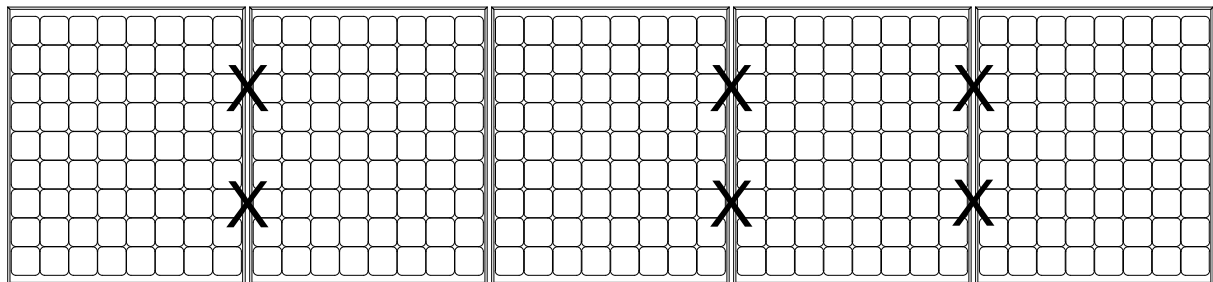


X DENOTES PLACES TO INSTALL WEEB-SSR

$$C \times R = 4 \times 1$$

$$\text{WEEB-SSR NEEDED} = C \times R = 4 \times 1 = 4$$

## ODD NUMBER OF MODULES IN ROW



X DENOTES PLACES TO INSTALL WEEB-SSR

$$C \times R = 5 \times 1$$

$$\text{WEEB-SSR NEEDED} = [C+1] \times R = [5+1] \times 1 = 6$$

### Note:

When replacing a single faulty module, also remove the adjacent module which contacts the same WEEBs as the faulty module. This will ensure that there are never ungrounded modules in the array.

**Customer Service Department**  
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1-603-647-5299 (International)