

1722 & 1723 STYLE PLUG TEES Weld Inlet x Weld or Threaded Outlets

1. Verify that the outlet on the service tee is the correct size for the service line.
2. Remove the pipe cap and valve plug from the plug tee and place in the plastic bag in which the tee was shipped.
3. Clean the main of all coatings, rust, dirt, etc., in the area where the service tee is to be welded onto the main.
4. Weld service tee to main per your company's welding procedures.
5. Make the service connection.
 - For weld outlets, follow your company's welding procedures.
 - For threaded outlets, apply thread sealant to male thread and screw mating thread onto outlet.
6. To assure proper assembly and to comply with 49 CFR 192 Subpart J—Test Requirements, the joint shall be leak tested.
7. For drilling operation, refer to drilling machine manufacturer's instructions and your companies qualified drilling procedures.
8. After the drilling operation has been completed, install the valve plug in the tee following drilling machine manufacturer's instructions and you companies qualified procedures.
9. After the valve plug has been installed into the tee, remove the drilling equipment.
10. Apply thread sealant and install pipe cap leak tight.

IMPORTANT

Pressure Rating: 150 psig MAOP

Operating Temperature: -20 to 140° F

Material: Carbon Steel

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