



GAI-TRONICS®
A HUBBELL COMPANY

Rugged Autodial Handset VoIP Telephones

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Confidentiality Notice

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Product Overview

GAI-Tronics' autodial handset VoIP telephones connect to a 10/100 BaseT Ethernet network. These telephones operate from Power-over-Ethernet (PoE) or an external power source. VoIP telephones provide direct point-to-point communications between personnel throughout a facility over an existing LAN.

Features and Functions

The VoIP Telephones covered in this manual include the following features:

- SIP compatible (RFC3261)
- weather and/or vandal-resistant
- real-time alarm reporting via SNMP, syslog, or TMA software
- PoE (Power-over-Ethernet) compatible
- configurable via web page, serial link, or download
- four auxiliary inputs
- two dry-contact outputs

System Requirements and Limitations

These VoIP telephones require PoE (Power-over-Ethernet) or a local 24 to 48-volt dc power source for operation. Two VoIP telephones can communicate in a peer-to-peer configuration without the need for a LAN. A 10/100 BaseT Ethernet network with a SIP (Session Initiation Protocol) server is required for systems containing three or more VoIP telephones. Conferences are limited by the customer's LAN media capabilities and the services available at each end point.

The following VoIP telephones are detailed in this manual:

Table 1. Model Chart

| Model | Description |
|--------------------|---|
| 210-712 | Corridor VoIP Autodial Telephone with 29-inch armored cord handset. |
| 210-712BH | Behavioral Health VoIP Autodial Telephone with 12-inch armored cord handset. |
| 210-712BHAC | Behavioral Health VoIP Autodial Telephone with 15-inch armored cord handset. |
| 227-710 | Tough VoIP Autodial Telephone , weather and vandal resistant sand-cast aluminum enclosure with a spring-loaded door and 15-inch armored cord handset. |
| 247-710 | Rugged Indoor VoIP Autodial Telephone , engineered plastic enclosure and handset with Hytrel® coiled cord (6-foot extended). |
| 257-710 | Rugged Weatherproof VoIP Autodial Telephone , weatherproof, engineered plastic enclosure with door and handset with Hytrel® coiled cord (6-foot extended). |
| 277-710 | Flush-panel VoIP Autodial Telephone , heavy-gauge brushed stainless steel front panel with 29-inch armored cord handset. |
| 277-712BH | Flush-panel VoIP Behavioral Health Autodial Telephone , heavy-gauge brushed stainless steel front panel with 12-inch armored cord handset. |
| 277-712BHAC | Flush-panel VoIP Behavioral Health Autodial Telephone , heavy-gauge brushed stainless steel front panel with 15-inch armored cord handset. |

VoIP Subscriber Tips

New and existing subscriptions to an interconnected VoIP service provider should address the following points:

- Provide accurate physical address information to the VoIP service provider to ensure that emergency services can quickly be dispatched to the location.
- Be familiar with the VoIP service provider's procedures for updating the address and promptly update address information in the event of a change.
- Have a clear understanding of any limitations of the local 911 service.
- Be aware that VoIP telephone services may not work if the power is out or the Internet connection is down. Consider installing a backup power supply, maintaining a traditional telephone line, or having a wireless telephone as a backup.
- For questions about interconnected VoIP and 911, or VoIP in general, see <http://www.fcc.gov/cgb/consumerfacts/voip.html>.

Operation

Handset Receiver Volume Control

A push-button switch, located on the front panel, enables adjustment of the handset receiver volume. Press the volume control push-button to decrease the volume gain from 20 dB to 12 dB, to 0 dB, and back up to 20 dB of the original signal. The signal gain is automatically set to 20 dB after the end of each call.

Place a Call

To place a call:



1. Lift the handset from the cradle to take the telephone off-hook.
The programmed number is automatically dialed after approximately one second.
2. Control the handset receiver volume by pressing the volume control pushbutton.
3. The call is terminated by placing handset back in the cradle, the receiving caller hangs up, the defined timeout of the call duration is exceeded, or via the SIP server.



Receive a Call

The VoIP telephone's ringer sounds when called. Remove the handset from the cradle (take off-hook) to answer the call and carry on a conversation.

Installation

General Information

 **WARNING**  —This product can contain hazardous voltages. Always remove power to this station and any associated equipment before beginning any installation.

 **CAUTION**  —Do not install this equipment in areas other than those indicated on the approval listing in the Approvals section of this manual. Such installation may cause a safety hazard and consequent injury or property damage.

Install equipment without modification and according to all applicable local and national electrical codes. Consult the National Electrical Code (NFPA 70), Canadian Standards Association (CSA 22.1), and local codes for specific requirements regarding your installation. Class 2 circuit wiring must be performed in accordance with the NEC.

Safety Guidelines

When installing any GAI-Tronics equipment, please adhere to the following guidelines to ensure the safety of all personnel:

- Do not install wiring during a lightning storm.
- **Electrostatic Discharge (ESD) Protection:** GAI-Tronics' VoIP telephones may have an earth ground terminal provision. Connect this terminal to ground in accordance with all local safety regulations and the NEC (National Electrical Code). Grounding must be ensured for safe and stable communications. Do not use long and coiled ground wires. Trim ground wires to the required length. Use a star configuration whenever possible. Please note proper grounding does not eliminate the need for lightning protection for the telephone or the telephone system. A Cat5 data line lightning surge protector is recommended for telephones subject to any electrostatic discharge (e.g. lightning).
- Do not install jacks in wet locations unless the jack is specifically designed for wet locations.

Security Hardware

Models 210-712BH/-712BHAC, 227-710, and 277-712BH/-712BHAC are vandal-resistant. The front enclosure or panel of these telephones is attached to its mounting plate or enclosure with security screws. A GAI-Tronics Model 233-001 Security Screwdriver or Torx T-25 security head tip (sold separately) is required to install the security screws. The front panels of the Model 247-710 and 257-710 telephones are attached with standard Phillips head screws.

Conduit Installation Details (Applicable to Models 247-710 and 257-710)

GAI-Tronics recommends installing cabling in conduit to protect against accidental damage and vandalism. The following points are strongly recommended to prevent moisture from entering the enclosure:

- Conduit should enter the enclosure from the bottom.
- If entered from the top, the conduit must be internally sealed to prevent moisture ingress.
- Sealed fittings should be installed at all cable entry points.
- **Silicone sealant or equivalent must be applied around and inside all conduit entries.**

Please refer to Figure 1 and Figure 2.

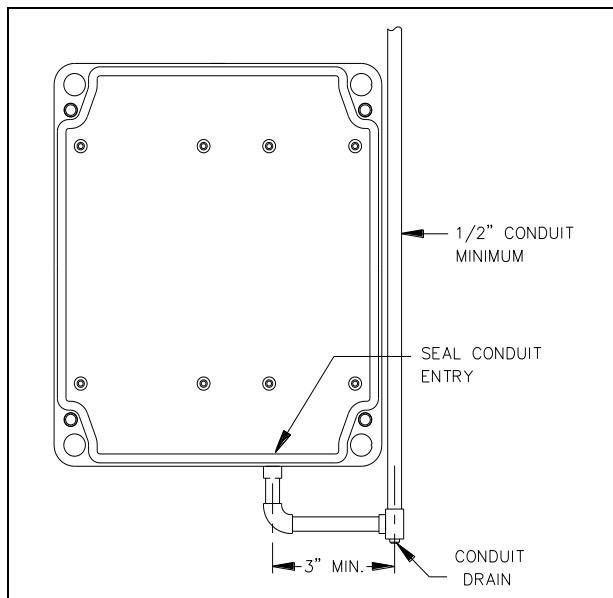


Figure 1. Model 247-710 & 257-710—Bottom entry conduit installation details

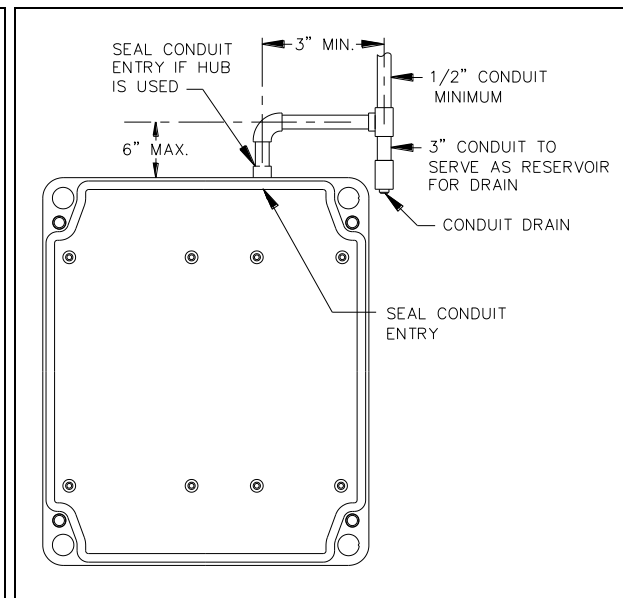


Figure 2. Model 247-710 & 257-710—Top entry conduit installation details—
(NOT RECOMMENDED)

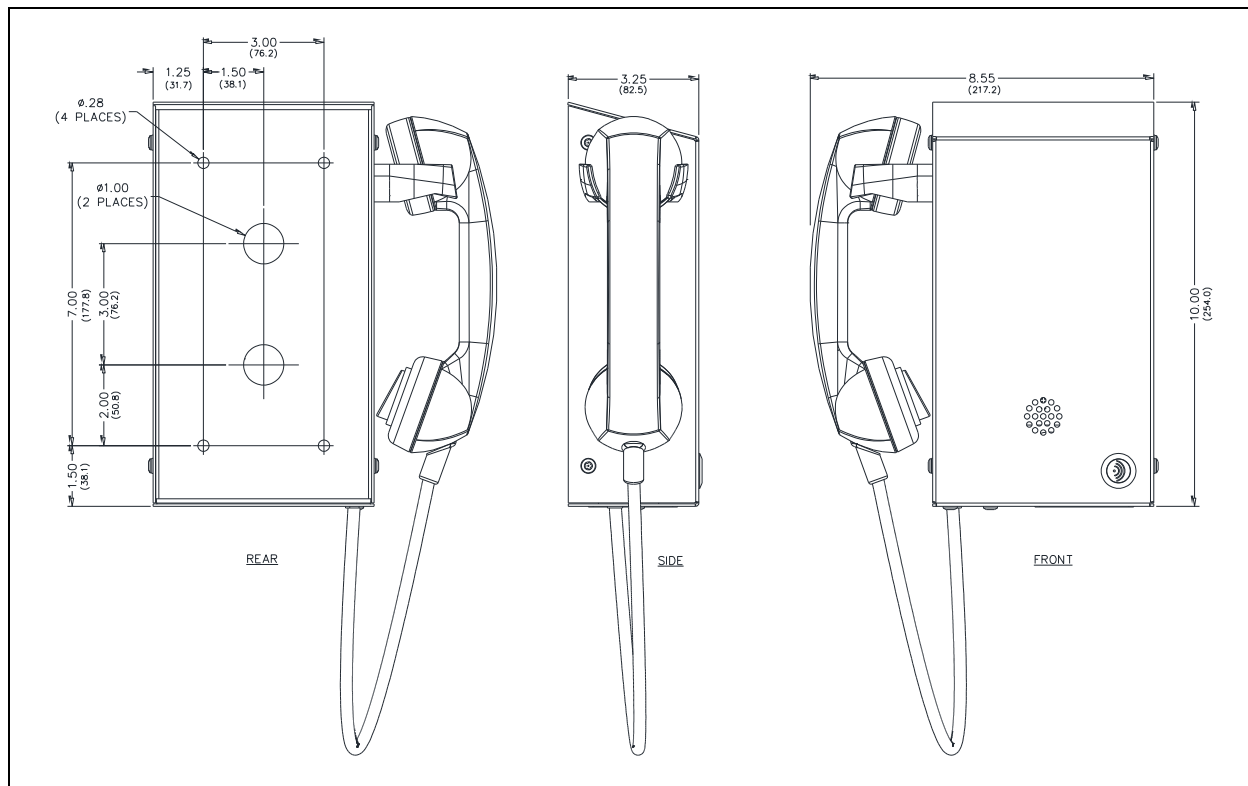
Models 210-712, 210-712BH, and 210-712BHAC

Figure 3. Models 210-712/-712BH/-712BHAC VoIP Autodial Behavioral Telephones Outline and Mounting Detail

1. Use a GAI-Tronics No. 233-001 Security Screwdriver to remove the four tamper-resistant cover-panel screws (see Figure 4).
2. Remove the front cover assembly and set it aside to expose the four mounting holes on the mounting panel.
3. Position the rear mounting panel on the mounting surface and fasten with four #10-32 screws (customer supplied).
4. Pull the Ethernet cable through one of the two holes and install the cable (see the Network section).

Two 1-inch diameter entry holes are provided on the mounting panel for cable entry.

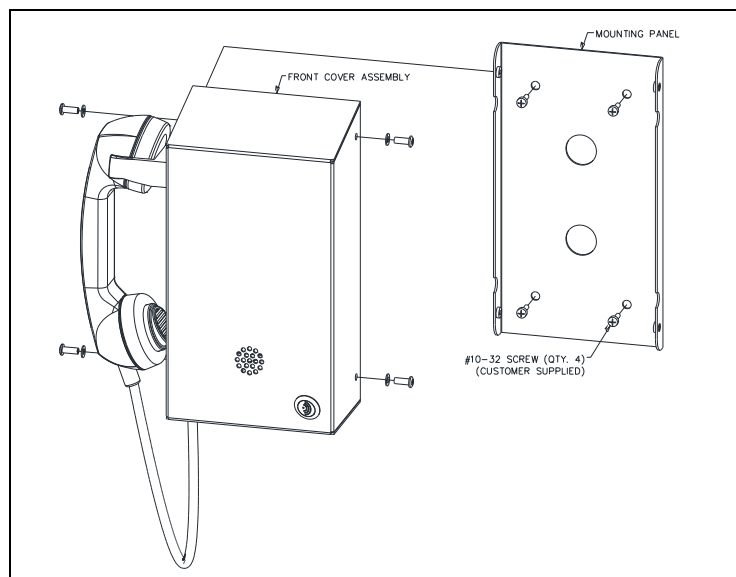


Figure 4. Models 210-712/-712BH/-712BHAC Front Cover Removal

5. Connect and configure any desired peripheral devices (see the Auxiliary I/O section).
6. Perform the initial programming of the telephone (see the Programming section).
7. Replace the front cover assembly and fasten using the four security screws removed in Step 1. Tighten the four screws using a GAI-Tronics No. 233-001 Security Screwdriver.
8. Test the telephone operation by calling to and from another telephone.
9. Test the operation of peripheral equipment.

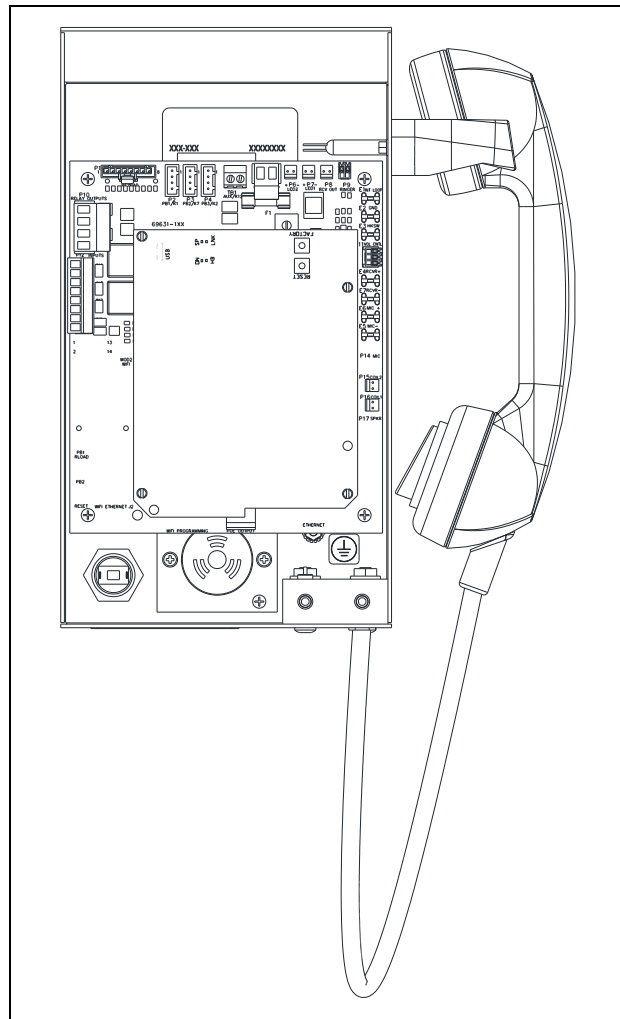


Figure 5. Models 210-712/-712BH/-712BHAC Internal View

Model 227-710

1. Remove the eight security screws from the front panel using a GAI-Tronics No. 233-001 Security Screwdriver.
2. Remove the front panel and set it aside.
3. Determine the hole pattern to use for mounting the telephone (see Figure 8).
 - Use the 7.875 × 4.0-inch hole pattern for mounting to a wall (outside pattern).
 - Use the 5.25 × 4.0-inch hole pattern when using the No. 232-001 Pole Mounting Kit (inside pattern).
4. Insert (four provided) hole plugs in the unused mounting holes.
5. Position the enclosure on the mounting surface and secure it with four fasteners.
 - The holes in the telephone enclosure accept 3/8-inch screws or bolts.
 - The Model 232-001 Pole Mounting Kit includes four 3/8-16 × 1-inch shoulder bolts with Teflon seal washers.

NOTE: Use only the round head, hexagon head, or pan head screws that are provided. Do not use screws designed to be countersunk for mounting the enclosure.
6. Install a conduit fitting in one of the 1/2-inch NPT conduit entrances located at the top and bottom of the unit.

The bottom location is preferred (see Figure 7).
7. Insert the conduit into the fitting.
8. Plug the unused access hole with the provided 3/8-inch Allen drive plug.

NOTE: Use silicone sealant or equivalent around and inside all conduit entries.
9. Pull the Ethernet cable through the conduit and install the cable (see the Network section).
10. Connect peripheral devices (see the Auxiliary I/O section).
11. Seal the conduit entry point(s).

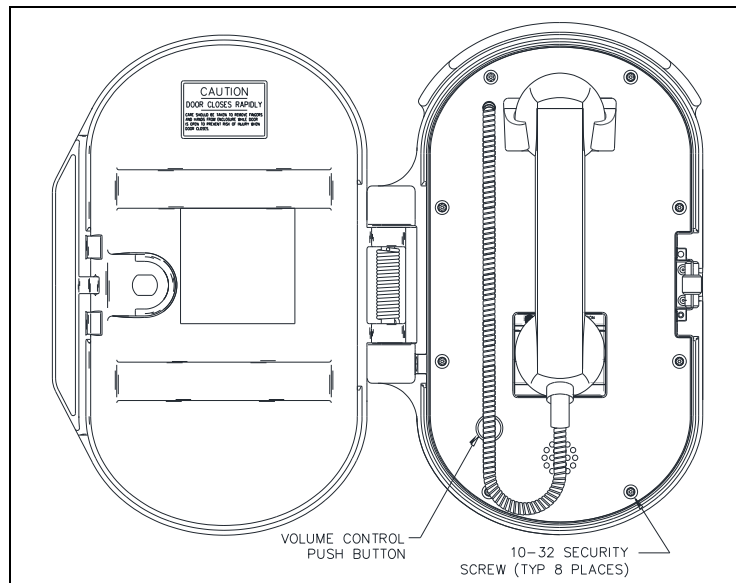


Figure 6. Model 227-710 VoIP Autodial Telephone with spring loaded door in the open position

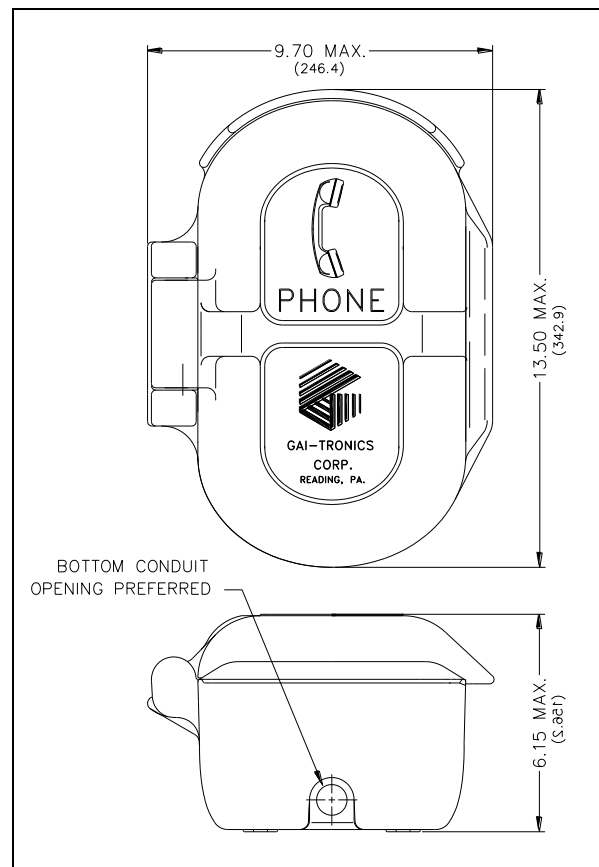
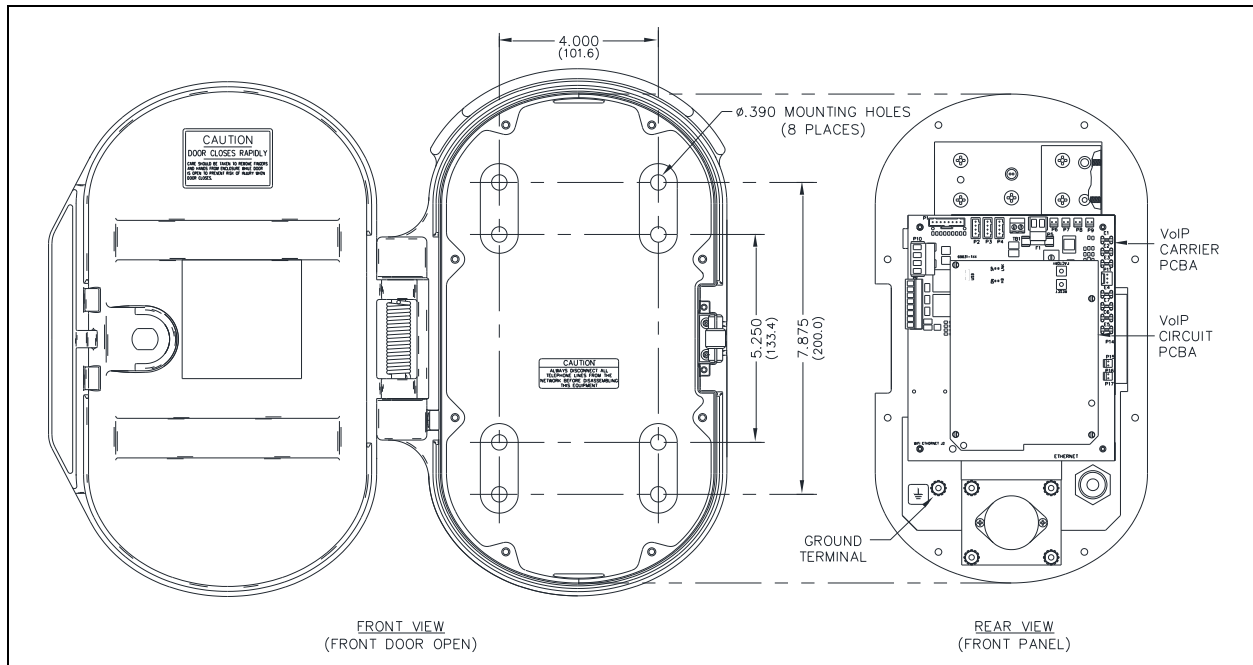


Figure 7. Model 227-710 Outline

NOTE: Use silicone sealant or equivalent around and inside all conduit entries.

12. Perform the initial programming of the telephone (see the Programming section).
13. Verify telephone operation by calling to and from another telephone.
14. Verify the operation of peripheral equipment.
15. Replace the front panel assembly and secure it using the eight front panel security screws.
16. Torque the screws to 10–12 lb-in (1.1–1.4 Nm).



Model 247-710

The mounting and cabling instructions for the Model 247-710 Telephone are as follows:

1. Remove the four screws from the front panel.
2. Remove the front panel and set it aside.
3. Mount the enclosure to a wall using either four ¼-20 machine screws with washers and nuts or four #14 wood screws of the appropriate length, depending on the mounting surface.

There are four mounting holes in the rear enclosure (see Figure 10).

4. Drill a hole for the type of bushing to be used.
5. Pull the Ethernet cable through the bushing and install the cable (see the [Network](#) section).

6. Seal the conduit entry point.

NOTE: Use silicone sealant or equivalent around and inside all cable/conduit entries.

7. Connect and configure any desired peripheral devices (see the [Auxiliary I/O](#) section).
8. Perform the initial programming of the telephone (see the [Programming](#) section).
9. Verify telephone operation by calling to and from another telephone.
10. Test the operation of peripheral equipment.
11. Replace the front panel assembly.
12. Secure the front panel using the four front-panel screws.
13. Torque the screws to 10–12 in·lb (1.1–1.4 N·m).

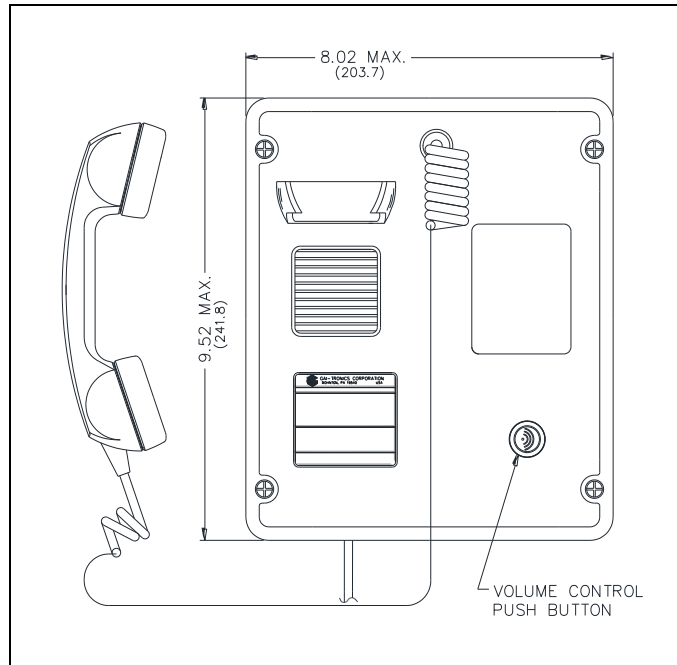


Figure 9. Model 247-710 VoIP Autodial Telephone

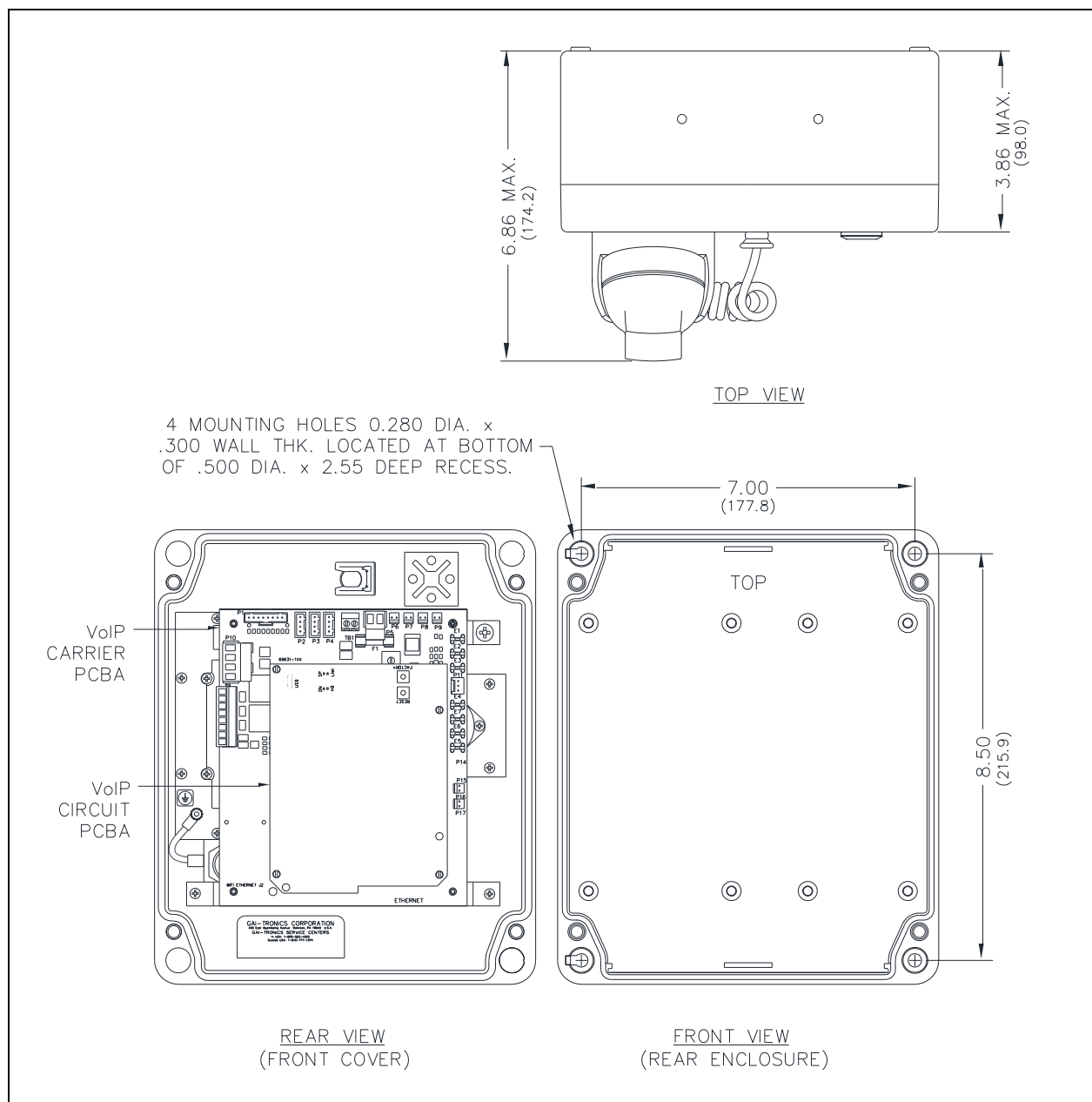


Figure 10. Model 247-710 Mounting Detail

Model 257-710

The mounting and cabling instructions for the Model 257-710 Telephone are as follows:

1. Open the front door and remove the four outer screws from the mid-section.
2. Carefully pull the enclosure apart until encountering a slight resistance on the left side.
3. Pull on the left side of the enclosure until the hinge plugs pull loose to separate the front and rear halves.
4. Set the front half of the enclosure aside.
5. Mount the enclosure on the wall using four ¼-20 machine screws with nuts and washers or #14 wood screws of the appropriate length for the mounting surface.

There are four mounting holes in the rear enclosure.

6. Drill a hole for the type of bushing to be used.
7. Reinsert the hinge pins to attach the front half of the enclosure.
8. Insert the Ethernet cable through the gland bushing and install the cable (see the [Network Cable](#) section).

NOTE: Conduit may be used in place of the provided gland bushing. If used, the conduit entrance must be sealed after the cable is installed.

NOTE: Use silicone sealant or equivalent around and inside all conduit entries.

9. Connect peripheral devices (see the [Auxiliary I/O](#) section).
10. Perform the initial programming of the telephone (see the [Programming](#) section).
11. Verify telephone operation by calling to and from another telephone.
12. Test the operation of peripheral equipment.
13. Close the mid-section and torque the four screws to 10–12 in·lb (1.1–1.4 N·m).

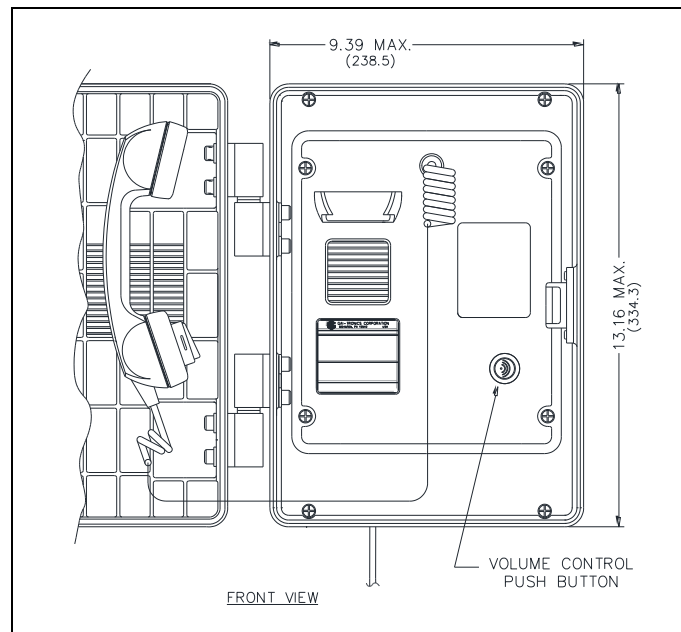


Figure 11. Model 257-710 VoIP Autodial Telephone
(Front door open)

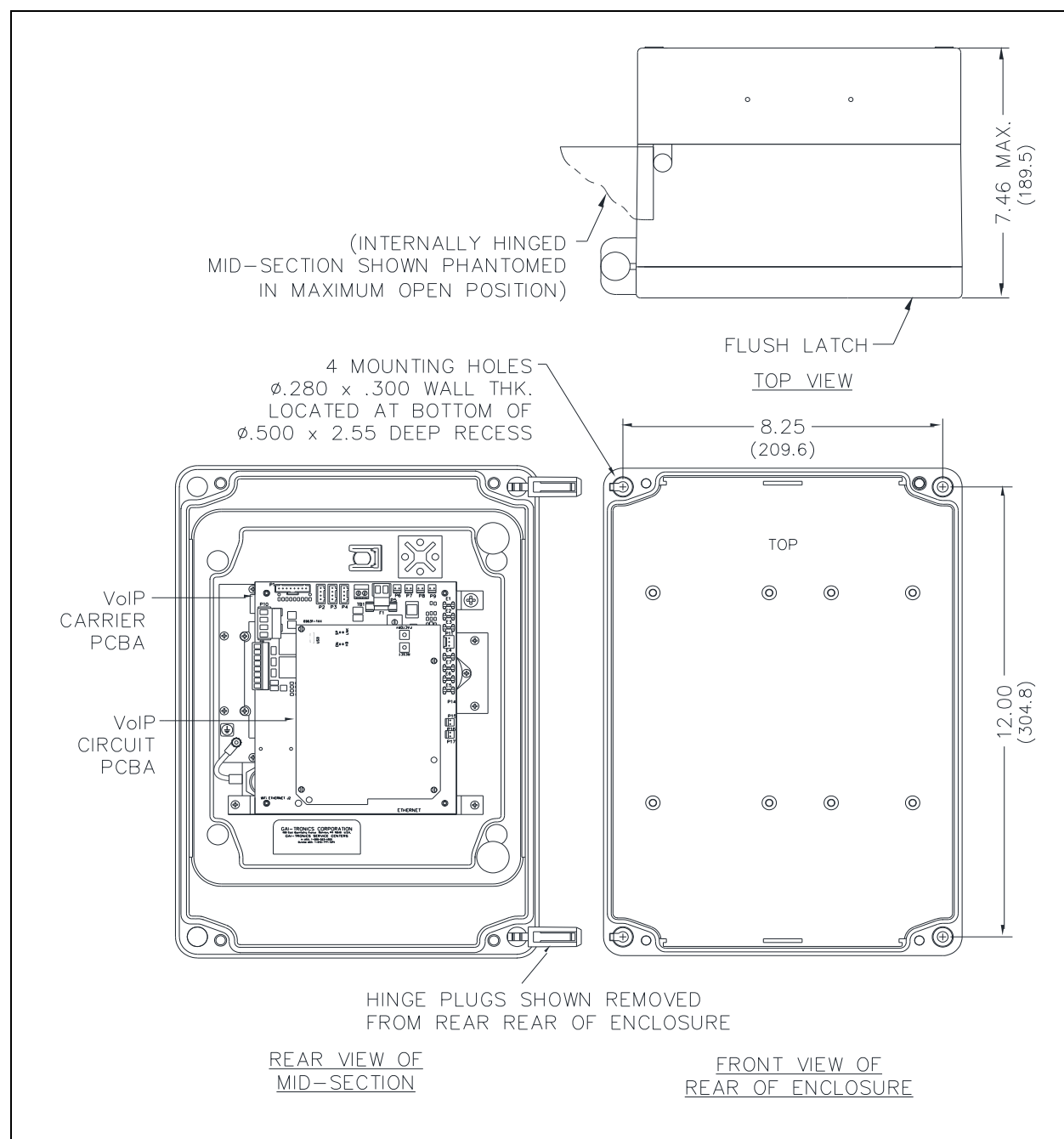


Figure 12. Model 257-710 Mounting Detail

Model 277-710

The mounting and cabling instructions for the Model 277-710 Telephone are as follows:

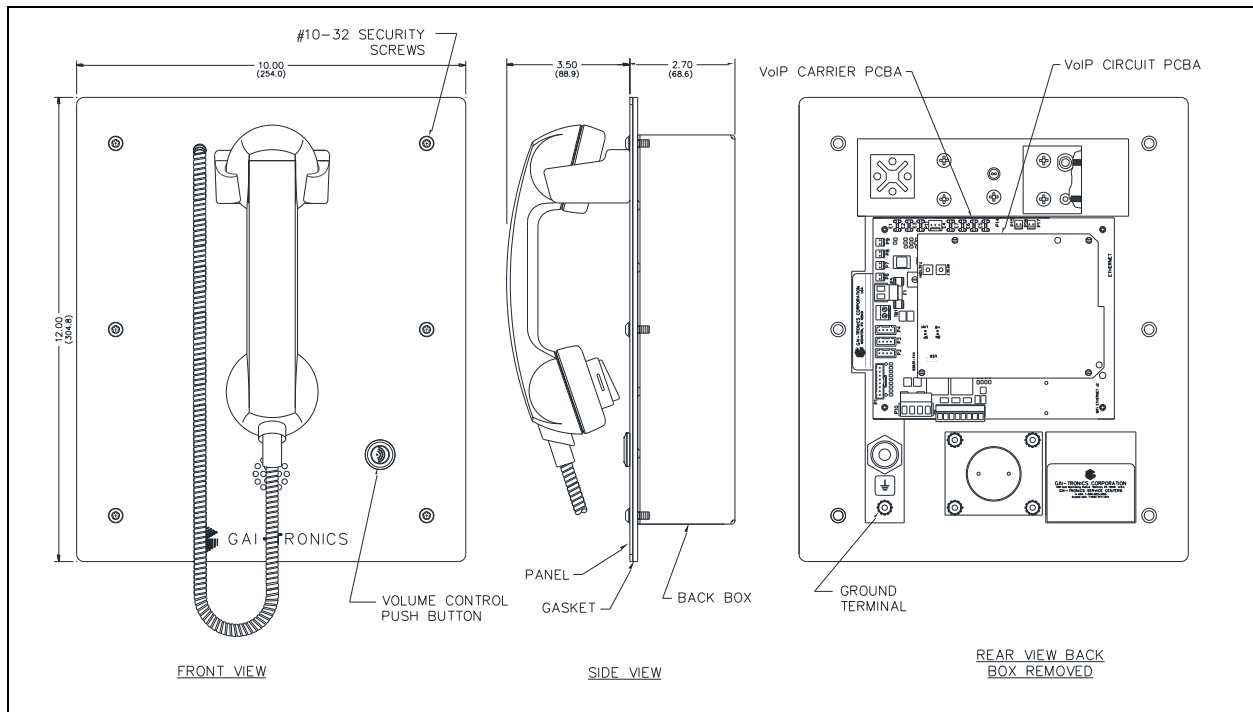


Figure 13. Model 277-710 Outline Drawing

1. Remove the six tamper-resistant screws securing the backbox to the telephone.
2. *Flush-mount and GAI-Tronics Model 234 Series Communication Station installations:*

Mount the back box to the structure using the appropriate hardware (see Figure 14 for the cutout dimensions).

Surface-mount installations using a GAI-Tronics 236-00x Series or 238-001 Surface-Mount Enclosure:

Install the surface-mount enclosure following the instructions included with the enclosure.

The front panel assembly mounts directly to the enclosure (the back box is not required.)

3. Remove a tapered plug from one of the cable entry holes in the back box.
4. Install a cable fitting and pull the cabling into the backbox.

NOTE: Installation of a (customer-supplied) surge suppressor on the Ethernet cable and the power line (if used) is recommended when mounting outdoors.

NOTE: Use silicone sealant or equivalent around and inside all conduit entries.

5. Terminate all wires (see the Field Wiring section).
6. Connect all peripheral devices (see the Auxiliary I/O section).
7. Perform the initial programming of the telephone (see the Programming section).
8. Verify telephone operation by calling to and from another telephone.
9. Test the operation of peripheral equipment.
10. Attach the telephone's front panel to the mounting flanges of the back box using the six supplied #10-32 security screws and washers.

Technical drawing of a rectangular plate with dimensions and hole specifications:

- Overall Dimensions:**
 - Width: 7.99 (202.9)
 - Height: 10.13 (257.3)
- Internal Dimensions and Spacing:**
 - Horizontal spacing from left edge to first vertical dashed line: 4.00 (101.6)
 - Horizontal spacing between vertical dashed lines: 3.82 (97.0)
 - Horizontal spacing from last vertical dashed line to right edge: 7.63 (193.8)
 - Vertical spacing from top edge to first horizontal dashed line: 3.21 (81.5)
 - Vertical spacing between horizontal dashed lines: 1.60 (40.7)
 - Vertical spacing from last horizontal dashed line to bottom edge: 1.86 (47.2)
- Hole Specifications:**
 - ø.22 (5.6) CLEARANCE HOLES (6 PLACES):** Located at the top and bottom edges, centered horizontally.
 - #6-32 TAPPED HOLES (8 PLACES):** Located at the top and bottom edges, centered horizontally.
- Other Dimensions:**
 - Bottom edge offset from right edge: .25 (6.4)
 - Right edge offset from right edge: 1.81 (45.7)

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Models 277-712BH and 277-712BHAC

NOTE: See the cutout and support framing detail for installation planning (see Figure 18).

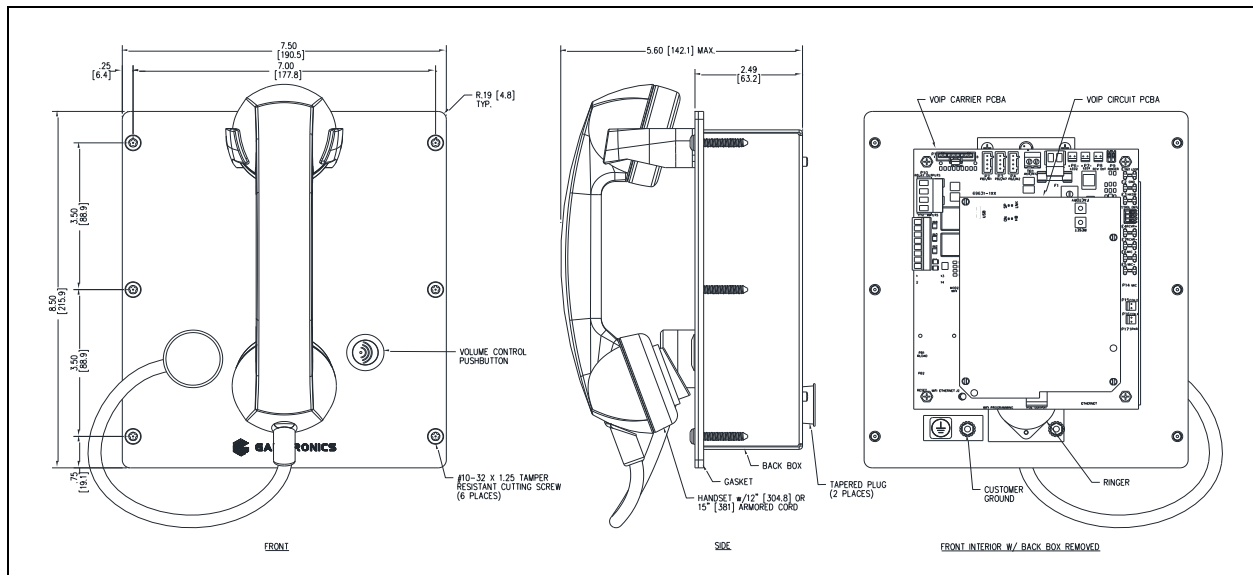


Figure 16. Models 277-712BH/-712BHAC Behavioral Health Telephone

Flush-mount Installation

1. Remove the four screws securing the dust cover to the back of the telephone and remove the dust cover.
2. Remove the tapered plug(s) from the cable entry holes and feed all cabling into the dust cover.
3. Terminate all wires (see the [Field Wiring](#) section).
4. Connect peripheral I/O devices (see the [Auxiliary I/O](#) section).
5. Reinstall the dust cover on the back of the telephone's front cover and secure it with the four screws removed in step one.
6. Perform the initial programming of the telephone (see the [Programming](#) section).
7. Verify telephone operation by calling to and from another telephone.
8. Test the operation of peripheral equipment.
9. Attach the front panel assembly to the mounting surface using the six supplied #10-32 thread-cutting security screws.

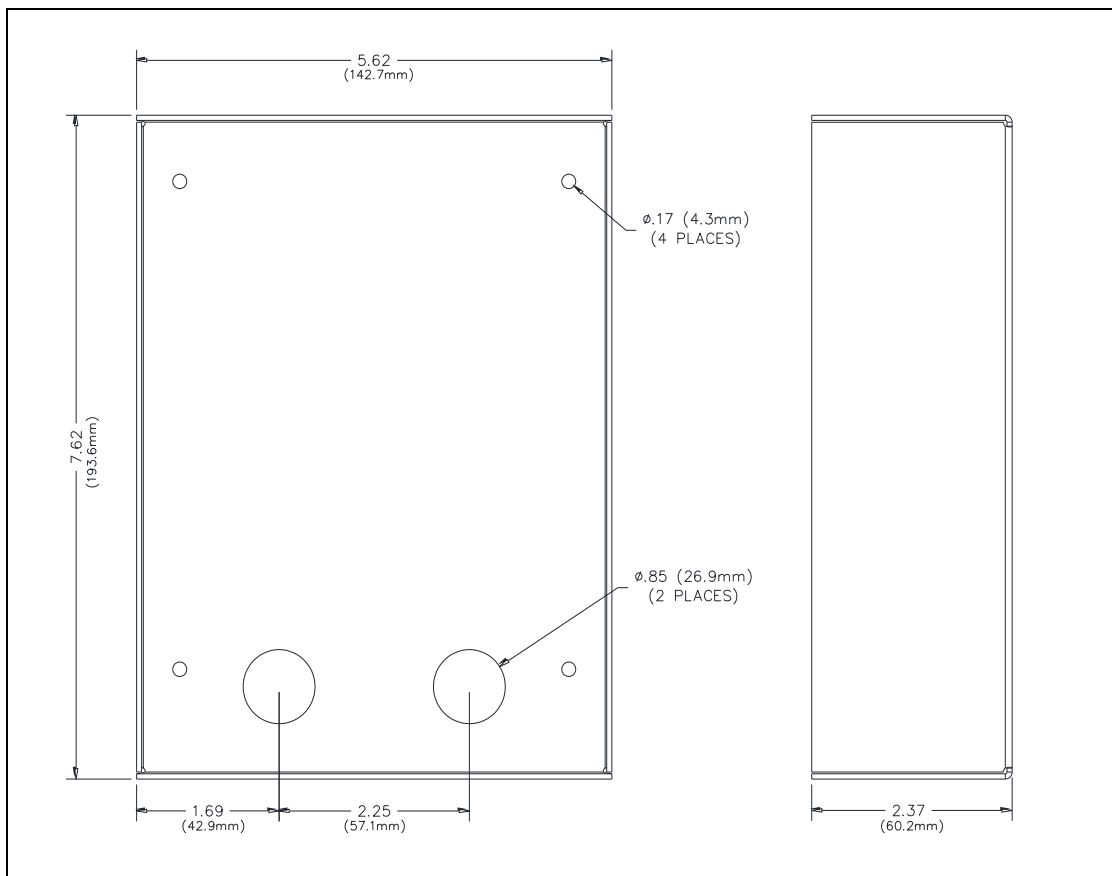


Figure 17. Models 277-712BH/-712BHAC Dust Cover Detail

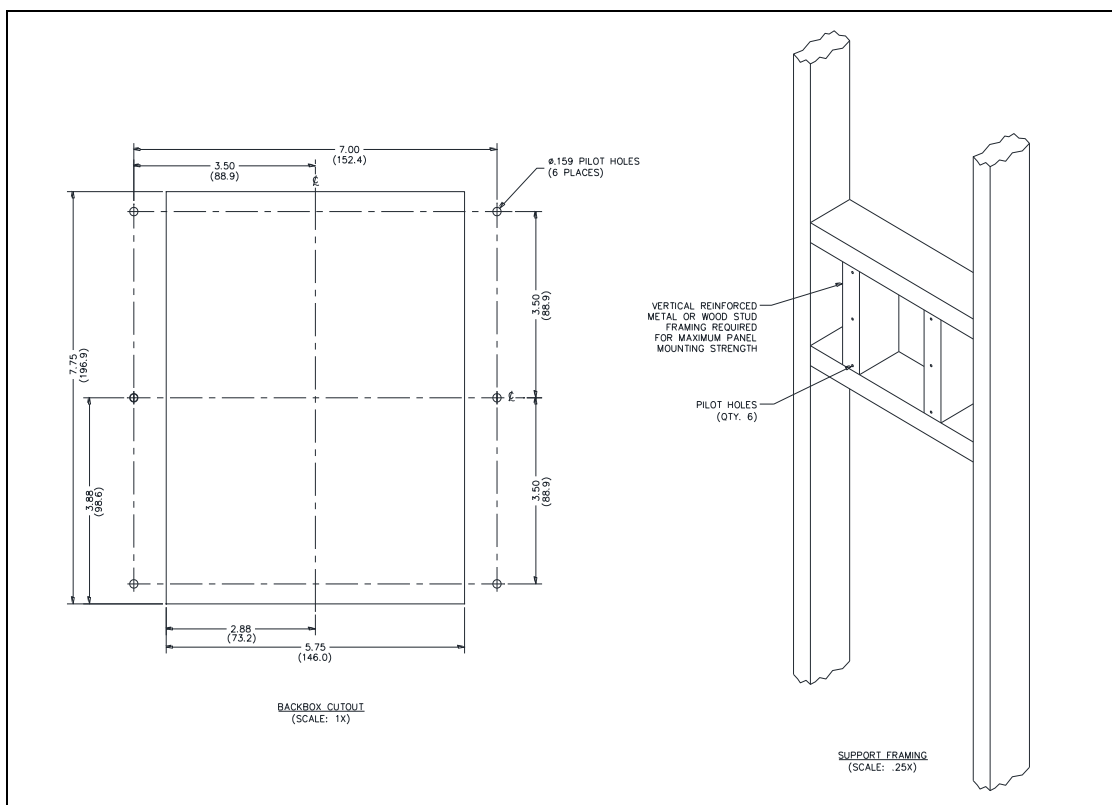


Figure 18. Models 277-712BH/-712BHAC Cutout and Support Framing Detail

Surface-Mount Installation

NOTE: a GAI-Tronics Model 238-003 stainless-steel surface-mount enclosure (sold separately) is required for surface mount installations.

1. Remove the four screws securing the dust cover to the back of the telephone and discard the dust cover.

NOTE: The dust cover included with the Model 277-712BH and 277-712BHAC telephones is not required for use with the Model 238-003 Surface-Mount Enclosure.

The Model 238-003 Enclosure includes rear and bottom access holes for cable entry. Use the rear access hole(s) for a completely hidden installation or the bottom access hole(s) for conduit installation.

2. Pull all cables into the surface-mount enclosure.
3. Terminate all cables to the telephone (see the [Field Wiring](#) section).
4. Connect and configure peripheral I/O devices (see the [Auxiliary I/O](#) section).
5. Attach the telephone's front panel to the mounting flanges of the Model 238-003 Surface-Mount Enclosure.

NOTE: Use the six #10-32 security machine screws supplied with the surface-mount enclosure kit along with the flat black washers included with the telephone. Do not use the thread-cutting screws supplied with the telephone in the Model 238-003 enclosure's tapped holes. A Model 233-001 Security Screwdriver (sold separately) is required for installing the security screws. Recommended torque is 10–12 in·lb.

Field Wiring

Install all connections after pulling the field wiring into the rear enclosure (see [Table 2](#) for recommended conductor sizes and [Figure 19](#) for wiring details).

NOTE: Consult the National Electrical Code (NFPA 70), Canadian Standards Association (CSA 22.1), and local codes for the specific requirements regarding your installation. Install all equipment without modification and according to the local and national codes. Class 2 circuit wiring must be performed in accordance with the NEC.

Recommended Cable

Table 2. Recommended Cable

| Cable Use | Size and Type |
|-----------------|---|
| LAN | Category 5 or better Ethernet cable with RJ45 connector |
| Power | Two-conductor, No. 22 AWG is typical |
| Inputs | Two-conductor, No. 22 AWG is typical |
| Output contacts | Two-conductor, No. 18 AWG is typical |

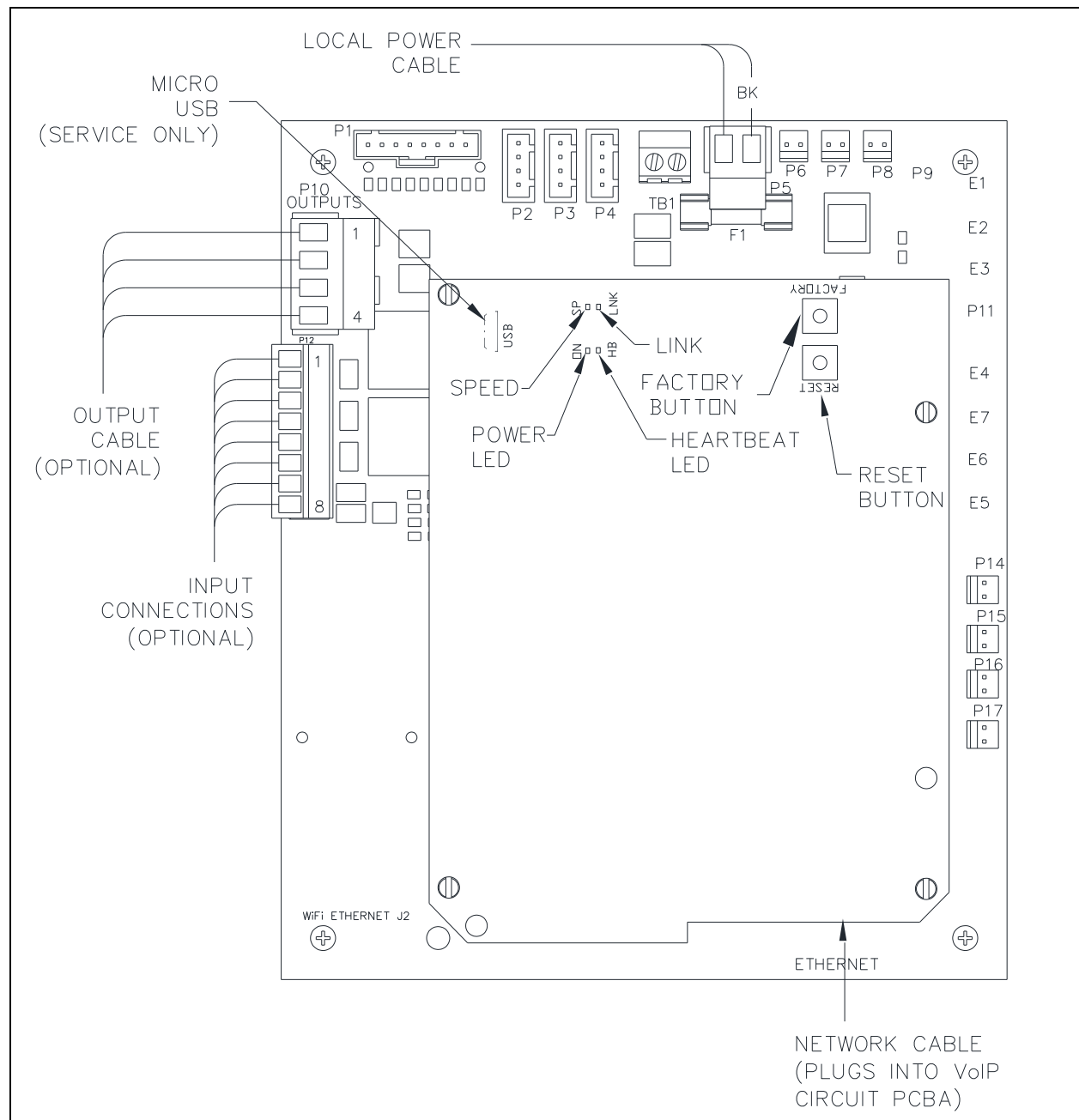


Figure 19. VoIP Telephone PCB Assembly

Power

Ground (For Models 210-712BH/-712BHAC, 227-710/-712BH/-712BHAC Only)

The enclosures listed must be connected to earth ground:

1. Install a #6 ring lug on the ground conductor.
1. Secure the ground conductor to the ground terminal, located on the rear of the front panel.

NOTE: Not applicable to Models 247-710 and 257-710.

Power-Over-Ethernet

Connect power to the system as indicated in the PoE equipment manual.

Local Power

A separate, isolated, 24 to 48-volt dc power supply is required when PoE is not available (see [Table 7](#) on [Page 24](#) for the recommended optional plug-in power supply). Connect the local 24–48 V dc power source to removable terminal block, P5 (see [Figure 19](#)), on the VoIP carrier PCBA.

1. Install ferrules or tin the wire ends.
2. Connect the positive conductor to the (+) terminal of P5.
3. Connect the negative conductor to the (–) terminal of P5.
4. Install the removable terminal block onto pin header P5, on the VoIP carrier PCBA.

Table 3. Power—P5

| Pin | Label | Description |
|-----|-------|-------------|
| 1 | (+) | Positive |
| 2 | (–) | Negative |

Network Cable

Connect a Category 5 or better Ethernet cable with an RJ45 connector from the LAN (Local Area Network) to the RJ45 jack, located on the underside of the VoIP circuit PCBA (see [Figure 19](#)).

Auxiliary I/O

Inputs

The telephones have four auxiliary inputs for customer use. Terminate these inputs to terminal block P12, on the VoIP carrier PCBA (see [Table 4](#) and [Figure 19](#)).

Table 4. Auxiliary Inputs—Terminal Block P12

| Pin | Label | Function |
|-----|-------|----------|
| 1 | IN4 | Input 4 |
| 2 | COM | Common |
| 3 | IN3 | Input 3 |
| 4 | COM | Common |
| 5 | IN2 | Input 2 |
| 6 | COM | Common |
| 7 | IN1 | Input 1 |
| 8 | COM | Common |

Outputs

The telephones have two dry-contact outputs for customer use. Terminate these outputs to connector P10, on the VoIP carrier PCBA (see [Table 5](#) and [Figure 19](#)).

Table 5. Output Contacts—Connector P10

| Pin | Label | Description |
|-----|-------|------------------------|
| 1 | C1 | Common Output 1 |
| 2 | NO1 | Normally Open Output 1 |
| 3 | C2 | Common Output 2 |
| 4 | NO2 | Normally Open Output 2 |

USB port

The USB port is for GAI-Tronics service personnel only. Make no connection to this port.

Programming

The network configuration must provide VoIP service (using the SIP protocol) between the desired locations before attempting to configure a GAI-Tronics VoIP telephone.

The general sequence to set up a VoIP telephone is as follows:

VoIP Telephone Setup

1. Connect a PC to the same network as the VoIP telephone.
2. Log into the unit's web interface.

The unit is factory configured with a static IP address: **192.168.1.2**.

3. Enter the user name and password when prompted.

The initial factory settings are:

- USER NAME: **user**
- PASSWORD: **password**

4. Change the user name and password upon first login.

This security measure helps to prevent unauthorized changes to the VoIP telephone's interface configuration.

VoIP Telephone Initial Network Configuration

Configure each VoIP telephone for operation on the network prior to installation. Assign a local ID, domain, proxy, and registrar.

1. Assign a host name.

Host names provide identification of different VoIP PCBAs on the network.

2. Test that calls can be made successfully.
3. Maintain the telephone by monitoring alarms.
4. Set up auto-updates.

Refer to Pub. 42004-548 for basic programming instructions for these VoIP telephones (see the [Reference Documentation](#) section).

Input Contacts

Each VoIP telephone includes four dry-contact inputs (see the [Specifications](#) section for the contact ratings). Each input's mode is configurable. Inputs can be configured for one of the following modes:

- None
- PTT/Mute
- Hook
- Digit
- Redial
- Hook HF
- Memory Dial
- Volume
- Memory Hook

The inputs will generate a SYSLOG or an SNMP trap when active. Refer to Pub. 42004-548 for programming instructions for the inputs (see the [Reference Documentation](#) section).

Output Contacts

Each VoIP telephone contains two dry-contact outputs (see the [Specifications](#) section for the output ratings). Both outputs are SPST (single-pole, single-throw) contacts. The mode of each output is configurable. Configure outputs for one of the following modes:

- On
- Connect
- Ring Out
- Off
- Hook
- Registered
- Ring
- In Use
- Emergency

The duration of activation, or on/off times, can also be set in some modes. Refer to Pub. 42004-548, for programming instructions for the outputs (see the [Reference Documentation](#) section).

Monitoring and Reporting

Each telephone recognizes and generates several hardware and configuration fault condition alarms. There are three methods to transmit this information to a remote site:

- syslog output over TCP
- SNMP (Simple Network Management Protocol)
- TMA (Telephone Management Application) software (purchased separately)

Available alarms are:



- handset integrity loop (if applicable)
- cold reset (power cycle)
- key (stuck button)
- register fail (unsuccessful SIP registration)
- configuration error
- warm reset (internal command)
- hook (off hook timeout)
- audio path test (speaker/microphone test)

Monitoring and reporting must be configured for the telephone. Refer to Pub. 42004-548 for instructions (see the [Reference Documentation](#) section)

Maximum (Handset Receiver) Level Remote Control

The receiver volume level can be remotely controlled by changing the setting in the configuration file. Refer to the Handset Volume Setting in the Audio Settings section of Pub. 42004-548, for programming instructions (see the Reference Documentation section).

Maintenance

 **WARNING**  —This product can contain hazardous voltages. Always remove power to this station prior to servicing.

Corrective Actions

1. Inspect and replace frayed or cracked wiring.
2. Secure/replace loose wires and terminal lugs.
3. Remove corrosion from terminals.
4. Inspect fuse F1 on the VoIP carrier PCBA.

Preventive Maintenance for Model 277-710/-712BH/-712BHAC

Stainless steel does require maintenance to prevent corrosion from occurring. Different installation locations may require more regular maintenance than others, depending on the environment and exposure to airborne contaminants. The following maintenance steps should be performed on a regular basis or when corrosion is first noticed on your Model 277-710/-712BH/-712BHAC Telephone.

Cleaning

For general cleaning, wipe surface with a cleanser or cleanser and water mixture. Any cleanser that is safe for glass is usually safe for stainless steel. Wipe dry.

If corrosion or rusting is noticed, remove with a non-abrasive commercial cleanser and water. Rub stained areas in the same direction as the existing grain. Stubborn stains may be removed with a paste made from magnesium oxide, ammonia, and water. Wipe clean, water rinse, and dry.

Prevention

Automotive wax provides the best results in preventing corrosion on stainless steel. Simply apply wax, let dry to a haze, and buff to a shine with a clean dry cloth. This application should protect the telephone surface for many months as it will allow naturally re-formation of the chromium oxide layer.

DO NOT use steel wool, sandpaper, mineral acids, bleaches, or chlorine cleansers on stainless steel.

Service

Contact a regional service center for an RA# (return authorization number) if the telephone requires service. Equipment must be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. Repairs or a replacement will be made in accordance with GAI-Tronics' warranty policy if the equipment is under warranty. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 inside the USA or 610-777-1374 outside the USA for help identifying the Regional Service Center closest to you.

Troubleshooting

Table 6. Troubleshooting Chart

| Problem | Possible Solution |
|--|--|
| Low volume | Increase the telephone's volume level in the programming configuration. |
| High volume | Decrease the telephone's volume level in the programming configuration. |
| Front panel push buttons not operational | <ul style="list-style-type: none">• Verify the push buttons are properly configured.• Verify power is applied to the unit. |
| Inputs not operational | <ul style="list-style-type: none">• Check the input connections.• Verify the inputs are properly configured. |
| Outputs not operational | <ul style="list-style-type: none">• Check the output connections.• Verify the outputs are properly configured. |
| Cannot make or receive calls | <ul style="list-style-type: none">• Check the connection of the LAN cable.• Verify that power is applied to the unit.• Verify the LAN parameters have been configured properly.• Verify the telephone has been set up on the network. |
| No power indication | <ul style="list-style-type: none">• Check the power connections.• If using PoE, check the operation of the PoE equipment. |

Status Indication

Power

The ON LED, located on the VoIP PCBA (see [Figure 19](#) on [Page 18](#)), illuminates when power is applied to the telephone.

Heartbeat

The HB LED, located on the VoIP PCBA (see [Figure 19](#) on [Page 18](#)), flashes when communication over the LAN is established.

Link

The LNK LED, located on the VoIP PCBA (see [Figure 19](#) on [Page 18](#)), indicates an active network connection when illuminated.

Speed

The SP LED, located on the VoIP PCBA (see [Figure 19](#) on [Page 18](#)), indicates a 100 Mbps network connection when illuminated or a 10 Mbps connection when off.

VoIP Circuit PCBA Pushbuttons

Reset

Press the RESET button (see Figure 19 on Page 18) momentarily to warm reboot the telephone. The telephone maintains the current configuration.

Factory

Use the FACTORY button (see Figure 19 on Page 18) to erase the current configuration and restore the factory default settings as follows:

1. Press and release the RESET button.
2. Press and hold the FACTORY button for 10 seconds while the telephone is rebooting.

The telephone will reboot again with the factory default settings configured.

USB port

The USB port is for GAI-Tronics service personnel only. Make no connection to this port.

Replacement Parts and Accessories

Table 7. Available Accessories by Model Number

| Part No. | Description | 210-712 | 210-712BH | 210-712BHAC | 227-710 | 247-710 | 257-710 | 277-710 | 277-712BH | 277-712BHAC |
|-----------|---|---------|-----------|-------------|---------|---------|---------|---------|-----------|-------------|
| 233-001 | Model 233-001 Security Screwdriver | ■ | ■ | ■ | ■ | | | ■ | ■ | ■ |
| 230-001 | Pole Mounting Kit, Rugged Phone/RF Call Box | | | | | | ■ | | | |
| 231-001FS | Pole Mounting Kit for FS/BH Series Telephones when installed in a No. 238-003 Enclosure | | | | | | | | ■ | ■ |
| 231-002 | Pole Mounting Kit for Model 247-710 and for Model 277-710 when installed in a No. 238-001 Enclosure | | | | | ■ | | ■ | | |
| 232-001 | Pole Mounting Kit, (22x Series) | | | | ■ | | | | | |
| 238-001 | Surface-Mount Enclosure, Stainless Steel, Standard | | | | | | | ■ | | |
| 238-003 | Surface-Mount Enclosure, Stainless Steel, BH Telephones | | | | | | | | ■ | ■ |
| 40419-011 | Optional Plug-in Power Supply, 120/240 V ac input, 24 V dc output | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |

Table 8. Replacement Parts by Model Number

| Part No. | Description | 210-712 | 210-712BH | 210-712BHAC | 227-710 | 247-710 | 257-710 | 277-710 | 277-712BH | 277-712BHAC |
|-----------------|---|----------------|------------------|--------------------|----------------|----------------|----------------|----------------|------------------|--------------------|
| 10113-020 | Handset Assembly with Armored Cord, 15-inch | | | ■ | ■ | | | | | ■ |
| 10113-021 | Handset Assembly with Armored Cord, 29-inch | ■ | | | | | | ■ | | |
| 10113-022 | Hytrel® Cord Handset Assembly, 6-foot | | | | | ■ | ■ | | | |
| 10113-030 | Handset Assembly with Armored Cord, 12-inch | | ■ | | | | | | ■ | |
| 12512-001 | Hookswitch/Assembly Kit (plastic) | ■ | ■ | ■ | | ■ | ■ | | ■ | ■ |
| 12512-002 | Hookswitch/Assembly Kit (metallic) | | | | ■ | | | ■ | | |
| 12516-001 | Replacement Mounting Screw Kit (Phillips, #10-32 × 1 1/8-inch, 10 pack) | | | | | ■ | ■ | | | |
| 12516-002 | Replacement Mounting Screw Kit (Security, #10-32 × 1/2-inch carbon screw, 10 pack) | | | | ■ | | | | | |
| 12542-002 | Replacement Mounting Screw Kit (Security, #10-32 × 1/2-inch machine screw, 15 pack) | ■ | ■ | ■ | | | | ■ | | |
| 12542-003 | Replacement Mounting Screw Kit (Security, #10 × 1 1/4-inch thread-cutting screw, 15 pack) | | | | | | | | ■ | ■ |
| 12565-701 | VoIP Carrier PCBA Replacement Kit | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| 13707-008 | Ringer, Panel-Mount | | | | ■ | ■ | ■ | ■ | | |
| 13707-015 | Ringer, Panel-Mount | ■ | ■ | ■ | | | | | ■ | ■ |

Reference Documentation

VoIP Basic Configuration Guide 42004-548

VoIP Programming Manual 502-20-0171-001

Specifications

Electrical

Power

Network power..... Power-over-Ethernet, 802.3af compliant (via RJ45)

Local power 24–48 V dc, 6 W

Network

Topology 10/100 BaseT Ethernet

Cabling Category 5 or better UTP with RJ45 jacks

Addressing static IP provisioning or DHCP STUN client (NAT traversal)

Call control signaling SIP (RFC3261 compliant) loose routing

Configuration embedded web server, configuration file download
password protection

Handset Audio

Analog microphone gain.....30 dB

Analog earpiece gain..... Default: +20 dB
Setting 2: +12 dB
Setting 3: 0 dB

Frequency response..... 250 Hz to 6500 Hz

Frequency response flatness 3 dB minimum

THD @ 1 kHz 1% minimum

Inputs

External volume control push button

Internal on VoIP PCBA reset, factory

Configurable contact inputs (quantity = 4) internal pull-up 3.3 V dc tolerant

Outputs

Output 1 8 A @ 30 V ac/dc (resistive load)

Output 2 8 A @ 30 V ac/dc (resistive load)

Indicators

Internal on VoIP PCBA heartbeat, link, power, and speed, LEDs

Mechanical

Temperature range

Operating –4 °F to +131 °F (–20 °C to +55 °C)

Storage –40 °F to 158 °F (–40 °C to +70 °C)

Relative humidity Up to 95%, non-condensing

PCBA (printed circuit board assembly) conformal coated

Models 210-712/-712BH/-712BHAC

Enclosure Construction 16-gauge (0.060 in) type 304 stainless steel

Dimensions 10.00 H × 5.50 W × 3.27 D in (254 × 139.7 × 83.1 mm)

Handset/cord

210-712 G-style with 29-inch armored cord

210-712BH G-style with 12-inch armored cord

210-710BHAC G-style with 15-inch armored cord

Weight..... 5.5 lb (2.5 kg)

Model 227-710

Construction

Enclosure thick-walled cast aluminum with protective gray coating

Panel..... 0.125-inch brushed aluminum

Dimensions 13.50 H × 9.70 W × 6.15 D in (342.9 × 246.4 × 156.2 mm)

Handset/cord G-style with 19-inch armored cord and internal lanyard

Mounting..... Eight 0.39-inch diameter holes

Weight..... 14.5 lb (6.58 kg)

Model 247-710

Construction..... engineered plastic enclosure

Dimensions 9.50 H × 8.00 W × 6.90 D in (241.3 × 203.2 × 175.3 mm)

Handset/cord Hytrel® cord (6-foot) with noise-canceling microphone

Mounting..... four 0.28-inch diameter holes

Weight..... 4.8 lb (2.18 kg)

Model 257-710

Construction..... engineered plastic enclosure

Dimensions 13.20 H × 9.40 W × 7.40 D in (335.4 × 238.8 × 188.0 mm)

Handset/cord Hytrel® cord (6-foot) with noise-canceling microphone

Mounting..... four 0.28-inch diameter holes

Weight..... 10.0 lb (4.54 kg)

Model 277-710

Construction

Front Panel..... 14-gauge (0.075-inch) type 304 brushed stainless steel

Back Box..... 16-gauge (0.060 in) steel with black polyurethane finish

Dimensions

Front panel..... 12.00 H × 10.00 W in (304.8 × 254.0 mm)

Back box (overall)..... 10.06 H × 8.43 W × 2.50 D in (255.5 × 214.1 × 63.5 mm)

Handset/cord G-style with 29-inch armored cord and internal lanyard

Cutout for mounting back box 10.13 H × 7.63 W in (257.3 × 193.8 mm)

Weight..... 7.0 lb (3.18 kg)

Models 277-712BH/-712BHAC

Construction

Front Panel..... 14-gauge (0.075 in) type 304 brushed stainless steel

Back Box..... 16-gauge (0.060 in) cold rolled steel with black polyurethane finish

Dimensions

Front Panel..... 8.50 H × 7.50 W in (215.9 × 190.5 mm)

Back Box (overall)..... 7.62 H × 5.62 W × 2.31 D in (193.5 × 142.7 × 58.7 mm)

Handset/cord

277-710BH..... G-style with 12-inch armored cord

277-710BHAC G-style with 15-inch armored cord

Weight (approximate) 5 lb (2.3 kg)

Approvals

Models All:

Compliance to StandardFCC CFR 47 Part 15

Safety of Information Technology Equipment UL/CSA 60950

Models 227, 257, and 277 only:

Enclosure for Electrical Equipment Type 3R

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Depending upon the wiring and features used on this device, additional precautions may be necessary not to cause harmful interference. Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at their own expense.

Warranty

Equipment. GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed upon quotation or proposal document. If (a) Seller's goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer's claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller's option, without charge to Buyer. Repair or replacement shall be Buyer's sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer's warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

Services. Any services GAI-Tronics provides hereunder, whether directly or through subcontractors, shall be performed in accordance with the standard of care with which such services are normally provided in the industry. If the services fail to meet the applicable industry standard, GAI-Tronics will re-perform such services at no cost to buyer to correct said deficiency to Company's satisfaction provided any and all issues are identified prior to the demobilization of the Contractor's personnel from the work site. Re-performance of services shall be Buyer's sole and exclusive remedy, and in no event shall GAI-Tronics warranty obligations with respect to services exceed 100% of the total cost of the services provided hereunder.

Warranty Periods. Every claim by Buyer alleging a defect in the goods and/or services provided hereunder shall be deemed waived unless such claim is made in writing within the applicable warranty periods as set forth above. Provided, however, that if the defect complained of is latent and not discoverable within the above warranty periods, every claim arising on account of such latent defect shall be deemed waived unless it is made in writing within a reasonable time after such latent defect is or should have been discovered by Buyer.

Limitations / Exclusions. The warranties herein shall not apply to, and GAI-Tronics shall not be responsible for, any damage to the goods or failure of the services supplied hereunder, to the extent caused by Buyer's neglect, failure to follow operational and maintenance procedures provided with the equipment, or the use of technicians not specifically authorized by GAI-Tronics to maintain or service the equipment. THE WARRANTIES AND REMEDIES CONTAINED HEREIN ARE IN LIEU OF AND EXCLUDE ALL OTHER WARRANTIES AND REMEDIES, WHETHER EXPRESS OR IMPLIED BY OPERATION OF LAW OR OTHERWISE, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Return Policy

If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.