Single-Party and Multi-Party Trim Frame Replacement Kits

Models 12536-001 and 12536-002

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General Information

The Model 12536-001 and 12536-002 Single-Party and Multi-Party Trim Frame Replacement Kits are used on any 600 or 700 Series single or multi-party indoor wall station to allow flush-mounting of the unit. When the units are flush-mounted, the cable should still be installed through conduit, because the Page/Party® cable outer layer is not rated to be installed without conduit protection. These kits include the following components:

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Frame</td>
</tr>
<tr>
<td>4</td>
<td>Washer</td>
</tr>
<tr>
<td>1</td>
<td>Party-line Label (Model 12536-002 only)</td>
</tr>
</tbody>
</table>

Installation

Single-Party Trim Frame Kit (Model 12536-001)

1. If the wall station is already installed: Loosen the four front panel screws, and remove the handset station from the amplifier. Remove the four screws securing the amplifier to the wall.

2. You will need to install the washers under the blue connector assembly. On the rear surface of the enclosure, locate the blue connector mounted on two standoffs.

3. Remove the two screws securing the connector to these standoffs.

4. Place the washers (two on each side) between the connector and the standoffs.
5. Reinstall the screws to secure the blue connector.

6. Cut a hole in the wall that measures approximately \( \frac{3}{8} \)-inch larger than the enclosure on all sides.

7. Mount the enclosure in the hole.

8. The trim frame is secured to the enclosure by the amplifier.

9. Place the handset amplifier through the trim frame and into the enclosure, making sure all the mounting holes are properly aligned.

10. Tighten the four corner screws to mount the unit.

**Multi-Party Trim Frame Kit (Model 12536-002)**

1. If the wall station is already installed: Turn off the power to the station. Loosen the eight front panel screws, and remove the handset station and the top panel from the enclosure. Remove the four screws securing the amplifier to the wall.

2. You will need to install the washers under the blue connector assembly. On the rear surface of the enclosure, locate the blue connector mounted on four standoffs.

3. Remove the four screws securing the connector to the standoffs.

4. Place the washers between the connector and the standoffs.

5. Reinstall the screws to secure the blue connector to the mounting blocks.

6. Set the party-line selector switch to party line 1. Using a \( \frac{1}{16} \)-inch (\#21) Allen wrench, loosen the two set screws in the selector knob. One screw is to the right of the party-line indicator; the other screw is in the end of the knob. After loosening the screws, lift the knob off, and set it and the screws aside.

   Note the position of the flat on the switch with respect to the small hole in the panel where the anti-rotation tab fits and position 1 on the party-line label. The new party-line label must be installed on the trim frame in the same orientation.

7. Remove and retain the four screws that secure the \( 4 \times 8 \)-inch switch plate to the upper part of the enclosure.

8. Remove and retain the nut (\( \frac{7}{16} \)-inch) and lockwasher that hold the rotary switch to the switch plate. Note the position of any washers or switch lock tabs.

9. Remove and discard the \( 4 \times 8 \)-inch panel.

10. Remount the party-line switch on the trim frame using the \( \frac{7}{16} \)-inch nut and lock washer.

11. Orient the switch so that the locking tab inserts into the hole in the trim frame to prevent the switch from turning in its mounting hole.

12. Loosely mount the trim frame to the enclosure using the four screw holes at the top of the trim frame.
13. Plug in the amplifier. Align the holes in the trim frame. Tighten the amplifier screws. Tighten the four upper screws.

14. To install the new knob, place the knob on the switch shaft, and secure it using the Allen set screws. Tighten the screw at the tail end of the switch first. Note that the knob tail is aligned with the flat of the switch. See Figure 1.

Figure 1. Knob Installation
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Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.