

Non-Metallic Cable/Hose Carrier



Contains POWERTRAK[®] GRP and POWERTUBE [™]

Type "GRP" PowerTrak

Light weight and corrosion resistant, it is ideal for carrying control cables, cords, individual wires and tubes. Molded from fiber-reinforced virgin nylon, one piece links easily snap together to customize length. Material is highly wear-resistant, self-lubricating, and is not damaged by salt or hard water, lubricating oils and greases or hydrocarbons such as conventional fuels. It is also unaffected by most paints, lacquers, detergents, aerosol preparations, food products containing animal fats, organic compounds and constant exposure to sunlight.

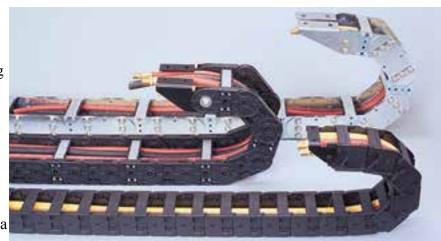
Type "GRP" PowerTrak is available with inside openings from 0.75" x 0.59" to 2.55" x 8.00" for cables or hoses with a maximum outside diameter of 2.12". Maximum total travel is 300 feet when optional guide tray is used. Most sizes have flip open tops for easy access to cables, cords and hoses. Guide tray not suitable for use with all models.

PowerTrak is available in a variety of styles and materials. Metallic or non-metallic, Gleason offers a carrier trak to fit every application.

- Five types
- Many carrier styles
- Hundreds of sizes
- Custom lengths

Protect cables and hoses on reciprocating machinery. Increase safety by keeping cables and hoses together, away from moving components and operations.

PowerTrak is available in a variety of styles and materials, including flip-open for easy access to cables and hoses. Metallic or non-metallic, Gleason offers a carrier trak to fit every application.



Available in this catalog...



Models 101P, 132P, 162P, 252P, 263P, 354P

Non-metallic PowerTrak protects cables and hoses on reciprocating machinery. Safety is increased when cables and hoses are kept together, away from moving components and operators. Capable of X and Y and Z axis motion, PowerTrak GRP is lightweight and corrosion resistant.

Flip-open, snap-together links provide on-site flexibility and easy access to cables and hoses (not available on types 101P and 132P).



Models 815, 1020, 1530, 2045

PowerTube has the same non-metallic advantages as PowerTrak GRP **BUT IN ADDI-TION, IT'S TOTALLY ENCLOSED!** When protection from debris is needed, PowerTube offers a low cost solution with high aesthetic value.

Seven (7) models to choose from with flange-type (pictured) or scoop-type mounting brackets (standard).

Contents

General Information	PAGE
Open or Enclosed?	3
PowerTrak GRP Features	
Applying PowerTrak	
Cable/hose Ties	
Selection	PAGE
QUICK-REFERENCE Selection Guide	8
Three Steps for Selecting & Ordering	
Technical Data	PAGE
PowerTrak GRP Data by Type	
Type 101P & 101PS	
Туре 132Р	
Туре 162Р	
Туре 252Р	
Туре 263Р	17
Туре 354Р	18
PowerTube Data by Type	
Туре 815	
Туре 1020	
Туре 1530	
Туре 2045	
Tray Systems	
Cable & Hose Data	

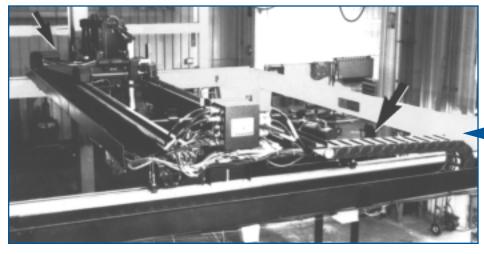






Type GRP PowerTrak protects power cable and allows unhindered movement on case erecting machine.





Two PowerTrak 354P PowerTrak systems installed in Guide Trays for extended travel.

QUICK, Easy-loading Flip-Tops Pivot and Lock from Either Side

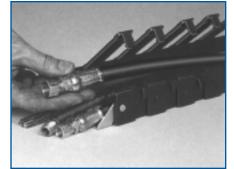


Unlock Tab...



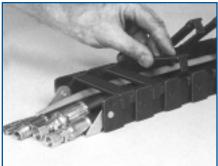
Locking tab securely holds Flip-Top in position but unlocks easily with a screwdriver using a twisting motion.

Access Cables/Hoses...



Easy access is important, especially for preassembled cable/hose sets involving large O.D. plugs, receptacles and couplings.

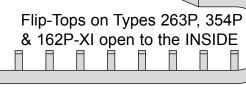
Lock Tab.



To lock the Flip-Tops, engage the pivot and push the locking tab securely into place.



Flip-Tops on Types 162P & 252P open to the OUTSIDE

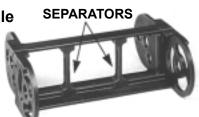


Type 101P Features Unique "SNAP-OUT" Carrier Bar Speeds cable/hose installation. No tools required to snap bars in to hold cables/hoses firmly in place. Bars snap out easily with a pliers.



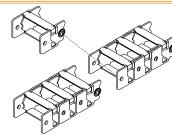
Cable/Hose Carrier Options

Cable/Hose Separators available for most models (Two STANDARD on Types 263P & 354P)



Machined Nylon Bar Carriers available for Types 263P & 354P





Add or Remove Links to Change Length – No Special Tools Required

Molded nylon links easily snap together to customize PowerTrak system length.

Lightweight Non-Conductive Resists Corrosion

MATERIAL: PowerTrak GRP is made from fiber-reinforced virgin nylon. Highly wear resistant, this material is self-lubricating and is not damaged by salt and hard water, lubricating oils and greases or hydrocarbons such as conventional fuels. The material is unaffected by most paints, lacquers, detergents, aerosol preparations, food products containing animal or vegetable fats, organic compounds and constant exposure to sunlight. If ambient conditions are extreme, please consult the factory for recommendations.



PowerTrak is most often used in the horizontal Standard Travel configurations, described on this page TWO-WAY PAYOUT is normally used with Standard Travel.

STANDARD TRAVEL

Two-way payout means locating the cable/hose source at the CENTER of machine travel so that cables/hoses are used in TWO directions. Thus, using two-way payout, the PowerTrak you order will be just one-half of the Total Travel distance that you require, plus a little more to form the curve, as illustrated below.

STANDARD TRAVEL

- Two-way payout (center-fed)
- Upper section is self-supported, roller supported or, for extended travel, may ride on itself or on a carriage
- Lower section is supported by a surface
- 1/2 TRAVEL MOVABLE **FND** CURVE FIXED END _____ ACHINE TRAVEL CENTER

TOTAL TRAVEL

Variations

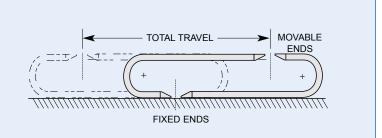
Opposed Travel is the most common variation to Standard Travel. Two smaller PowerTraks in the Opposed configuration can do the same work as a larger size using Standard Travel. Opposed Travel is a valid option when there are width restrictions or when cables and hoses must be separated.

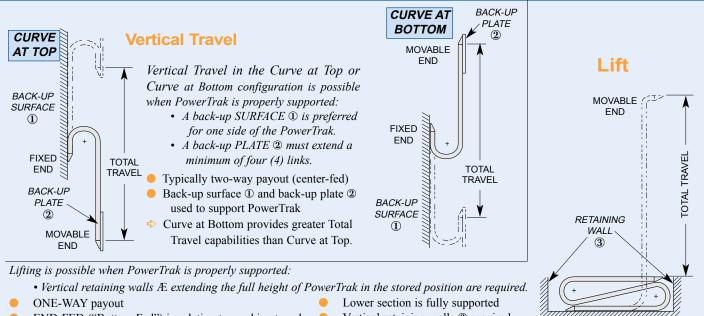
OPPOSED TRAVEL

Opposed Travel involves TWO PowerTraks opposed to one another, each operating in the Standard Travel configuration. Cables/hoses are distributed between the two PowerTraks increasing operating life. Length of each trak is same as one standard travel trak in given application, but type and width of trak may be smaller.

OPPOSED TRAVEL

- TWO PowerTraks, two-way payout on each
- Upper sections self-supported or may ride on lower section or carriage
- Lower sections are supported by a surface
- Roller supports are not available
- Overall width may be reduced ₽>
- Cables and hoses may be separated ₽>





- END-FED ("Bottom Fed") in relation to machine travel
- Upper section is SELF-SUPPORTING
- Vertical retaining walls 3 required

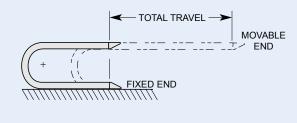
FIXED END

Other Variations

One-Way Travel

Applied where situation prohibits center-feeding of cables/hoses. Roller supports may be added to increase Total Travel capabilities.

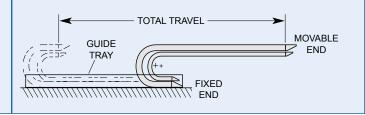
- ONE-WAY payout (end-fed in relation to machine travel)
- Upper section is SELF-SUPPORTING
- Lower section is supported by a surface
- Roller supports may be added consult factory

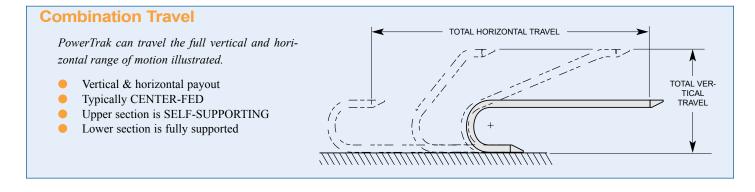


Nested Travel

Two PowerTraks having different bend radii allowing one to nest within the other. Cables/hoses are distributed between the two PowerTraks increasing operating life.

- TWO PowerTraks, two-way payout on each
- Upper sections must be SELF-SUPPORTING
- Lower sections are supported by a guide tray
- Both PowerTraks must be same width
- Roller supports are not available
- Overall width may be reduced
- Cables and hoses may be separated

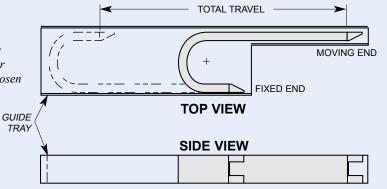




Traveling on Edge

PowerTrak will travel on its edge with the addition of a guide tray. Edge-travel distributes cable/hose weight over a greater support area for improved life expectancy and is typically chosen when height restrictions apply.

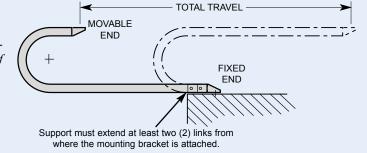
- Two-way payout (center-fed)
- PowerTrak is fully supported by guide tray
- ✤ Overall height may be reduced
- Improved life expectancy for PowerTrak



Cantilevered Travel

PowerTrak GRP may be cantilevered as illustrated for short travel distances. Total Travel of PowerTrak CANNOT exceed 35% of the "Self Supported No Sag Total Travel" shown for each model.

- Typically two-way payout.
- Typically center-fed.
- Upper section is SELF-SUPPORTING.
- Lower section is SELF SUPPORTING.



QUICK REFERENCE Selection Guide

-		-"V" →
	"O" ♥	WINDOW

QUICK REFERENCE Selection Guide							NE	ER BADS	Su		(8)	4	R ALA	N AUALL
	<	"O" ∀	V"			OPEN.SC.	OPEN SAL	OPEN FILE	EVCLOSE	SEPARATO	SEPARATO	MACHINES AVAILABLE	RIVETED CARRIER AVAIL	GUIDE TRAV
PowerTrak Type	Cable/Hose Max. O.D. Allowed	Window Width V	Window Height O	Bend Radius A	Length to Form Curve L(ft.)									
101P-I	0.34	0.59	0.75	1.43	1.0									
101P-II	0.62	1.00	0.75	1.43, 1.91	1.0, 1.0									
101P-IS	0.34	0.59	0.75	1.43	1.0									
101P-IIS	0.62	1.00	0.75	1.43, 1.91	1.0, 1.0									
132P-I	0.82	1.50	0.98	2.05, 3.70	1.0, 1.5	•					•		•	
132P-II	0.82	2.28	0.98	2.05, 3.70	1.0, 1.5	•					•			
132P-III	0.82	3.08	0.98	2.05, 3.70	1.0, 1.5	•					•		•	•
162P-I	0.83	1.50	1.00	1.91, 3.44	1.0, 1.5						•			
162P-XI	0.83	1.50	1.00	3.44	1.5						•		•	•
162P-II	0.83	2.28	1.00	1.91, 3.44	1.0, 1.5						•		•	•
162P-III	0.83	3.08	1.00	1.91, 3.44	1.0, 1.5									
162P-IV	0.83	4.06	1.00	1.91, 3.44, 7.87	1.0, 1.5, 2.5			•			•			•
252P-I	1.46	2.60	1.75	3.40, 4.78, 7.73	1.5, 2.0, 2.5			•			•		•	•
252P-II	1.46	4.25	1.75	3.40, 4.78, 7.73, 10.73 11.67	1.5, 2.0, 2.5,3.0 3.5			•			•		•	•
252P-IIA	1.46	4.25	1.75	2.75	1.5									
252P-III	1.46	6.60	1.75	4.78, 7.73	2.0, 2.5						•			
263P*	1.46	6.00	1.75	3.67, 7.42, 10.92	1.5, 2.5, 3.5			•		•	•	•		•
354P*	2.13	8.00	2.55	6.91, 11.25	2.5. 3.5			•		•	•	•		•
PowerTube Type	Cable/Hose Max. O.D. Allowed	Window Width V	Window Height O	Bend Radius A	Length to Form Curve L(ft.)									
815	0.68	1.50	0.81	2.34	1.0									
1020	0.83	2.00	1.0	3.25, 5.88	1.5, 2.0									
1530	1.25	3.00	1.50	4.12, 7.75	2.0, 3.0									
2045	1.67	4.50	2.00	5.88, 8.38	2.5, 3.5									

* When machined nylon bar carrier option is used, max. O.D. for use with Type 263P is 1.13"; max. O.D. for Type 354P is 1.69".

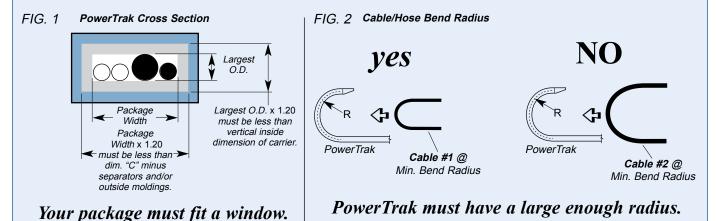
Ordering PowerTrak GRP

Step 1DEFINING YOUR
CABLE/HOSE "PACKAGE"

Picture your cables and hoses as a GROUP, what we call a cable/hose "PACKAGE."

- Package must fit into a PowerTrak WINDOW. Allow for at least 20% clearance. See Fig. 1 and refer to Selection Guide.
- PowerTrak should **NOT** have a radius less than the minimum bending radius of the least flexible cable or hose in your package, *usually* the recommended minimum bend radius of the largest cable or hose in your package (Fig 2).

IMPORTANT: Information about your cables and hoses is CRITICAL for selecting the correct PowerTrak.



I Fill in all of the blanks in the Worksheet below (if necessary, refer to "Cable & Hose Data" in this catalog for diam

Fill in all of the blanks in the Worksheet below (if necessary, refer to "Cable & Hose Data" in this catalog for diameters and weights of typical cables and hoses).

TOTAL NO. OF CABLES/HOSES (for machined bar carrier option) $\sim Qsum =$ TOTAL CABLE/ HOSE WEIGHT $\rightarrow AQsum =$ PKG WIDTH (Total of all O.D.s) $\rightarrow JQsum =$ PKG HEIGHT (Largest O.D. [J] of all) Inches PKG MINIMUM BEND RADIUS* Inches	Cable/Hose Descrip. (Include Qty of each @ right)	J O.D.	<i>D</i> Min. Bend [*]	A Lbs/Ft	<i>Q</i> Quantity	<i>AQ</i> (A x Q)	<i>JQ</i> (J x Q)
TOTAL CABLE/ HOSE WEIGHT AQsum = Lbs/ft PKG WIDTH (Total of all O.D.s) JQsum = In PKG HEIGHT (Largest O.D. [J] of all) Inches							
TOTAL CABLE/ HOSE WEIGHT AQsum = Lbs/ft PKG WIDTH (Total of all O.D.s) JQsum = In PKG HEIGHT (Largest O.D. [J] of all) Inches							
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PKG WIDTH (Total of all O.D.s) > JQsum= In PKG HEIGHT (Largest O.D. [J] of all) Inches	TOTAL NO. OF CABLES	/HOSES (for r	nachined bar carrier op	tion) → Qsu	м =		
PKG HEIGHT (Largest O.D. [J] of all) Inches	TOTAL CABLE/ HOSE W	/EIGHT			► AQsum =	L	bs/ft
	PKG WIDTH (Total of all	0.D.s)				→ JQsum	= In
PKG MINIMUM BEND RADIUS* Inches	PKG HEIGHT (Largest O	.D. [J] of all)	Inc	ches			
	PKG MINIMUM BEND RA	ADIUS*	Inc	ches			

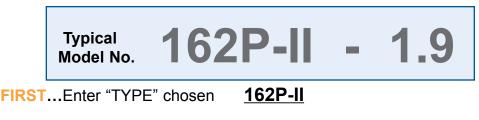
*PKG MINIMUM BEND RADIUS: Your package should only bend as tight as the LARGEST recommended min. bend radius of all cables or hoses in your package. Generally, but not always, the minimum bend radius is largest on your LARGEST O.D. cable/hose. Bend radius information should be available from the cable/hose manufacturer. If no information is available, a good method for determining min. bend radius of your package is to multiply your LARGEST O.D. by a factor of 6 (six): [6 x O.D.].

Step 2 SELECT POWERTRAK GRP TYPE AND RADIUS

Select a PowerTrak GRP or PowerTube type with a window size large enough to hold your cable/hose package (Step 1). The Selection Guide shows the largest diameter cable that can be used in each type PowerTrak. In addition, the cable/hose package width X 1.20 must be equal to or less than Dimension "V" (Selection Guide).

Select a PowerTrak GRP or PowerTube Radius (dimension "A" from Selection Guide) LARGER than the Minimum Bending Radius of the stiffest cable or hose in your package (Step 1).

Construct a Model Number:



SECOND...Enter BEND "RADIUS" 162P-II - 1.9

To complete order...Supply LENGTH. See Step 3, DETERMINING LENGTH.

Additional Considerations for Applying PowerTrak GRP or PowerTube

"SAG" is Natural! Fig. 1 PowerTrak GRP is made of reinforced nylon which has excellent memory and is a good bearing material. When correctly applied, PowerTrak GRP can safely sag and is designed to glide on itself. Amount of sag depends on system length, PowerTrak Fig. 2 type and cable/hose package weight. Figure 1: A short PowerTrak with nominal sag. Figure 2: Longer PowerTrak showing moderate sag. Fia. Figure 3: A very long PowerTrak gliding on itself. A tray system helps guide such long systems. See "Guide Trays". Direction of Lateral Forces Speed PowerTrak Travel When significant lateral forces are present Generally, short lengths of self-supported (on a crane bridge, for example, when the PowerTrak can travel at high rates of speed crane moves along the runway) PowerTrak and acceleration. For longer travels, a guide LATERAL tray should be used. When speeds exceed GRP may need side support. This is especially true on longer travels. A guide tray is 600 fpm and/or acceleration exceeds 10fps², FORCES often the solution (see "Guide Trays"). please consult factory. Contact us for specific recommendations.

Ordering (continued)

Step 3

DETERMINING LENGTH

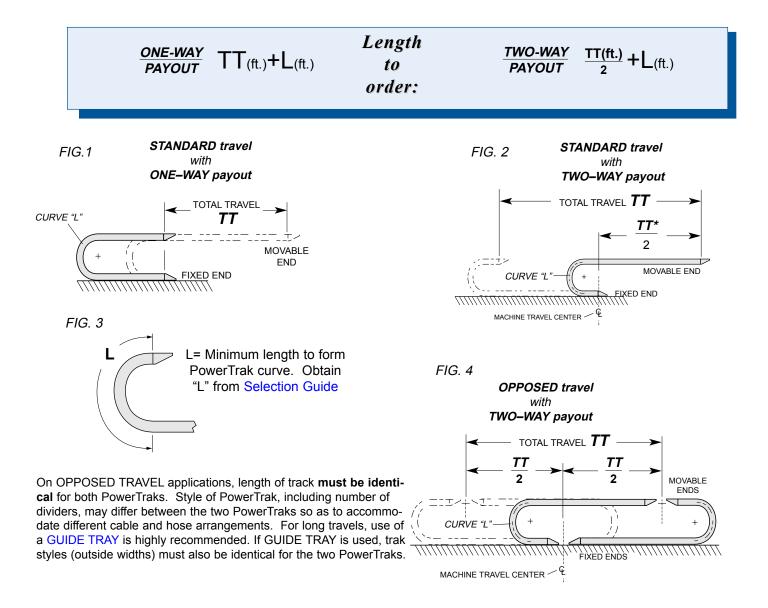
You need enough PowerTrak GRP to cover:

- The Total Travel (TT) of your machine, for one-way payout (Fig 1), or 1/2 the Total Travel, for two-way payout (fig 2).
- Plus the length to form the PowerTrak curve (L) from Quick Reference Selection Guide (fig 3).

The most cost-effective way to use PowerTrak is to locate the trak's fixed end (cable/hose source) at the CENTER of the machine travel, allowing pay-out in two (2) directions. We refer to this as "Two–way payout", illustrated in figure 2. Travel potential for the same length PowerTrak is DOUBLED when two–way payout is used. In the same way, you minimize the cost of cables and hoses – they need be only about HALF as long as your total travel (TT).

Opposed Travel application (Fig 4) does not shorten the length of PowerTrak required on each side (both must be 1/2 total travel). Rather, an Opposed Travel application is two similar PowerTraks installed in opposite directions. This application may allow use of a smaller trak style or allow separation of cables and hoses servicing a single machine.

See Quick Reference Selection Guide for "L" (curve lengths) of various PowerTrak styles.





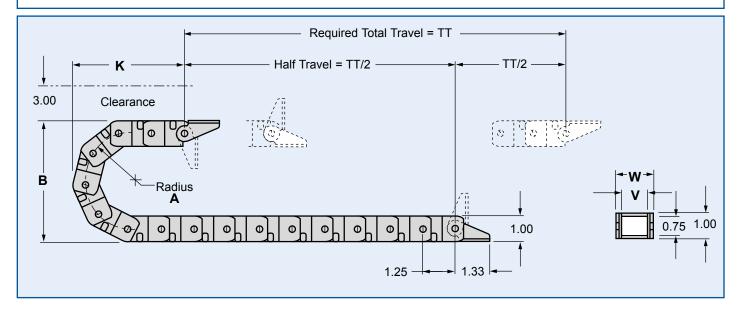
- COMPACT DESIGN
- NON-CONDUCTIVE, RESISTS CORROSION
- RADII AVAILABLE = 1.43" & 1.91"

TOTAL TRAVEL SELF-SUPPORTED NO SAG = 4.0 FT^①

Length to order 3 =

 $\frac{TT}{2}$ + L

- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 5.5 FT¹
- MAX. CABLE/HOSE O.D. = 0.62"

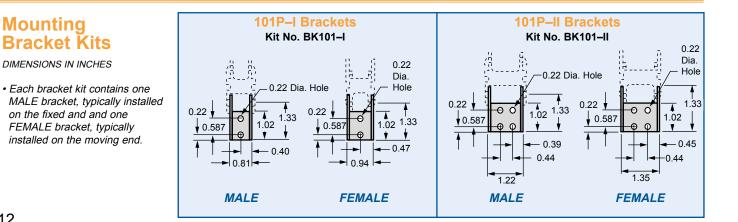


101P Dimensions IN INCHES UNLESS OTHERWISE INDICATED

Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L ⁴	WINDOW V	CABLE MAX. O.D.	WIDTH W	WEIGHT (lbs/ft) [©]
101P–I–1.4	1.43	3.86	5.68	1.0 ft.	0.59	0.34 in.	1.03	0.20
101P-II-1.4	1.43	3.86	5.68	1.0 ft.	1.00	0.62 in.	1.44	0.25
101P-II-1.9	1.91	4.82	5.41	1.0 ft.	1.00	0.62 in.	1.44	0.25

NOTES:

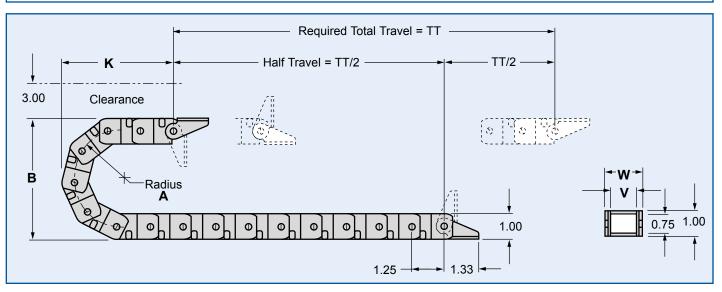
- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of
 - 0.5 lbs/ft., and may vary with environment.
- 2 For standard travel, i.e. two-way payout as pictured above.
- $3 \mathbf{L}$ = Minimum length in FEET to form PowerTrak GRP curve.
- ④ Weight per foot UNLOADED.



101_{PS} owerrak GRP Featuring SNAP-OUT Carrier Bars

- COMPACT DESIGN
- NON-CONDUCTIVE, RESISTS CORROSION
- RADII AVAILABLE = 1.43" & 1.91"

- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 4.0 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 5.5 FT^①
- MAX. CABLE/HOSE O.D. = 0.62"



101PS Dimensions IN INCHES UNLESS OTHERWISE INDICATED

Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L ⁴	WINDOW V	CABLE MAX. O.D.	WIDTH W	WEIGHT (lbs/ft) ^⑤
101P-IS-1.4	1.43	3.86	5.68	1.0 ft.	0.59	0.34 in.	1.03	0.20
101P-IIS-1.4	1.43	3.86	5.68	1.0 ft.	1.00	0.62 in.	1.44	0.25
101P-IIS-1.9	1.91	4.82	5.41	1.0 ft.	1.00	0.62 in.	1.44	0.25

Length to order 3 = $\frac{TT}{2}$

NOTES:

Mounting

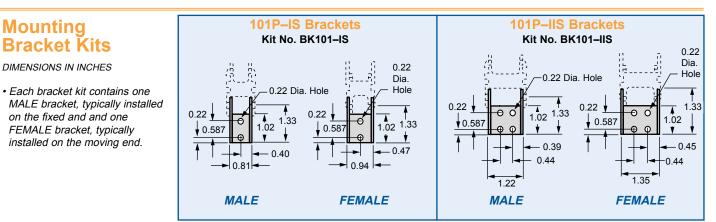
- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment.
- 2 For standard travel, i.e. two-way payout as pictured above.
- ③ L = Minimum length in FEET to form PowerTrak GRP curve.
- ④ Weight per foot UNLOADED.

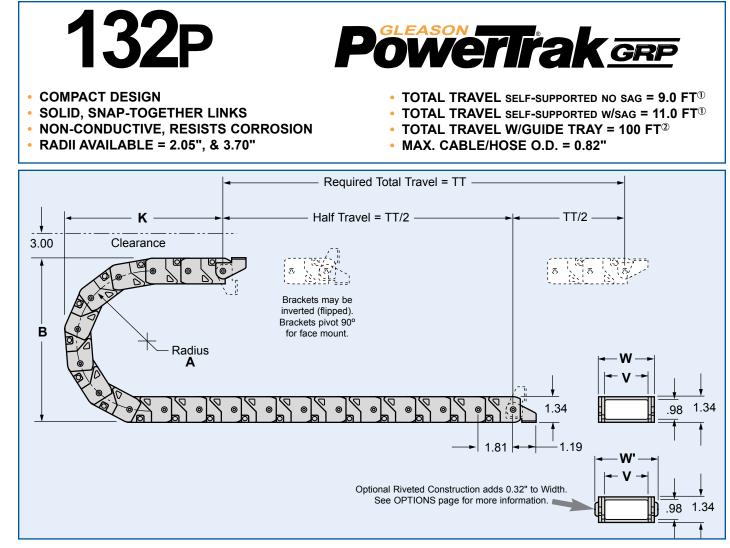




Unique "SNAP-OUT" Carrier Bar

Speeds cable/hose installation. No tools required to snap bars in to hold cables/hoses firmly in place. Bars snap out easily with a pliers.





132P Dimensions IN INCHES UNLESS OTHERWISE INDICATED

Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L [®]	WINDOW V	WIDTH W	WIDTH W'	WEIGHT (lbs/ft)֍
132P-I-2.0	2.05	5.44	5.50	1.0 ft.	1.50	2.12	2.44	0.44
132P-I-3.7	3.70	8.74	7.56	1.5 ft.	1.50	2.12	2.44	0.44
132P-II-2.0	2.05	5.44	5.50	1.0 ft.	2.28	2.91	3.23	0.48
132P-II-3.7	3.70	8.74	7.56	1.5 ft.	2.28	2.91	3.23	0.48
132P-III-2.0	2.05	5.44	5.50	1.0 ft.	3.08	3.70	4.02	0.54
132P-III-3.7	3.70	8.74	7.56	1.5 ft.	3.08	3.70	4.02	0.54

NOTES:

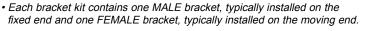
 Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTrak is allowed to glide on itself within a guide tray.
 GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

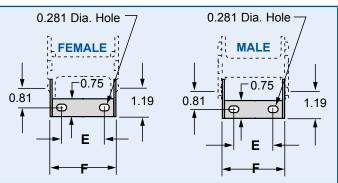
③ For standard travel, i.e. two-way payout as pictured above.
④ L = Minimum length in FEET to form PowerTrak GRP curve.
⑤ Weight per foot UNLOADED.

Mounting Bracket Kits

DIMENSIONS IN INCHES

Model	Kit Number
132P–I	BK132–I
132P–II	BK132–II
132P–III	BK132–III





FEMALE BRKT DIMENSIONS

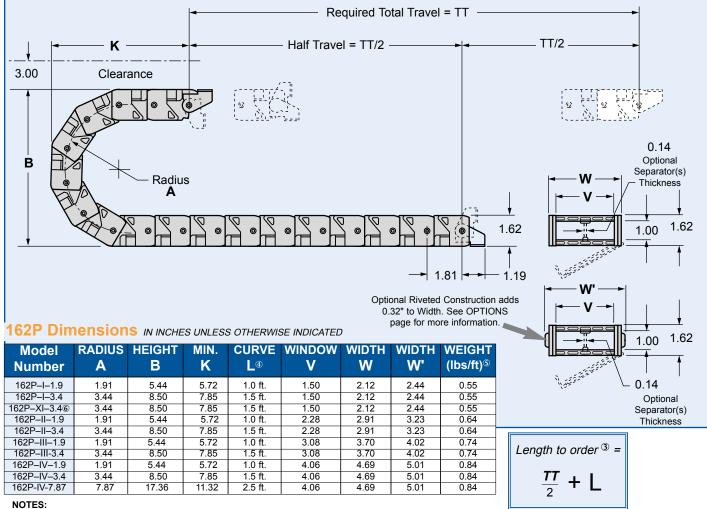
Model	E	F
132P–I	0.99	1.97
132P–II	1.78	2.75
132P–III	2.57	3.55

MALE BRKT DIMENSIONS

Model	E	F
132P–I	0.87	1.84
132P–II	1.65	2.62
132P–III	2.44	3.42



- STANDARD DESIGN
- **SNAP-TOGETHER LINKS**
- NON-CONDUCTIVE, RESISTS CORROSION
- RADII AVAILABLE = 1.91" 3.44" & 7.87"
- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 9.0 FT¹
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 10.5 FT¹
- TOTAL TRAVEL W/GUIDE TRAY = 100 FT²
- MAX. CABLE/HOSE O.D. = 0.83"



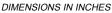
- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTrak is allowed to glide on itself within a guide tray.
- 2 GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.
- 3 For standard travel, i.e. two-way payout as pictured above.

④ L = Minimum length in FEET to form PowerTrak GRP curve. S Weight per foot UNLOADED.

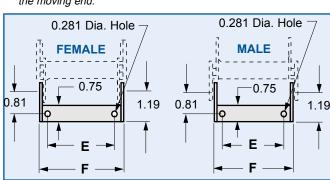
© Flip-Tops on 162P-XI open to the INSIDE rather than the outside, as on all other 162P models.



• Each bracket kit contains one MALE bracket, typically installed on the fixed end and one FEMALE bracket, typically installed on the moving end.

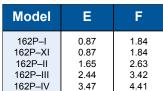


Model	Kit Number
162P–I	BK162-I
162P–XI	BK162-XI
162P-II	BK162-II
162P–III	BK162-III
162P–IV	BK162-IV



FEMALE BRKT DIMENSIONS							
Model	E	F					
162P–I	0.99	1.97					
162P–XI	0.99	1.97					
162P–II	1.78	2.75					
162P–III	2.57	3.55					
162P–IV	3.56	4.53					

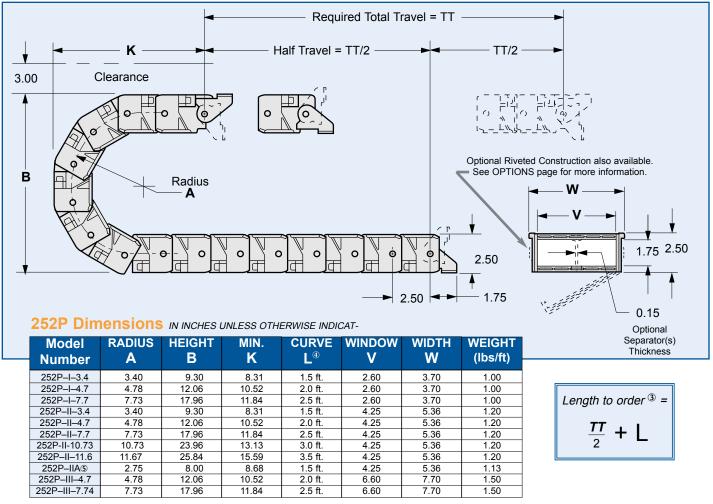
MALE BRKT DIMENSIONS





- STANDARD DESIGN •
- **SNAP-TOGETHER LINKS WITH FLIP-TOPS**⁽⁵⁾ •
- VERTICAL SEPARATORS AVAILABLE •

- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 13.5 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 17.0 FT[®]
- TOTAL TRAVEL W/GUIDE TRAY = 200 FT²
- RADII AVAILABLE = 2.75", 3.40", 4.78", 7.73", 10.73", 11.67" MAX. CABLE/HOSE O.D. = 1.46"



NOTES:

1) Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTrak is allowed to glide on itself within a guide tray.

3 For standard travel, i.e. two-way payout as pictured above.

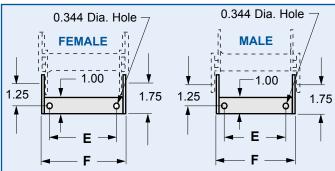
- ④ L = Minimum length in FEET to form PowerTrak GRP curve.
- ⑤ Type 252P-IIA is a SOLID LINK DESIGN; Flip-Tops NOT available.
- 2 GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

Mounting **Bracket Kits**

DIMENSIONS	IN	INCHES
------------	----	--------

Model	Kit Number
252P-I	BK252–I
252P-II	BK252–II
252P–IIA	BK252–II
252P–III	BK252–III

· Each bracket kit contains one MALE bracket, typically installed on the fixed end and one FEMALE bracket, typically installed on the moving end.



FEMALE BRKT DIMENSIONS

Model	E	F
252P-I	2.08	3.21
252P-II	3.74	4.87
252P–IIA	3.74	4.87
252P-III	6.08	7.21

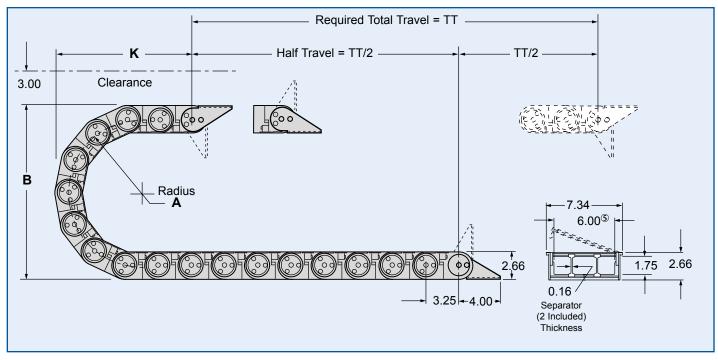
MALE BRKT DIMENSIONS

N	lodel	E	F
	252P–I	1.80	3.03
1	252P-II	3.46	4.69
2	52P-IIA	3.46	4.69
2	252P-III	5.80	7.03

263P



- HEAVY DUTY DESIGN
- FLIP-OPEN LINKS w/two (2) SEPARATORS INCLUDED
- MAX. CABLE/HOSE O.D. = 1.46" ⁽⁵⁾
- RADII "A" AVAILABLE = 3.67", 7.42" & 10.92"
- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 17.0 FT[®]
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 20.0 FT^①
- TOTAL TRAVEL W/GUIDE TRAY = 250 FT²
- 263P WEIGHT UNLOADED = 2.05 LBS/FT



263P Dimensions

263P-10.9

IN INCHES UNLES	S OTHERWIS	SE INDICATED			
Model Number	RADIUS A	HEIGHT B	MIN. K		
263P-3.6	3.67	10.00	8.40	1.5 FT.	
263P-7.4	7.42	17.50	12.20	2.5 FT.	

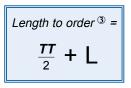
10.92

NOTES:

 Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTrak is allowed to glide on itself within a guide tray.
 GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

24.50

16.10



③ For standard travel, i.e. two-way payout as pictured above.
 ④ L = Minimum length in FEET to form PowerTrak GRP curve.

③ When Two-Piece Machined Nylon Bar Carrier is used, max. O.D. allowed is 0.89", window width (V) available is 5.37".

Mounting Bracket Kits

DIMENSIONS IN INCHES

KIT No. BK263

Bracket kit for all 263P models

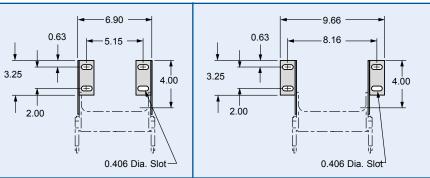
- Model 263P uses a two-piece bracket.
- Each bracket kit contains four (4) bracket halves.
- Specify inboard (standard) or outboard (optional) configuration on order.



3.5 FT.

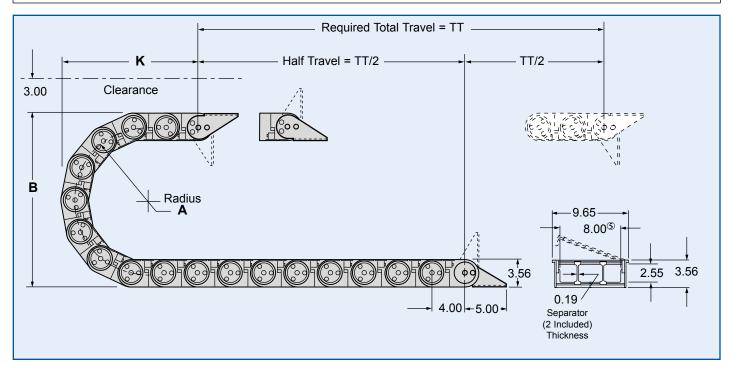
Outboard OPTIONAL CONFIGURATION







- HEAVY DUTY DESIGN
- FLIP-OPEN LINKS w/two (2) SEPARATORS INCLUDED
- MAX. CABLE/HOSE O.D. = 2.12" ⁽⁵⁾
- RADII "A" AVAILABLE = 6.91" & 11.25"
- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 19.0 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 23.5 FT^①
- TOTAL TRAVEL W/GUIDE TRAY = 300 FT²
- 354P WEIGHT UNLOADED = 3.06 LBS/FT



354P Dimensions

IN INCHES UNLESS OTHERWISE INDICATED

Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L ④	
354P-6.9	6.91	17.30	12.80	2.5 FT	
354P-11.2	11.25	26.00	16.30	3.5 FT	

NOTES:

- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTrak is allowed to glide on itself within a guide tray.
- ② GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

Length to order ⁽³⁾ = $\frac{TT}{2} + L$

 $\ensuremath{\textcircled{}}$ For standard travel, i.e. two-way payout as pictured above.

L = Minimum length in FEET to form PowerTrak GRP curve.

 $\ensuremath{\textcircled{}}$ % When Two-Piece Machined Nylon Bar Carrier is used, max.

O.D. allowed is 1.69"; window width (V) available is 7.34".

Outboard

OPTIONAL CONFIGURATION

Mounting Bracket Kits

DIMENSIONS IN INCHES

KIT No. BK354

Bracket kit for all 354P models

- Model 354P uses a two-piece bracket.
- Each bracket kit contains four (4) bracket halves.
- Specify inboard (standard) or outboard (optional) configuration on order.

Inboard

STANDARD CONFIGURATION

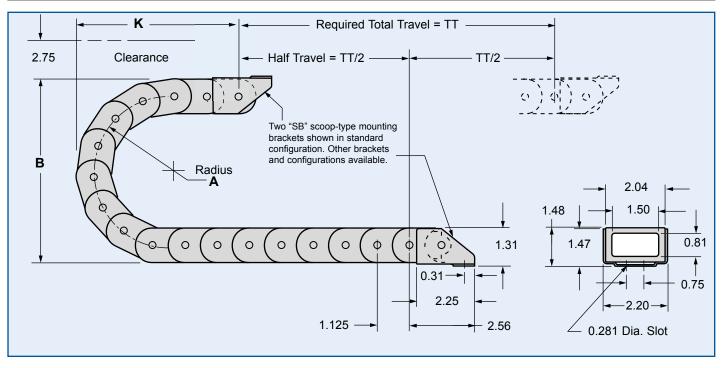
9.02 4.00 2.50 12.25 4.00 10.5010.50

815

Tithe

- COMPACT DESIGN
- SOLID DESIGN, ENCLOSED LINKS
- MAX. CABLE/HOSE O.D. = 0.67"
- RADII "A" AVAILABLE = 2.34"

- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 5.0 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 6.0 FT¹
- TOTAL TRAVEL W/GUIDE TRAY = 60 FT²
- 815 WEIGHT UNLOADED = 0.62 LBS/FT



815 Dimensions

IN INCHES UNLESS OTHERWISE INDICATED

Model	RADIUS	HEIGHT	MIN.	CURVE	
Number	A	B	K	L ④	
815-2.3	2.34	6.34	5.32	1.0 FT	

NOTES:

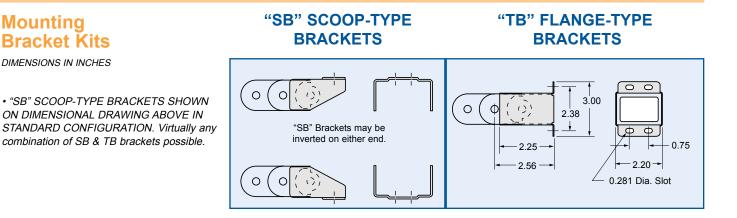
Mounting

Bracket Kits DIMENSIONS IN INCHES

- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTube is allowed to glide on itself within a guide tray.
- ② GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

Length to order 3 = <u>77</u> +

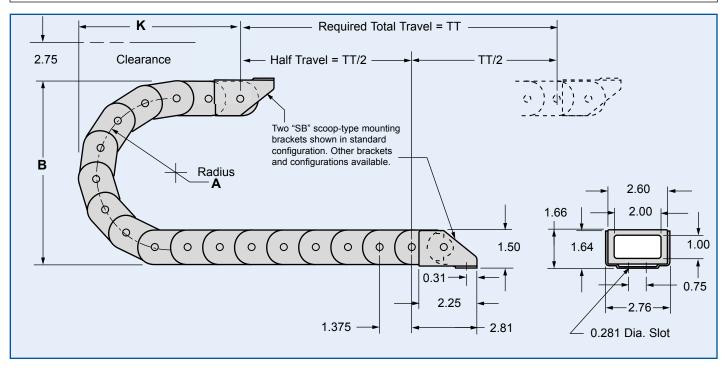
3 For standard travel, i.e. two-way payout as pictured above. L = Minimum length in FEET to form PowerTube curve.



1020



- COMPACT DESIGN
- SOLID DESIGN, ENCLOSED LINKS •
- MAX. CABLE/HOSE O.D. = 0.83"
- RADII "A" AVAILABLE = 3.25" & 5.88"
- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 7.0 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 8.5 FT¹
- TOTAL TRAVEL W/GUIDE TRAY = 100 FT²
- 1020 WEIGHT UNLOADED = 0.83 LBS/FT



1020 Dimensions

IN INCHES UNLESS OTHERWISE INDICATED

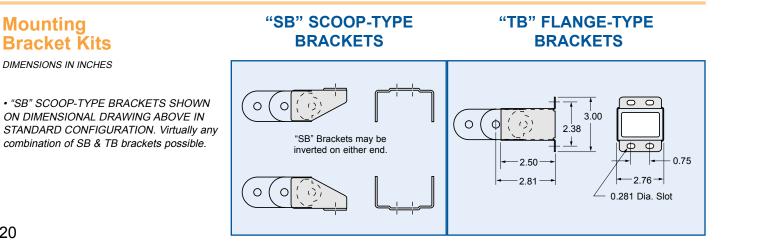
Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L ④
1020-3.2	3.25	8.34	7.89	1.5 FT
1020-5.8	5.88	13.61	9.39	2.0 FT

NOTES:

- 1) Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTube is allowed to glide on itself within a guide tray.
- ② GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

Length to order 3 = $\frac{TT}{2}$ +

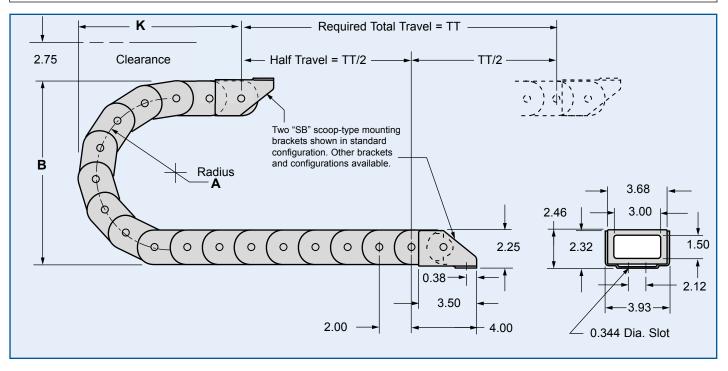
3 For standard travel, i.e. two-way payout as pictured above. L = Minimum length in FEET to form PowerTube curve.



153

Tirbe

- COMPACT DESIGN
- SOLID DESIGN, ENCLOSED LINKS
- MAX. CABLE/HOSE O.D. = 1.25
- RADII "A" AVAILABLE = 4.12" & 7.75"
- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 9.5 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 11.5 FT^① •
- TOTAL TRAVEL W/GUIDE TRAY = 150 FT² •
- 1530 WEIGHT UNLOADED = 1.48 LBS/FT



1530 Dimensions

IN INCHES UNLESS OTHERWISE INDICATED

Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L ④
1530-4.1	4.12	10.92	10.77	2.0 FT
1530-7.7	7.75	18.18	14.70	3.0 FT

NOTES:

- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTube is allowed to glide on itself within a guide tray.
- ② GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

Length to order 3 = <u>77</u> +

3 For standard travel, i.e. two-way payout as pictured above. L = Minimum length in FEET to form PowerTube curve.

"TB" FLANGE-TYPE "SB" SCOOP-TYPE BRACKETS BRACKETS 0 0 0 C 4.12 0 ſ (\cdot) 3.38 "SB" Brackets may be ŧ Ф inverted on either end. -3.50 2.12 3.93-4 00 0 C 0.344 Dia. Slot

Bracket Kits DIMENSIONS IN INCHES

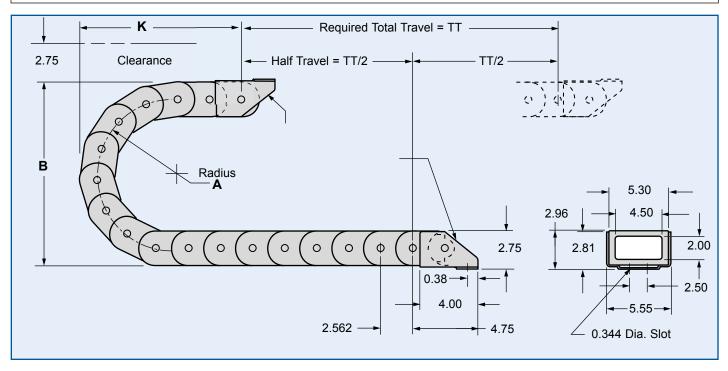
Mounting

 "SB" SCOOP-TYPE BRACKETS SHOWN ON DIMENSIONAL DRAWING ABOVE IN STANDARD CONFIGURATION. Virtually any combination of SB & TB brackets possible.

- COMPACT DESIGN •
- SOLID DESIGN, ENCLOSED LINKS •
- MAX. CABLE/HOSE O.D. = 1.67"
- RADII "A" AVAILABLE = 5.88" & 8.38"



- TOTAL TRAVEL SELF-SUPPORTED NO SAG = 11.5 FT^①
- TOTAL TRAVEL SELF-SUPPORTED W/SAG = 14.5 FT¹ •
- TOTAL TRAVEL W/GUIDE TRAY = 200 FT²
- 2045 WEIGHT UNLOADED = 2.20 LBS/FT



2045 Dimensions

IN INCHES UNLESS OTHERWISE INDICATED

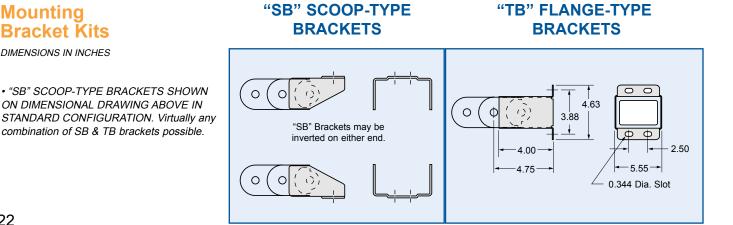
Model Number	RADIUS A	HEIGHT B	MIN. K	CURVE L ④
2045-5.8	5.88	14.94	13.02	2.5 FT
2045-8.3	8.38	19.94	17.59	3.5 FT

NOTES:

- ① Total Travel is nominal, based on standard travel with cable/hose pkg weight of 0.5 lbs/ft., and may vary with environment. GREATER TRAVELS CAN BE ACHIEVED if PowerTube is allowed to glide on itself within a guide tray.
- ② GREATER TRAVELS IN TRAYS CAN BE ACHIEVED. Consult the factory.

Length to order 3 = $\frac{TT}{2}$ +

③ For standard travel, i.e. two-way payout as pictured above. L = Minimum length in FEET to form PowerTube curve.

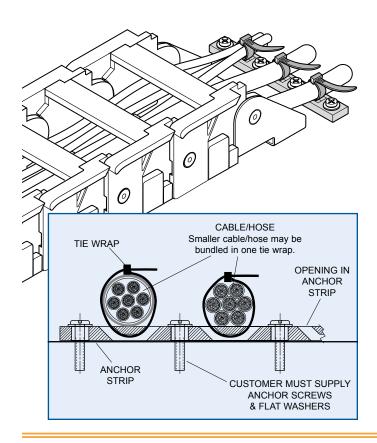


DIMENSIONS IN INCHES

Mounting

 "SB" SCOOP-TYPE BRACKETS SHOWN ON DIMENSIONAL DRAWING ABOVE IN STANDARD CONFIGURATION. Virtually any combination of SB & TB brackets possible.

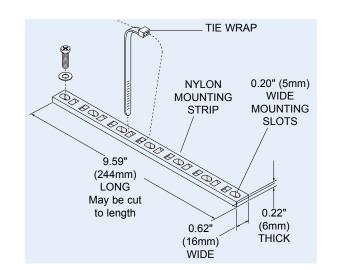
Cable/hose Anchor Strip



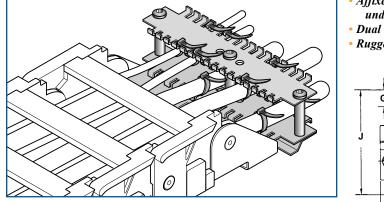
- Affixes hoses or cables at ends of trak to prevent undue wear or stress.
- For use on smaller nylon or steel trak.
- One size. Fits 0.19"-1.50" o.d. cable/hose or bundle.
- Each kit includes nylon anchor strip and 6 tie wraps. Mounting hardware not included.
- Anchor strip may be cut to length required.

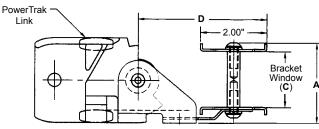
Order Part No. 041245

Includes nylon anchor strip and 6 tie wraps

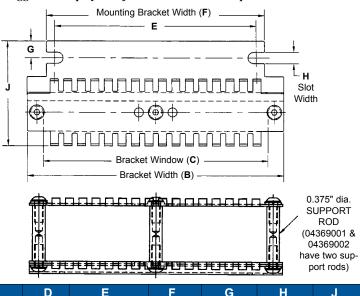


Heavy Duty Cable/hose Tie Bracket





- Affixes hoses or cables at ends of trak to prevent undue wear or stress.
- Dual tie system holds more securely than single ties. Ties not included.
- Rugged baked polyester finished steel with zinc plated hardware.



PART NO	CABLE/HOSE MAX. O.D.	Α	В	C Ht. x Wd.	D	E	F	G	н	J
04369005	2.12	3.26	9.60	2.50 x 8.66	7.18	6.84 ± 0.68	7.96	0.88	0.438	3.81
04369004	1.46	2.40	7.20	1.65 x 6.26	6.18	5.08 ± 0.62	6.11	0.63	0.406	3.44
04369003	1.46	2.38	7.60	1.65 x 6.66	3.87	5.96 ± 0.16	6.45	0.50	0.344	3.15
04369002	1.46	2.38	5.20	1.65 x 4.26	3.87	3.62 ± 0.16	4.11	0.50	0.344	3.15
04369001	1.46	2.38	3.60	1.65 x 2.66	3.87	1.96 ± 0.16	2.45	0.50	0.344	3.15

Guide Trays

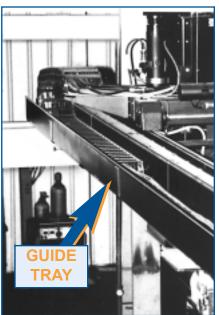
For extended travels of PowerTrak[®] GRP and PowerTube[™]

Guide trays are required when recommended self-supported travel lengths are exceeded (See specification pages for each size). Since the reinforced nylon from which the links are molded is a self-lubricating bearing material, there is no problem if the top portion sags down and slides on the lower portion. In fact, this is a highly desirable condition. But only if the PowerTrak or PowerTube is guided.

The fixed end of the PowerTrak or PowerTube assembly is located at the center of its travel, i.e., the center of the guide tray. When the movable end is pulled past the fixed end and can no longer be supported on itself, it rides on either elevated angles or rollers, depending on model (Figure 1).

For a cable and hose payload exceeding the capacity of the largest model, opposed PowerTrak or PowerTube units can be used dividing the load (Figure 2). In this case, only one support (either a nylon roller or metal shelf) is required and will be positioned between the access slots on the tray wall.

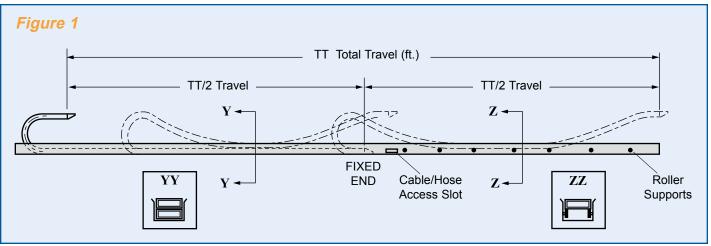
Trays are galvanized steel or optional stainless steel and can be perforated for drainage (optional). Guide trays are available for all sizes except PowerTrak 101P and 101PS.



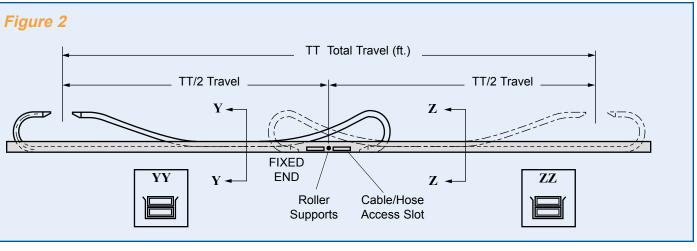
STANDARD TRAVEL

OPPOSED TRAVEL

Standard Tray System



Opposed Tray System



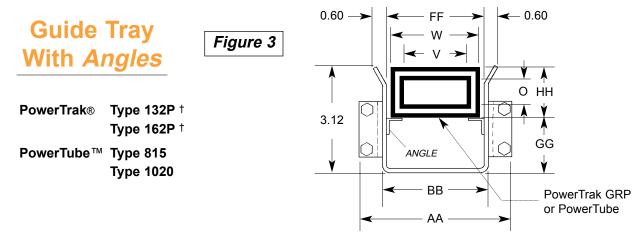


Figure 4

[†] Tray dimensions increase for Type 132P & 162P with RIVETED CONSTRUCTION:

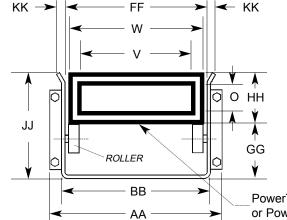
Add 0.32" to TRAY WIDTH dimensions AA, BB & FF when using *riveted* Type 132P & 162P.

* Model 162P-XI is limited to total travel of 50 ft. in a guide tray.

Dimensions in Inches										TRAY LENGTH	TRAY WEIGHT
ТҮРЕ	AA [†]	вв†	٧	0	W	FF [†]	GG	HH	FIG. 1	FIG. 2	LBS/FT
132P-I	4.06	2.56	1.50	0.98	2.12	2.32	1.75	1.34	T T + 0.5 ft.	T T + 4.0 ft.	4.4
132P-II	4.86	3.36	2.28	0.98	2.91	3.11	1.75	1.34	T T + 0.5 ft.	T T + 4.0 ft.	4.8
132P-III	5.63	4.13	3.08	0.98	3.70	3.90	1.75	1.34	T T + 0.5 ft.	T T + 4.0 ft.	5.1
162P-I	4.06	2.56	1.50	1.00	2.12	2.32	1.75	1.62	T T + 0.5 ft.	T T + 4.0 ft.	4.4
162P-XI*	4.06	2.56	1.50	1.00	2.12	2.32	1.75	1.62	T T + 0.5 ft.	T T + 4.0 ft.	4.4
162P-II	4.86	3.36	2.28	1.00	2.91	3.11	1.75	1.62	T T + 0.5 ft.	T T + 4.0 ft.	4.8
162P-III	5.63	4.13	3.08	1.00	3.70	3.90	1.75	1.62	T T + 0.5 ft.	T T + 4.0 ft.	5.1
162P-IV	6.61	5.12	4.06	1.00	4.69	4.88	1.75	1.62	T T + 0.5 ft.	T T + 4.0 ft.	5.5
PowerTube 815	4.27	2.78	1.50	0.81	2.04	2.53	1.50	1.38	T T + 0.5 ft.	T T + 4.0 ft.	4.5
PowerTube 1020	4.84	3.34	2.00	1.00	2.60	3.09	1.69	1.56	T T + 0.5 ft.	T T + 4.0 ft.	4.9



Type 263P Type 354P PowerTube™ Type 1530 Type 2045



PowerTrak GRP or PowerTube

Dimensions in Inches								TRAY LENGTH	TRAY LENGTH	TRAY WEIGHT			
ТҮРЕ	AA [†]	вв†	v	0	w	FF [†]	GG	нн	JJ	КК	FIG. 1	FIG. 2	LBS/FT
252-P-I	5.70	4.20	2.60	1.75	3.70	3.96	2.63	2.50	4.96	0.82	T T + 1.5 ft	T T + 6.0 ft.	6.1
252-P-II	7.38	5.86	4.25	1.75	5.36	5.62	2.63	2.50	4.96	0.82	T T + 1.5 ft.	T T + 6.0 ft.	7.0
252-P-III	9.70	8.20	6.60	1.75	7.70	7.96	2.63	2.50	4.96	0.82	T T + 1.5 ft	T T + 6.0 ft.	7.8
263P	9.58	7.78	6.00	1.88	7.34	7.53	2.78	2.66	5.44	0.80	T T + 2.0 ft.	T T + 6.0 ft.	7.8
354P	11.87	10.05	8.00	2.55	9.65	9.81	3.68	3.56	6.87	0.73	T T + 2.0 ft.	T T + 6.0 ft.	10.0
PowerTube 1530	6.00	4.50	3.00	1.50	3.68	4.26	2.48	2.25	4.85	0.60	T T + 2.0 ft.	T T + 6.0 ft.	5.8
PowerTube 2045	7.62	6.12	4.50	2.00	5.30	5.88	2.98	2.75	5.98	0.60	T T + 2.0 ft.	T T + 6.0 ft.	7.6

Cable & Hose Data

TYPE SO CABLE - 600 VOLT

	16 AWG			14 AWG			12 AWG			10 AWG		
No. Cond.	Dia. In.	Weight Ib/ft										
2	0.374	0.094	2	0.512	0.158	2	0.586	0.204	2	0.638	0.250	
3	0.393	0.110	3	0.538	0.184	3	0.616	0.244	3	0.671	0.310	
4	0.427	0.144	4	0.584	0.224	4	0.668	0.282	4	0.730	0.371	
5	0.510	0.156	5	0.665	0.260	5	0.725	0.322	5	0.796	0.425	
6	0.565	0.178	6	0.710	0.302	6	0.805	0.380	6	0.883	0.485	
7	0.605	0.202	7	0.710	0.329	7	0.865	0.435	7	0.982	0.593	
8	0.645	0.222	8	0.770	0.373	8	0.920	0.475	9	1.127	0.725	
9	0.720	0.268	9	0.820	0.414	9	1.020	0.550	10	1.127	0.760	
10	0.720	0.278	10	0.885	0.434	10	1.020	0.581	12	1.153	0.850	
12	0.740	0.305	12	0.905	0.481	12	1.050	0.645	20	1.455	1.400	
14	0.775	0.348	14	1.000	0.556	14	1.105	0.743	24	1.595	1.645	
16	0.825	0.386	16	1.050	0.657	16	1.160	0.840	26	1.595	1.740	
18	0.860	0.430	18	1.110	0.715	18	1.227	0.925	28	1.725	1.880	
20	0.900	0.466	20	1.150	0.785	20	1.287	1.005	32	1.830	2.180	
22	0.940	0.503	22	1.210	0.857	22	1.370	1.140	36	1.890	2.400	
24	1.015	0.564	24	1.320	0.920	24	1.443	1.225	40	2.030	2.660	
26	1.015	0.604	26	1.350	0.986	26	1.443	1.290	44	2.115	2.890	
28	1.070	0.654	28	1.370	1.098	28	1.523	1.400	48	2.150	3.100	
30	1.070	0.677	30	1.390	1.138	30	1.523	1.450	52	2.200	3.330	
32	1.120	0.714	32	1.450	1.220	40	1.820	1.990	56	2.275	3.550	
34	1.155	0.807	34	1.495	1.300	44	1.900	2.140				
36	1.155	0.820	36	1.515	1.359	48	1.930	2.300				
40	1.235	0.881	40	1.550	1.429	52	1.980	2.450				
44	1.280	0.940	44	1.715	1.619	56	2.020	2.600				
48	1.290	0.995	48	1.740	1.734	60	2.090	2.780				
52	1.360	1.100	52	1.784	1.843							
56	1.410	1.170	56	1.865	2.030							
60	1.465	1.260	60	1.925	2.156							

TYPE W CABLE — 600 VOLT

AWG	No.	Dia.	Weight
Size	Cond.	In.	Ib/ft
8	2	0.788	0.328
	3	0.894	0.470
	4	0.966	0.583
6	2	0.872	0.425
	3	0.983	0.614
	4	1.068	0.769
4	2	1.040	0.780
	3	1.068	0.797
	4	1.166	1.019
3	2	1.033	0.687
	3	1.135	0.950
	4	1.241	1.197
2	2	1.177	0.888
	3	1.244	1.152
	4	1.326	1.429
1	2	1.365	1.090
	3	1.413	1.491
	4	1.548	1.877
1/0	2	1.454	1.386
	3	1.539	1.805
	4	1.686	2.309
2/0	2	1.555	1.640
	3	1.647	2.154
	4	1.807	2.738

TYPE G-GC CABLE - 600 VOLT

AWG Size	No. Cond.	Dia. In.	Weight Ib/ft			
8	3	0.915	0.661			
6	3	1.000	0.792			
4	3	1.120	1.088			
3	3	1.180	1.250			
2	3	1.250	1.436			
1	3	1.440	1.856			
1/0	3	1.565	2.270			
2/0	3	1.630	2.660			

Refer to the National Electric Code for ampere ratings and other details.

HOSE GENERAL PURPOSE

Listings for general purpose hose do NOT include fluid weight. Specific fluid weights should be added when figuring Total Cable/Hose Weight.

	I.D. In.	Braid	O.D. In.	PSI (WORKING)	Weight Ib/ft
	.25	2	0.59	250	0.13
	.38	2	0.72	250	0.18
	.50	2	0.84	250	0.23
	.75	2	1.16	250	0.37
	1.00	2	1.50	150	0.64
	1.25	2	1.75	150	1.01
l	1.50	2	2.00	150	1.06

HOSE SINGLE HYDRAULIC

Whenever possible, refer to specific manufacturer's information regarding cable or hose. If this information is not available, these charts are composites and may be used as guides to typical cable and hose size and weights.

Listings for single hydraulic hose
do NOT include fluid weight.
Specific fluid weights should be
added when figuring Total
Cable/Hose Weight.

I.D. In.	Braid	O.D. In.	PSI (WORKING)	Weight Ib/ft
.25	2	0.58	5000	0.23
.38	2	0.73	4000	0.35
.50	2	0.86	3500	0.42
.75	2	1.14	2250	0.60
1.00	2	1.48	2000	0.89
1.25	2	1.87	1625	1.40

Cable Management

Since 1911 Gleason Reel Corp. has been in the business of CABLE MANAGEMENT. Our products are designed to convey and protect valuable cables and hoses that power and control moving machines of all types. They improve productivity and safety on the job by moving cables and hoses away from hazardous locations on machinery or the shop floor into a controlled environment. Whether you choose Reels for efficient storage and payout from virtually any angle, Festoon Systems for overhead applications or PowerTrak® for protection on machinery in motion, your cables and/or hoses will last longer and provide better service with a cable management system from Gleason Reel Corp. ...

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In addition to three types of PowerTrak, one of which is detailed in this catalog, Gleason manufactures a complete line of motor or spring driven and hand operated cable and hose reels in a wide variety of sizes as well as I-beam, c-rail and wire rope supported festoon systems for handling cables or hoses overhead. Contact Gleason Reel Corp. or your local Gleason Representative.

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