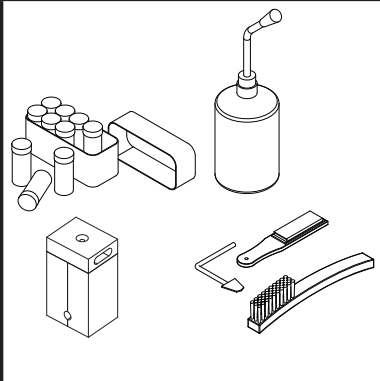
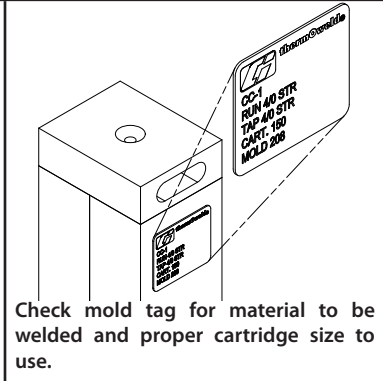
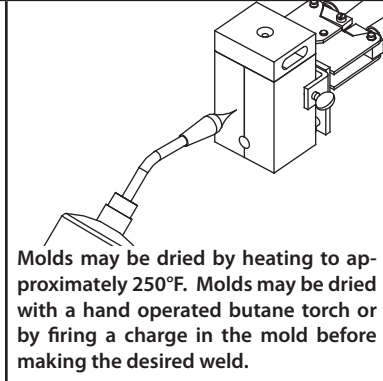
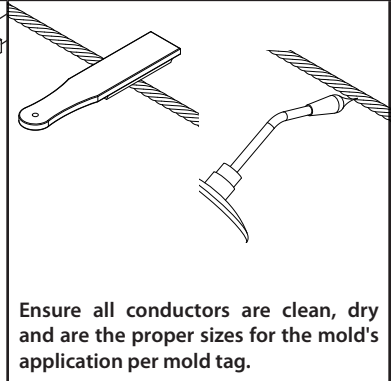

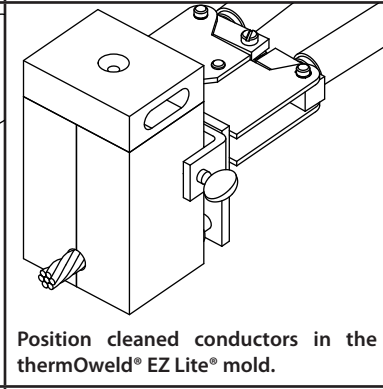
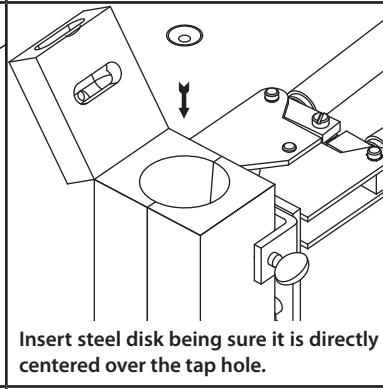
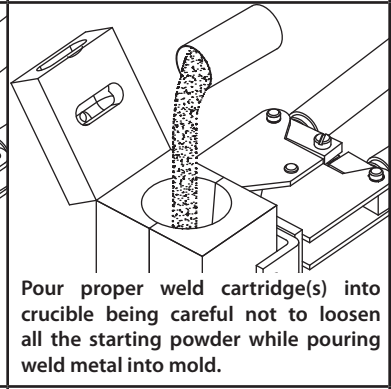
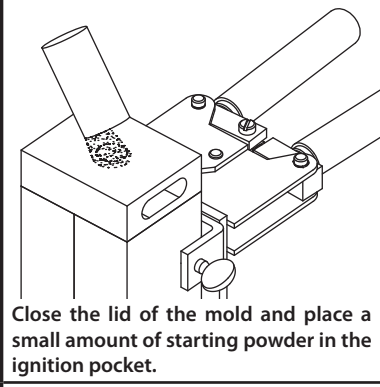
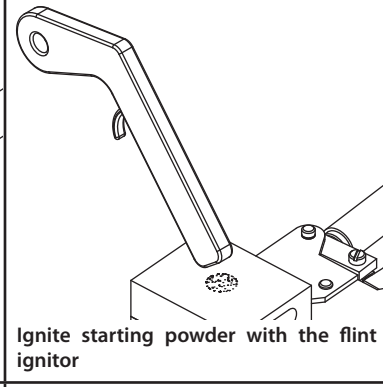
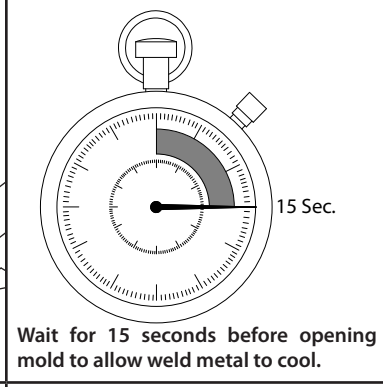
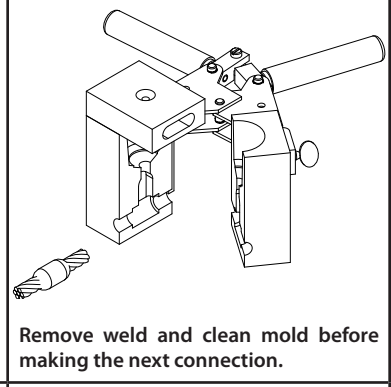


thermOweld Standard Ignition

	 <p>Check mold tag for material to be welded and proper cartridge size to use.</p>	 <p>Molds may be dried by heating to approximately 250°F. Molds may be dried with a hand operated butane torch or by firing a charge in the mold before making the desired weld.</p>	 <p>Ensure all conductors are clean, dry and are the proper sizes for the mold's application per mold tag.</p>
 <p>Ensure all surfaces are clean and dry.</p>	 <p>Position cleaned conductors in the thermOweld® EZ Lite® mold.</p>	 <p>Insert steel disk being sure it is directly centered over the tap hole.</p>	 <p>Pour proper weld cartridge(s) into crucible being careful not to loosen all the starting powder while pouring weld metal into mold.</p>
 <p>Close the lid of the mold and place a small amount of starting powder in the ignition pocket.</p>	 <p>Ignite starting powder with the flint ignitor</p>	 <p>Wait for 15 seconds before opening mold to allow weld metal to cool.</p>	 <p>Remove weld and clean mold before making the next connection.</p>