

SUPER FASTTAP

OPERATING INSTRUCTIONS

1. Mounting surface must be clean and free of cuts and scratches.
2. Place top half of saddle on main. Place bottom half of saddle on main with holes lined up to insert bolts. Insert all bolts and start threads. Tighten two center bolts using care to pull saddle down evenly by tightening alternately front and back bolts, taking care not to rotate saddle on main. Do not move saddle after bolts are started. Tighten remaining bolts evenly until flanges of saddle come together.
3. Install service line in outlet. **IMPORTANT** - On compression type outlets, tighten compression nut all the way to shoulder of outlet. For solvent weld outlets, follow your companies procedures.
4. Remove cap, then insert drive key (33-4363-00) into punch. (Make sure guide bushing is seated in top of tee.
5. Screw punch down until stop on drive key contacts the top of the tee, taking care not to stop until tap is complete.
6. To allow flow thru the service, back punch up until the top of the punch is flush with top of tee. It is important that the punch does not protrude above the tee.
7. Inspect o-ring for debris and clean if necessary. Replace cap and screw down 1/4 turn past hand tight or 20-25 foot pounds.

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