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General Information

This kit is used on stations with cast aluminum enclosures. This kit includes the following components:

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Single 1.25-inch Hub</td>
</tr>
<tr>
<td>1</td>
<td>Gasket, Flat Hub</td>
</tr>
<tr>
<td>1</td>
<td>Gasket, Tapered Hub</td>
</tr>
<tr>
<td>4</td>
<td>Screw</td>
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</table>

NOTE: Before installing this kit, disconnect the supply voltage to the station.

Installation

Removing the Old Hub

1. Loosen the four screws securing the handset or speaker amplifier assembly to the rear enclosure, and unplug the station.

2. Note the location of the internal wiring as it will have to be reconnected after installing the new hub. The wiring instructions can also be found in the original installation manual for the enclosure. Disconnect the internal wiring. DO NOT allow the terminal ends to touch one another. Electrical tape should be used to insulate the terminals from each other.

3. Remove the conduit from the hub to be replaced.

4. Remove and discard the four screws securing the hub to the enclosure.
Installing the New Hub

1. Identify which of the gaskets you will need to use. One gasket is designed for enclosures with a tapered bottom; the other is designed for enclosures with a flat bottom. You will use only one of these gaskets.

2. Align the holes in the gasket with the openings in the hub.

3. Align the hub/gasket on the enclosure, and secure it using the 4 new screws. Make sure the gasket is between the hub and the enclosure.

4. Reinstall the conduit to the new hub.

5. Reattach the internal wiring. Reference the original installation manual for the enclosure for the wiring details.

6. Reattach the amplifier.

7. Reapply the supply voltage to the station.
**Warranty**

**Equipment.** GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed-upon quotation or proposal document. If (a) Seller’s goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer’s claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics’ nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller’s option, without charge to Buyer. Repair or replacement shall be Buyer’s sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer’s warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

**Services.** Any services GAI-Tronics provides hereunder, whether directly or through subcontractors, shall be performed in accordance with the standard of care with which such services are normally provided in the industry. If the services fail to meet the applicable industry standard, GAI-Tronics will re-perform such services at no cost to buyer to correct said deficiency to Company's satisfaction provided any and all issues are identified prior to the demobilization of the Contractor’s personnel from the work site. Re-performance of services shall be Buyer’s sole and exclusive remedy, and in no event shall GAI-Tronics warranty obligations with respect to services exceed 100% of the total cost of the services provided hereunder.

**Warranty Periods.** Every claim by Buyer alleging a defect in the goods and/or services provided hereunder shall be deemed waived unless such claim is made in writing within the applicable warranty periods as set forth above. Provided, however, that if the defect complained of is latent and not discoverable within the above warranty periods, every claim arising on account of such latent defect shall be deemed waived unless it is made in writing within a reasonable time after such latent defect is or should have been discovered by Buyer.

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**Return Policy**

If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.