

INSTALLATION INSTRUCTIONS CONDUCTIVE COMPRESSION COUPLINGS

IMPORTANT

PE Compression end for use on:
Polyethylene (PE) gas pipe meeting
the requirements of ASTM D 2513

Pressure Rating: Designed to meet or
exceed pressure rating of PE pipe per
49 CFR Part 192 and ASTM D 2513

Operating Temperature: -20 to 140° F

Material: Carbon Steel

CONDUCTIVE COMPRESSION END

(1 1/4" IPS)

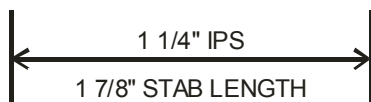
1. CLEAN METALLIC PIPE ENDS THOROUGHLY. REMOVE ANY COATINGS, DIRT, ETC.
2. LOOSEN COMPRESSION NUT AND INSERT PIPE UNTIL IT BOTTOMS IN COUPLING. PIPE MISALIGNMENT SHALL BE NO MORE THAN 3 1/2°.
3. TIGHTEN CONDUCTIVE COMPRESSION NUT TO THE TORQUE VALUES LISTED.

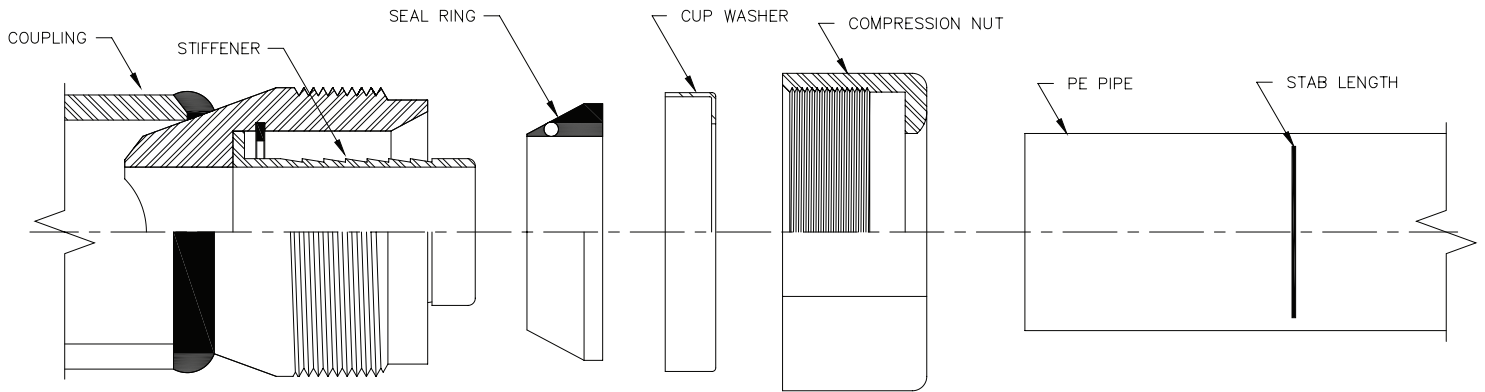
Size	Foot-Lbs.	Metallic Pipe Pullout Resistance
1 1/4" IPS	280-300	1,000 lbs

NOTE: THE CONDUCTIVE COMPRESSION END IS NOT A FULL RESTRAINT JOINT. WHERE PIPE PULLOUT COULD OCCUR, THE PIPE JOINT MUST BE ANCHORED.

1 1/4" IPS PE COMPRESSION END

4. VERIFY THAT THE COUPLING IS THE CORRECT SIZE FOR THE POLYETHYLENE (PE) PIPE. VERIFY THE SDR (OR WALL THICKNESS) OF THE PIPE MATCHES THE SDR (OR WALL THICKNESS) STAMPED ON THE END OF THE STIFFENER.
5. CUT PE PIPE ENDS SQUARE, DEBURR INSIDE AND OUTSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
6. MARK STAB LENGTH 1 7/8" FROM END OF PE PIPE.
7. LOOSEN COMPRESSION NUT AND INSERT PE PIPE UNTIL IT BOTTOMS IN COUPLING.
8. TIGHTEN COMPRESSION NUT TO APPROXIMATELY 90 FT. LBS. LINE MARKED FOR STAB LENGTH SHOULD BE NO MORE THAN 5/8" FROM FACE OF COMPRESSION NUT, IF NOT, REASSEMBLE.
9. TO ASSURE PROPER ASSEMBLY AND TO COMPLY WITH 49 CFR 192 SUBPART J—TEST REQUIREMENTS, THE JOINT SHALL BE LEAK TESTED.





ORDER OF PARTS FOR 1 1/4" IPS PE COMPRESSION END

