Assembly Instructions for stopping plug: 475/477

Type 475 / 477 Stopping Plug

475 - This Stopping Plug is inserted from the OUTSIDE of the enclosure/equipment

477 - This Stopping Plug is inserted from the INSIDE of the enclosure/equipment

Step 1
Ensure thread type and size are compatible with enclosure thread, Where ingress protection of greater than IP54 is required, the use of a suitable non-setting thread sealant is recommended.

Step 2
Fully tighten stopping plug into the enclosure/equipment using the appropriate hexagon allen key
For parallel threaded stopping plugs the number of threads engaged must be 5 with an axial engagement of 8mm.
For tapered threaded stopping plugs, the plug should be wrench tight in the enclosure.

Special Condition for Safe Use:
The stopping plugs must not be used with a thread adaptor / reducer in flameproof applications.

Materials:
Group II  Brass, Nickel Plated Brass, Stainless Steel and Aluminium.
Group I  Brass, Nickel Plated Brass and Stainless Steel.

EU Declaration of Conformity in accordance with European Directive 2014/34/EU
Manufacturer: Hawke International
Address: Oxford Street West, Ashton-under-Lyne, OL7 0NA, United Kingdom

Equipment Type: 477 and 475 Stopping Plugs (Group I & II)

Provisions of the Directive fulfilled by the Equipment:
Group I Category IM2 Exdb I Mb – IP66 (This excludes Aluminium)
Group II Category 2GD Exdb IIC Gb, Extb IIIC Db – IP66

Notified Body for EC-Type Examination: SGS- Baseefa 1180 Buxton UK

EC-type Examination Certificate: Baseefa 10ATEX0262X

Notified Body for production: SGS- Baseefa 1180 Buxton UK

Harmonised Standards used:

On behalf of the above named company, I declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the above listed directives.

A. Tindall
Technical Manager