Rotary Switch Knob Replacement Kit (5 Pack)

Model 12564-001

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Installation

Suggested Tools

- 1/16-inch (#21) Allen wrench
- Adjustable torque driver

Knob Removal

To remove the knob, use a 1/16-inch (#21) Allen wrench. Loosen the two set screws in the selector knob. One screw is to the right of the party-line indicator; the other screw is in the end of the knob. After loosening the screws, lift the knob off, and discard it.

Knob Installation

1. Set the adjustable torque driver to 8 inch-pounds.
2. Tighten the set screw at the tail end of the switch. Note the position of shaft flat with respect to the tail of the knob. See Figure 1.
3. Tighten the remaining set screw.

Figure 1. Knob Installation
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If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.