Page Button Replacement Kit

Model 12567-001

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General Information

The Model 12567-001 Push Button Replacement Kit is provided for use on the Model 491-204 Mine Dial/Page Telephone, and includes the following components:

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>Button Assembly</td>
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<tr>
<td>2</td>
<td>Switch Block</td>
</tr>
<tr>
<td>1</td>
<td>Switch Mounting Adapter</td>
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Removing the Old Button

1. Unscrew the lock ring securing the page button to the front cover of the mine phone.

2. The page button will be loose. Open the door of the telephone, and feed the button through the back of the door.

3. Use a screwdriver to loosen the screws securing the wires to the two switch blocks.

4. Remove the wire connections from the switch block.

5. Discard the old page button and the lock ring.

Installing the New Button

1. Attach the button to the door first.

2. Feed the button through the front of the door, and secure it using the supplied plastic nut.

3. Attach the switch-mounting adapter by aligning the slots with the grooves on the back of the button. Turn the locking lever to secure the adapter to the button.
4. See Figure 1 for proper wiring and switch block orientation. Connect the wires removed from the old switch to the new switch blocks.

5. Connect the jumper wires as noted in Figure 1.

6. Tighten the screws to secure the wires firmly to the switch blocks.

7. Attach the switch blocks by snapping them onto the switch-mounting adapter. Pay careful attention to the proper placement of each switch block per Figure 1.

8. Close the unit.

Figure 1.
Warranty

**Equipment.** GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed-upon quotation or proposal document. If (a) Seller’s goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer’s claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics’ nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller’s option, without charge to Buyer. Repair or replacement shall be Buyer’s sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer’s warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

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If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.