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MC-20 CRIMPING INSTRUCTIONS

**WARNING: THE MC-20 SERIES IS NOT DESIGNED FOR INTERRUPTING CURRENT.
DO NOT CONNECT OR DISCONNECT THE CIRCUIT WHILE LIVE.**

WARNING: DO NOT USE ALUMINUM CABLE.

Contact Attachment – Crimp-on method

1. Cut cable to length
2. Strip cable jacket and any binders back by 1 and 7/8 inch (48mm).
3. Attach contact by crimping to cable, making 2 crimps on the rear of the contact. See chart below for correct sized crimping tools.

Thomas & Betts 13642PF			Thomas & Betts TBM15I (replaces TBM15PF)		
Cable Size MCM	Hydraulic Die Catalogue No.	Head Die Code	Cable Size MCM	Head Die Catalogue No.	Head Die Code
313	11744	76H	313	15512	76H
444	11748	99H	444	15505	99H

10345 South Perdue Avenue, Baton Rouge, LA 70814 USA
Phone: 225-272-8800 / Fax: 225-272-8830



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