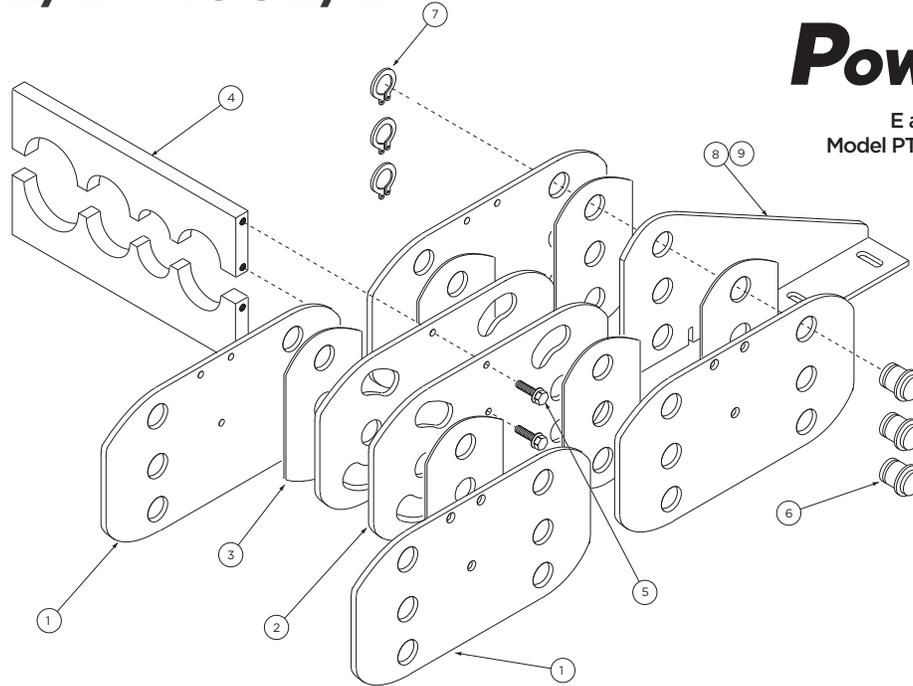


Maintenance Bulletin for PT55E/EF-100E/EF



PowerTrak®

E and EF Type
Model PT55E/EF - 100E/EF

Item	Description
1	Outer Link
2	Inner Link
3	Anti-friction Plate
4	Bar Carrier (Customer Specified Part Number)
5	Whiz-Lock Bolt
6	Hinge Pin
7	Retaining Ring
8	Mounting Bracket, L.H.
9	Mounting Bracket, R.H.

Tools Required: Retaining Ring Pliers, Socket/Wrench Set

Removal Steps

1. Pull retaining pin (7) off hinge pin (6) using retaining ring pliers
2. Remove hinge pin
3. Remove anti-friction plate (3)
4. Slide chains, both outer (1) and inner (2) apart
5. Repair/replace any components as required. Carrier removal will require socket/wrench set

Installation Steps

1. Slide chains (1,2) together to form a clevis
2. Insert anti-friction plates (3) at each joint between outer link and inner link (2 per joint)
3. Insert hinge pins (6) (3 per joint)
4. Install retaining pin (7) onto hinge pin with retaining ring pliers



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