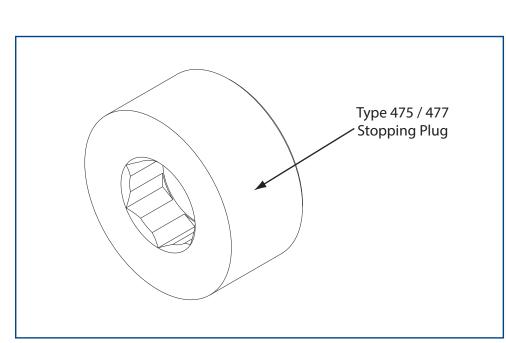
Assembly Instructions for stopping plug: 475/477



Certification Details

Stopping Plug Type: 475/477 Ex db I Mb / IIC Gb Ex tb IIIC Db Baseefa10ATEX0262X (£x) IM2 / II2 GD IP66 C € IECEx BAS10.0120X BAS21UKEX0064X UK IEx No: 15.0291X Iff [£] No EA3C RU C-GB.HA91.B.00265/21 c CSA us No: 1731876 Class I Zone 1 AExd IIC Gb, Zone 21 AExtb IIIC Db IP66 Class I Groups ABCD, Class II Groups EFG, Class III

STOPPING PLUGS		
Size		Allen Key
Metric	NPT	Size
M16		6
M20	1/2" - 3/4"	6
M25	1″	10
M32	1¼″	10
M40	11⁄2″	10
M50	2″	10
M63	21⁄2″	10
M75	3″	10
M80	31⁄2″	10
M90	4″	10
M100	5″	10
M110	6″	10
M120		10
M130		10



475 - This Stopping Plug is inserted from the OUTSIDE of the enclosure/equipment

477 - This Stopping Plug is inserted from the INSIDE of the enclosure/equipment

Step 1

Ensure thread type and size are compatible with enclosure thread, Where ingress protection of greater than IP54 is required, the use of a suitable non-setting thread sealant is recommended.

Step 2

Fully tighten stopping plug into the enclosure/equipment using the appropriate hexagon allen key For parallel threaded stopping plugs the number of threads engaged must be 5 with an axial engagement of 8mm.

For tapered threaded stopping plugs, the plug should be wrench tight in the enclosure.

Special Condition for Safe Use:

The stopping plugs must not be used with a thread adaptor / reducer in flameproof applications.

Materials:

Group II Brass, Nickel Plated Brass, Stainless Steel and Aluminium.

Group I Brass, Nickel Plated Brass and Stainless Steel.

Declaration of Conformity in accordance with European Directive 2014/34/EU and UK Statutory Instrument 2016/1107

Manufacturer: Hawke International, Oxford Street West, Ashton-under-Lyne, OL7 0NA, United Kingdom

Equipment: 477 and 475 Stopping Plugs (Group I & II) Provisions of the Directive fulfilled by the Equipment: Group I Category IM2 Ex db J Mb - IP66 (exluding Aluminium)

Group II Category 2GD Ex db IIC Gb, Ex tb IIIC Db - IP66 Harmonized Standards used: EN 60079-0:2018, EN60079-1:2014, EN60079-31:2014

Notified Body for EU-Type Examination: SGS Fimko 0598 Helsinki Finland EU-type Examination Certificate: Baseefa10ATEX0262X Notified Body for production: 0598

Approved Body for UK-Type Examination: SGS Baseefa 1180 Buxton UK UK-type Examination Certificate: BAS21UKEX0064X Approved Body for production: 1180

On behalf of the above named company, I declare that on the date the equipment, accompanied by this declaration, is placed on the market the equipment conforms with all technical and regulatory requirements of the above listed directives.

Connection Solutions

Hawke International is a division of Hubbell Ltd. Registered No. 669157 in England. Registered Office: Cannon Place, 78 Cannon Street, London EC4N 6AF.

www.ehawke.com

UK Office Oxford Street West, Ashton-Under-Lyne, Lancashire. OL7 0NA. UK

sales@ehawke.com . UK technical@ehawke.com

Andrew Reid Technical Manager

Tel: +44 (0) 161 830 6695

Images are for illustration purposes only.

Product supplied may differ slightly from that shown.