



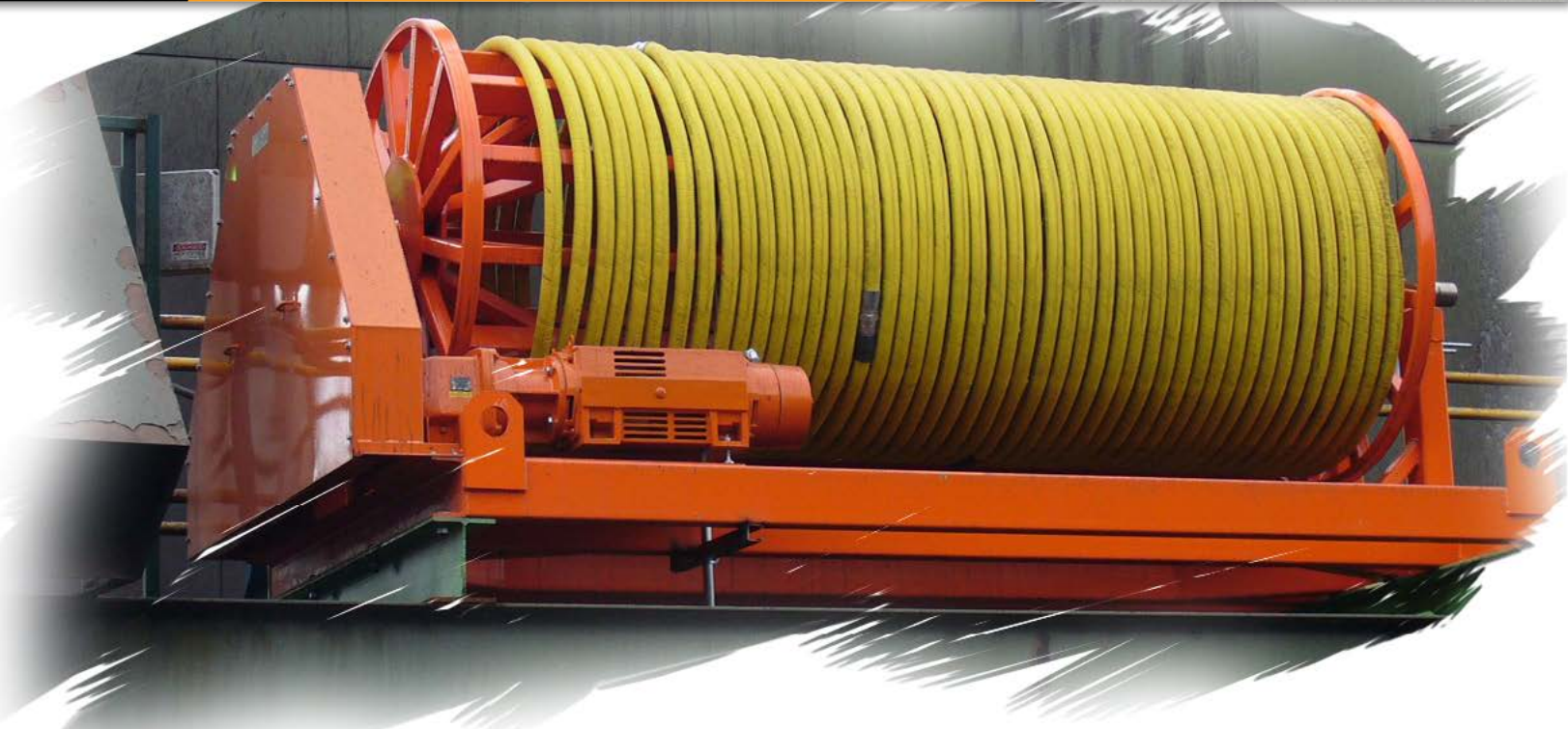
Industrial Controls Division

MOTOR DRIVEN VFD REELS

Variable Frequency Drives



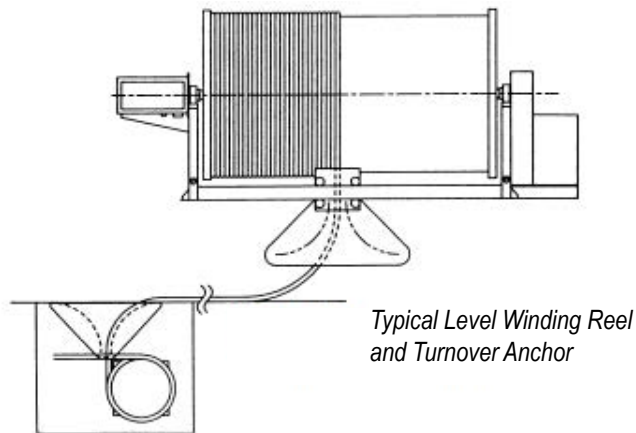
LEVEL WIND REELS



Best Management Solution For Long Cables

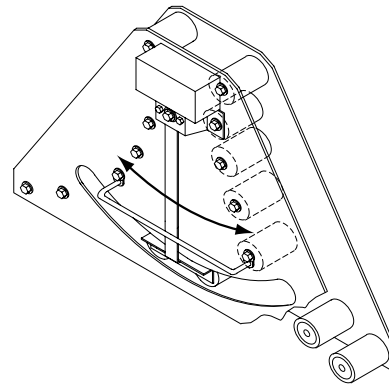
Level Winding Reels have demonstrated through years of use to be the safest and most reliable way to handle long lengths of large cable. By winding a single layer of cable horizontally on a generous drum diameter, the cable experiences minimum flexing and is exposed to maximum cooling, should that be a concern. Equipment speeds can be slow, moderate or high with equally good performance. Cable guide is included. Reels can be shipped complete with cable installed, or site mounted by others.

Maximum Reliability



Level Winding reels provide the maximum in cable handling reliability. Due to size of the drum and other components required to achieve this reliability, proper location of the reel is very important. Minimum cable bending is the goal at both the reel and the anchor point. Gleason will be happy to provide assistance on your request for specific application details.

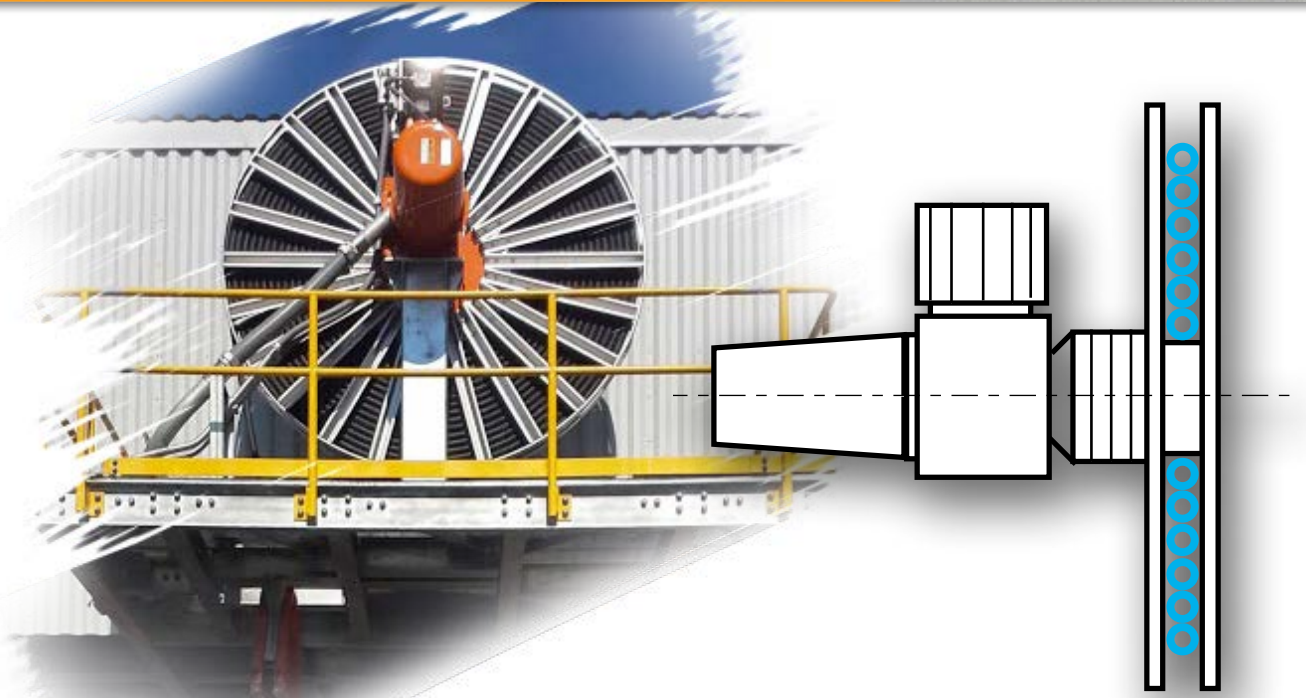
Roller Guide Assemblies



Cable rollers guide assemblies are critical for the proper management of cable being paid out and retrieved in today's demanding applications. Special attention has been given to Gleason's roller guide designs to insure the optimum in efficiency and reliability at each installation. Assemblies are matched to the specific cable diameter and weight and installed to suit the most demanding machine speed and travel limits.



MONOSPIRAL REELS



For Demanding Environments

Monospiral cable reels are designed to stack cable in a single, multiple-layer vertical configuration. They are the solution to applications involving large cables where lateral space may be limited. This narrow spool design, together with proven drive reliability, makes monospiral reels ideal for service in any demanding environment. Monospiral reels are available for low, medium or high speed requirements. The monospiral design allows the reel itself to act as a cable guide. Separate guides may be installed. Each monospiral reel is custom designed using information that you supply regarding your specific application and environment.

About Variable Frequency Drive

- The Gleason VFD reeling system utilizes a drive exclusively programmed to provide a constant reeling torque to the drive motor.
- We use “off the shelf” VFD rated motors. No proprietary clutches, gearboxes, etc.
- Our VFD allows torque control from 0-100% rated torque. Competitors’ magnetic clutch only allow for a small window of adjustment.
- The VFD is programmed to reduce the torque when the cable is pulled off the reel; thus eliminating high cable tension caused by the inertia when accelerating the reel backwards.
- Keypad control allows for easy reel directional control for maintenance, i.e. spooling on new cables, etc.
- VFD can be used to monitor cable reel function and alert/stop crane hoist if reel falters.



INQUIRY FORM

Project Data

Representative _____ Customer _____
Territory No _____ Address _____
Date _____
Lead Time _____
Valid for _____ Phone () _____ Fax () _____
Prepared by _____ Contact _____

Cable Data

Cable Size (AWG) _____ Number of Conductors _____ Type of Cable _____
Voltage _____ Cable O.D. _____ Cable weight per foot _____
Slip Ring _____ Conductors _____ Amperes _____ Volts _____ Hertz _____
Max. cable length for payout _____ Total machine travel _____
Supplier of cable to be _____ Gleason with reel _____ By others (WHO?) _____

Application Data

Reel is to RETRIEVE LIFT DRAG STRETCH

Duty cycle will be _____ cycles per hour/shift day week
Travel speed _____ fpm @ acceleration of _____ ft/sec²
Enclosures to be Dust-tight Other _____
If other, explain _____

Reel drive to be continuous stall other _____
If other, explain _____

Type of cable spool preferred _____ Level wind
_____ Monospiral
_____ Random Wrap

Accessories Required

Cable Guide for _____ one way payout _____ two way payout
Slack Cable Detection _____
Over-tension Detection _____
Slack/over-Tension Detection _____
Anti-Condensation Heater & Thermostat
In Slip Ring Enclosure _____
In Drive Motor _____
Reel Empty Limit Switch _____
Reel Full Limit Switch _____

PLEASE PROVIDE A SKETCH OF YOUR APPLICATION



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