Transformer Harness Assembly
Replacement Kit

Model 61504-029

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General Information

This kit is for use on the Model 478-002 CPII/ESII Desktop Subset.

Installation

Removing the Old Harness Assembly

1. Remove the 4 screws securing the housing to the bottom panel.

2. Hinge the housing forward to access the interior of the telephone. Locate the post header on the PCBA marked J5. Disengage the connector from this post header.

3. Remove and save the hex nuts securing the transformer to the base.

4. Remove and save the 2 internal tooth lockwashers.

5. Pull the transformer off the threaded studs.

Installing the New Assembly

1. Place the new transformer over the threaded studs.

2. Place the 2 internal lockwashers over the threaded studs.

3. Secure the transformer and washers in place with the 2 hex nuts.

4. Locate the post header on the PCBA marked J5. The connector on the transformer is polarized to ensure a proper fit. Plug the connector onto the header. Ensure the connector snaps firmly into place.

5. Close the subset using the 4 screws.
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If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.