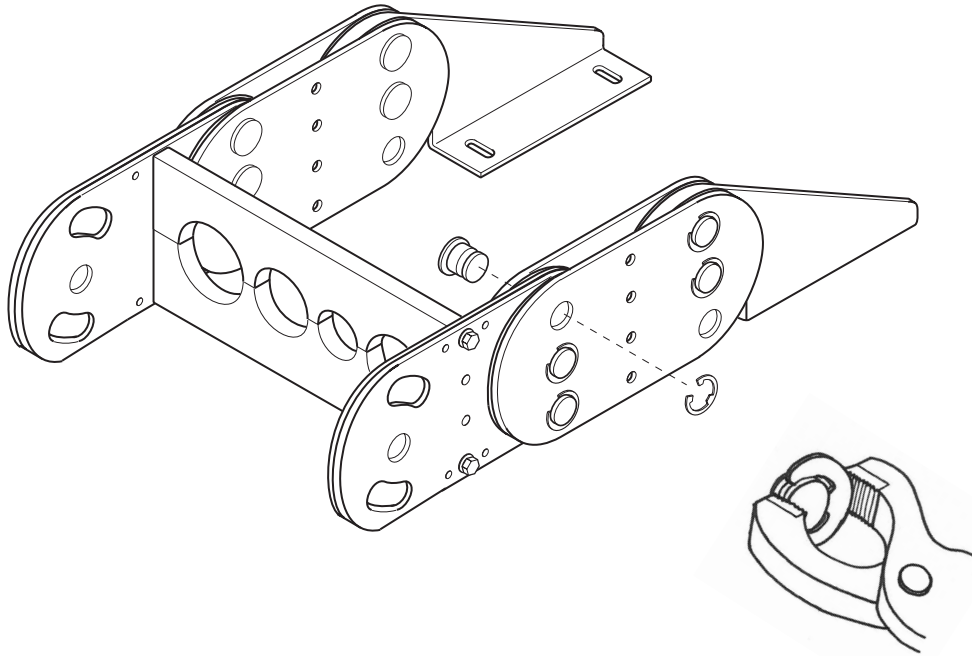


# GLEASON PowerTrak®

## E-TYPE SPLICING INSTRUCTIONS



(Refer to Step 4)

### STEPS:

1. Slide chains together to form a clevis.
2. Insert nylon discs at each joint between the outer link and inner link (2 per joint).
3. Insert hinge pins (3 per joint).
4. Slide one E-ring into the groove at the end of the Hinge Pin. Use a Channel-Lock Pliers to grip the OD of the E-ring and the Pin. Then squeeze the Pliers handles tightly until the E-ring “snaps” into the bottom of the groove. Be certain the middle “tab” on the E-ring is seated at the bottom of the groove.

MODEL	SPLICE KIT P/N	
	STEEL	STAINLESS STEEL
PT25E	034417	N/A
PT28E	034418	048524
PT35E	034419	039436
PT38E	034420	039533
PT45E	034421	039447
PT48E	034422	049994

**NOTE:** Splice kits include (6) hinge pins, (4) anti-friction discs, and (12) E-ring fasteners



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