Power Quality Solutions Reactors & Drive Isolation Transformers





Power Quality Solutions

Two product lines when <u>harmonics</u> are present:

Line Reactor and Drive Isolation Transformer

What is it? When to use it? Which one is best? How to size it?









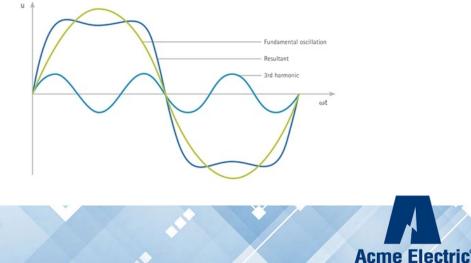
What are harmonics?

HARMONICS: A sinusoidal waveform with a frequency that is an integral multiple of the fundamental frequency.

When multiple harmonics are present, the resultant sinusoidal waveform becomes distorted, which affects the current (THID) and voltage (THVD) of the power system

- 60hz Fundamental
- 120hz 2nd Harmonic
- 180hz 3rd Harmonic
- 240hz 4th Harmonic

etc...



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Where Do Harmonics Originate?

Harmonics primarily originate in electronic power converters.

These can be found in Non Linear Loads such as:

- **1.** Variable Frequency Drives
- 2. Electronic Ballasts
- 3. Switch Mode Power Supplies
- 4. Oven and Furnace Controls
- 5. Rectifier Circuits





Problems Created By Harmonic Currents

Effects of Harmonics on the power system

- 1. **Overheated** Neutrals
- 2. Overheated Transformers
- 3. Malfunctioning of Equipment due to excessive voltage distortion
- 4. Burned-out Motors
- 5. Tripped Circuit Breakers
- 6. Blown Fuses

Effect of Harmonics on Transformers

- 1. Increased temperature rise
- 2. Increased neutral current flow
- 3. Increased core losses
- 4. Increased sound level
- 5. Decreased efficiency

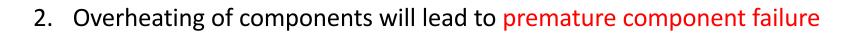
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Harmonic Distortion Leads To Higher Costs

- 1. Increased utility current required resulting in
 - a) LARGER Wires
 - b) LARGER Transformers
 - c) LARGER Circuit Breakers
 - d) HIGHER Operating Costs



3. Reduces utility power factor – high utility costs and possible fines



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What is it?

Reactor

Inductor with Iron core and 3 single phase coils

480V – 3% or 5% Impedance 240V – 6% or 10% Impedance 600V – 2.4% or 4% Impedance

2Amps up to 600Amps

Open or Enclosed Configuration

Increasing impedance helps <u>reduce</u> helps reduce harmonics distortion Up to 35% harmonic reduction



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What is it?

Drive Isolation Transformer

Transformer with special voltages and kVA sizes unique to drive applications

Nominal 6% Impedance from 7.5kVA up to 990kVA

Copper Foil windings to ensure lowest possible losses and reduce short circuit

Shielded for extra protection and noise reductions

Copper terminations in both encapsulated and ventilated designs







When to use it?

Used on the line (input) or load (output) of the drive

Transformer

Need to meet IEEE-519 Standard for harmonic levels

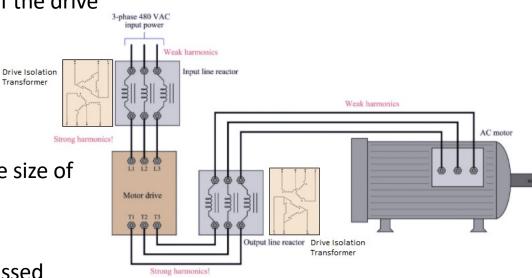
In conjunction with Active Filters to reduce size of Active Filter needed

Experiencing power quality issues as discussed

Tripping due to voltage spikes



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Acme Electric

Application considerations

Non-linear loads account for more than 25% of the total system load

Transformers load is greater than 75%

Use of generators

Phase to Phase input voltage imbalances greater than 2%

Smaller VFD's with no DC link chokes

Low Impedance Transformer kVA is at least 10 times the VFD kVA





Which is the best?

	Reactor	Drive Isolation Transformer
Phase to Phase Voltage Unbalance	Help Balance voltages	Help Balance voltages & offer grounded neutral
Smaller VFD's	Starting at 1HP, small footprint, lower cost	Starting at 5 HP, larger footprint, higher cost
Impedance	Wide range (2.4% - 10%) & can be wired in series	Nominal 6% Impedance but varies with load of transformer
Isolated Ground	Not able to provide	Able to provide





Which is the best?

	Reactor	Drive Isolation Transformer
Use on output of VFD	Can be used on both line & load without derating	Customized for specific VFD
Voltage Change	No taps to compensate	Taps available to compensate
Physical Size	Small & can be installed inside control cabinet	Large with its own enclosure
Installation Costs	Lower installation costs	Higher installation costs
Operating Costs	Lower losses = lower costs	Higher losses = higher costs





How to size?

Reactors

Determine the current of the application Determine the impedance needed for the application Determine if open or enclosed configuration is needed

Drive Isolation Transformer

Determine the kVA (or HP) of the motor Determine the line and load voltage of the application

10000	
H.P.	kVA
5.0	7.5
7.5	11.0
10.0	14.0
15.0	20.0
20.0	27.0
25.0	34.0
30.0	40.0
40.0	51.0
50.0	63.0
60.0	75.0
75.0	93.0
100.0	118.0
125.0	145.0
150.0	175.0
200.0	220.0
250.0	275.0
300.0	330.0
400.0	440.0
500.0	550.0
600.0	660.0





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