

SOUTHWEST GAS INSTALLATION INSTRUCTIONS FOR 3/4" X 3/4" SERVICE TEE PART # 9902-99-0058-00 / 9902-99-0061-00

1. Remove perforator and seal plug cap from the tee, place in the plastic bag. Do not remove steel dirt and splatter shield from inlet.
2. Weld service tee to main utilizing the approved welding procedure.
3. Connect service piping to outlet of service tee utilizing the approved welding procedure.
4. Allow the assembly to cool to ambient temperature.
5. Install seal plug cap on service tee and leak test entire assembly. After leak test, remove seal plug cap, apply cutting oil on the internal threads of the tee, insert perforator.

IMPORTANT

Pressure Rating: 500 psig MAOP

Operating Temperature: -20 to 140° F

Material: Carbon Steel

NOTE: Insert the perforator at least two turns by hand to prevent cross threading

6. Use a ratchet wrench with the Continental adapter key and bushing to complete the tap. Run the perforator all the way down until it seats on the main.
7. Back the perforator up until it protrudes 2-3 threads above the top of the tee. (As the perforator is backed into the up position, gas will flow into the outlet piping.)
8. Insert the hex drive of the seal plug cap into the socket of the perforator and run it down until it is leak tight. Care should be taken as the threads of the o-ring cap engage the threads of the tee body to prevent cross threading.
9. Leak test fitting with soap solution

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