

Model 415A and 415A-EP Speaker Mounting Bracket Assemblies

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General Information

The Model 415A and 415A-EP Speaker Mounting Bracket Assemblies include the following components:

Qty	Description	Figure ID #
1	Aluminum oval cover	3
1	Galvanized conduit pipe	4
1	Aluminum elbow	5
1	Bushing	6
1	Gasket for oval cover	7
1	Aluminum wall mounting bracket	9
1	Aluminum mounting bracket adapter	10
2	Hex nuts	11
2	Washers	12
2	Stainless steel screws	13
2	3/8-16 carriage bolt	14
1	Locknut	15



When using any explosion-proof (Div. 1) speaker or driver unit, explosion-proof fittings must be used for electrical connection.

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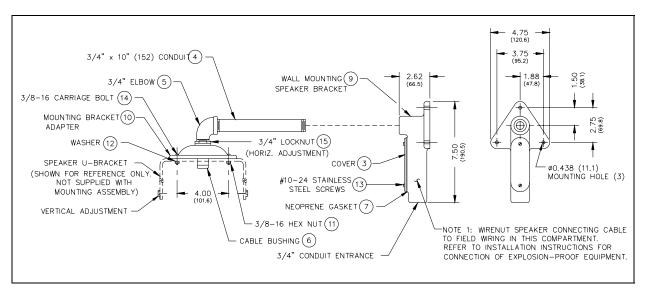


Figure 1. Speaker Mounting Details

Installation

Refer to Figure 1 for the location of the items with ID numbers.

- 1. Secure the wall mounting bracket (ID# 9) to the wall. Mounting hardware is not included.
- 2. Thread the cable bushing (ID# 6) to the mounting bracket adapter (ID# 10). Do not tighten the cable bushing nut.
- 3. Thread the locknut (ID# 15) onto the ¾-inch male portion of the elbow (ID# 5).
- 4. Secure the speaker to the mounting bracket adapter (ID# 10) via the U-bracket supplied with the speaker and the carriage bolts (ID# 14), nuts (ID# 11), and washers (ID# 12) supplied with the kit.
- 5. Thread the ¾-inch male end of the elbow (ID# 5) into the mounting bracket adapter (ID #10).
- 6. Thread the one end of the conduit pipe (ID# 4) into the elbow and the other end into the wall mounting speaker bracket (ID# 9).
- 7. Feed the SO cord through the cable bushing and down the pipe assembly to the oval opening of the wall mounting bracket for connection to the speaker/amplifier.

 (Note: For speaker driver installation, refer to the publication supplied with the equipment.)
- 8. Tighten the cable bushing nut. See Note 1 in Figure 1.
 - NOTE ! When using any explosion-proof (Div. 1) speaker or driver unit, the speaker mounting assembly may be used only to support and orient the speaker. Explosion-proof fittings must be used for electrical connections.
- 9. Secure the gasket (ID# 7) and the cover (ID# 3) using the screws provided (ID# 13).

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If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.