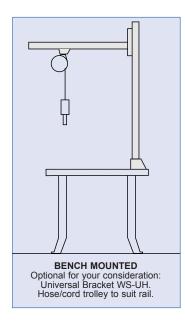
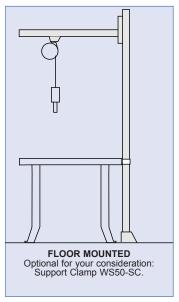
BENCH OR FLOOR MOUNTED, 30 lb. CAPACITY



Jib kits feature either fixed or swing booms mounted on vertical columns and are painted polyester beige. The boom may be adjusted vertically higher or lower on the column to suit your specific application. Vertical columns are typically 4 ft. (1.2m) for bench mounting and 7 ft. (2.1m) for mounting on the floor. If floor mounted, the optional support clamp **(WS50-SC)** fastened to wall or back of bench is recommended.





JIB KITS with W3F or W3S prefix include (1) 3' WS30 boom, (1) WS50 vertical column, (1) mounting base, (2) end caps, (1) end stop, (1) balancer trolley (1" hole diameters), and all hardware. Fixed booms are mounted to the vertical columns with angle brackets, also included.

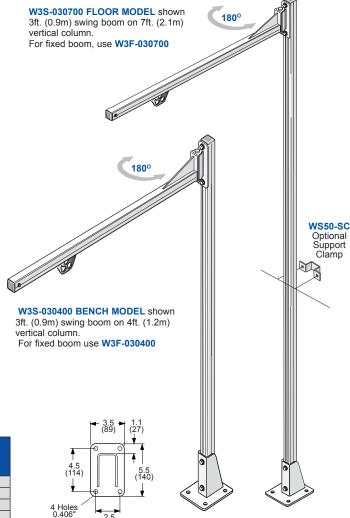
ALL KITS include hardware needed for assembly. Fasteners for mounting base to bench top or floor not included.

Sizes and configurations other than those shown may be made-up by ordering individual components. Refer to other pages in this catalog.

These Jibs use WS30 Rail rated for loads up to 30 lbs.(13.5 kg)

BOOM LENGTH ft. (m)	BOOM TYPE	VERTICAL COLUMN ft. (m)	WGT lbs.	MODEL NUMBER
3.0 (0.9)	Swing	4.0 (1.2)	12	W3S-030400
3.0 (0.9)	Fixed	4.0 (1.2)	12	W3F-030400
3.0 (0.9)	Swing	7.0 (2.1)	21	W3S-030700
3.0 (0.9)	Fixed	7.0 (2.1)	21	W3F-030700





WS50-TB
MOUNTING BASE INCLUDED
Use Optional WS50-TBS Backing Plate

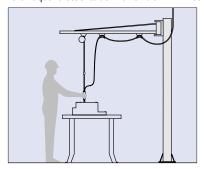
WS50-MB
MOUNTING BASE INCLUDED
Use Optional WS50-MBS Backing Plate



FLOOR MOUNTED, 50 lb. CAPACITY, 6'-18' BOOMS

HUBBELL

Jib Kits feature heavy duty I-beam booms or C-rail booms. 50 lb. capacity kits are painted beige polyester and are available with either fixed or swing (180°) booms up to 18' long. Columns available to 12' high. Booms may be mounted higher or lower on the column to suit your specific application. Booms are WS50 rail for loads up to 50 lbs. (22.5kg). Vertical columns include pre-drilled, gusseted mounting bases with 10" adapter plates now available for round columns. The Vertical columns are 3" O.D. x 2.5" I.D. (76mm x 64mm) welded steel tubing. Vertical column for 18' boom is 6" square steel tube with 3" dia. x 2' mounting shaft at top. Vertical columns for 50 lb. capacity jibs also available separately, see model chart.



JIB KITS include (1) boom, (1) vertical column with integral mounting base (1) balancer trolley, (1) Hose/Cable Trolley, (1) End Clip, and all assembly hardware.

KIT NUMBERS assume festoon trolleys for typical 3/8" (9mm) I.D. hose with saddle to handle O.D. range of 0.60"-0.94" (15-24mm). If optional saddle with range of 0.31"- 0.59" (08-15mm) is desired, substitute "1" for "2" as last digit of model number. Example: W5S-060301

MODEL CHART-HEAVY DUTY JIBS

	OM GTH (m)	BOOM TYPE		ERTIC COLU (m)		BASE TYPE	WGT lbs.	MODEL NUMBER
6.0	(1.8)	Fixed	3.0	(0.9)	Round	W5	53	W5F-060302
6.0	(1.8)	Swing	3.0	(0.9)	Round	W5	53	W5S-060302
10.0	(3.0)	Fixed	3.0	(0.9)	Round	W5	81	W5F-100302
10.0	(3.0)	Swing	3.0	(0.9)	Round	W5	81	W5S-100302
6.0	(1.8)	Fixed	7.0	(2.1)	Round	W5	83	W5F-060702
6.0	(1.8)	Swing	7.0	(2.1)	Round	W5	83	W5S-060702
10.0	(3.0)	Fixed	7.0	(2.1)	Round	W5	111	W5F-100702
10.0	(3.0)	Swing	7.0	(2.1)	Round	W5	111	W5S-100702
6.0	(1.8)	Swing	8.0	(2.4)	Round	W5	90	W5S-060802
6.0	(1.8)	Fixed	9.0	(2.7)	Round	W5	98	W5F-060902
6.0	(1.8)	Swing	9.0	(2.7)	Round	W5	98	W5S-060902
10.0	(3.0)	Fixed	9.0	(2.7)	Round	W5	126	W5F-100902
10.0	(3.0)	Swing	9.0	(2.7)	Round	W5	126	W5S-100902
12.0	(3.6)	Swing	9.0	(2.7)	Round	W5	138	W5S-120902
18.0	(5.4)	Swing	12.0	(3.6)	**Square	W5S	373	W5S-181202

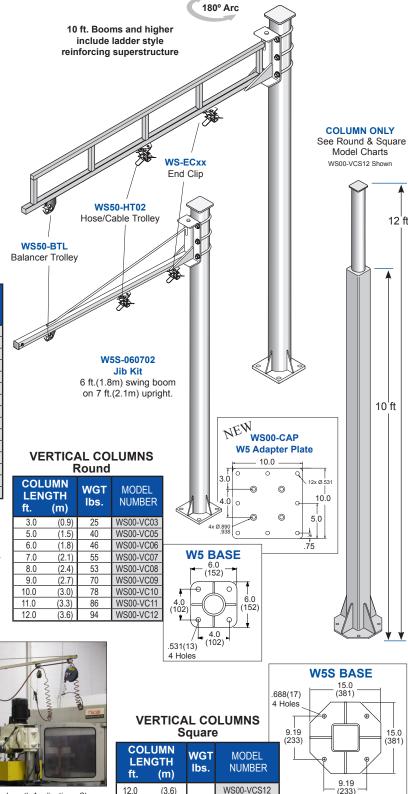
STOPS TO LIMIT BOOM SWING

Manual Boom Stop - Model W5S-SK. Spring Loaded Boom Stop -W5S-BMLK - 20" Release Rod & W5S-BMLK54 - 54" Release Rod Both W5S-BMLKs include spring loaded lock, brackets and all hardware. All field installed only



Many people want the flexibility a swing boom provides but need to limit swing in one or both directions. Two boom stops are available. One (below) has manually positioned (screw-in) stops that limit swing to 15°, 30°, 45°, or 60° in either direction. The other (left) has a spring loaded stop that, when pulled, allows the boom to swing freely throughout

its normal 180° arc and, when released, lock it at the straight position or every 15° in either direction. Stops are easily installed on 50 lb. capacity swing booms without drilling or welding.



12.0

capacity boom.

6' Boom Length Application - Shown

with optional Hubbell Balancers (see

page 8) over machining work area.

(3.6)

**May be used with any 50 lb.

JIB KITS

W6S-101002

300 lb. Capacity Jib Kit

with Swivel Air Fitting

can swing

complete

360° Arc

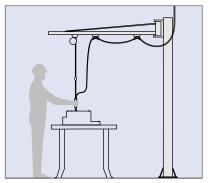
HUBBELL Workplace Solutions

FLOOR MOUNTED, 150 lb.-300 lb. CAPACITY, 6'-10' BOOMS

Slip Ring & Enclosure

W6S-101002-430 300 lb. Jib

with Four Circuit Slip Ring



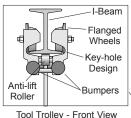
JIB KITS include (1) boom, (1) vertical column with integral mounting base, (1) balancer trolley, (2) festoon trolleys, (1) end clip, and all assembly hardware.

Boom Stops - 150 lb. & 300 lb. Jibs - Model W6S-SK Consists of two machined steel stops (one for each direction and all required hardware. All field installed only.

When less than a full 360° swivel is desired on the 300 lb.

capacity jib, add the Model W6S-SK stops. Swing Stop Kit

150 lb. & 300 lb. Jib Kits are painted yellow polyester.

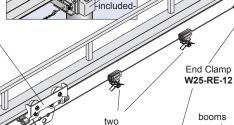


Tool Trolley - Front View W6S-BT

Wire Rope

.25" OD nylon coated W25-WR-01

-included-



Festoon Trolleys

Junction

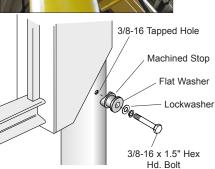
. Box

FRT-05





STOPS TO LIMIT BOOM SWING



Tool Trolley WS60-BT

W15S-101000 150 lb. Capacity Jib Kit 10 ft.(3m) swing boom on 10 ft.(3m) upright

Base Plate -3/4" thick with five welded gussets

BOOM LENGTH ft. (m)	BOOM TYPE	VERTICAL COLUMN ft. (m)	WEIGHT lbs.	MODEL NUMBER
---------------------------	--------------	-------------------------------	----------------	-----------------

150 lbs. (67.5kg) capacity Jib.

Boom is WS60 rail. Column is 4" schedule 40 steel pipe.

6.0	(1.8)	360° Swing	9.0	(2.74)	509	W15S-090600
6.0	(1.8)	360° Swing	10.0	(3.0)	520	W15S-100600
8.0	(2.4)	360° Swing	10.0	(3.0)	535	W15S-100800
10.0	(3.0)	360° Swing	10.0	(3.0)	550	W15S-101000
* Ful	I Rotation	n Stops			5	W6S-SK

300 lbs. (135kg) capacity Jib.

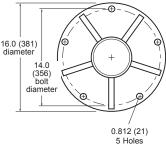
Boom is 3" I-beam. Vertical column is 6" schedule 40 steel pipe.

10.0	(3.0)	Pneumatic	10.0	(3.0)	640	W6S-101002
10.0	(3.0)	Electric	10.0	(3.0)	668	W6S-101002-430
I-Beam Trolley only - Fits 3"(76) I-beam					18	W6S-BT
* Full Rotation Stops					5	W6S-SK



Rotating 300 lb. Jib shown at end of multiple machine lines.

W15S & W6S BASE



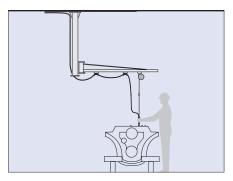
JIB KITS

CEILING MOUNTED, 50lb. CAPACITY JIB KITS





Hanging a jib from an overhead structure may be the best way to put a workstation where it's needed. These kits free floor space and allow for greater plant layout flexibility. Jibs have steel WS50 booms in length shown. Vertical columns include a heavy duty **3ft.** (0.9m) **safety chain** at the top and **safety plate** at the bottom to prevent boom from sliding off. The columns are 3"O.D. x 2.5" I.D. (76 x 64mm) welded steel tubing.



24" (533) (533) (533) (610) (610) (7533) (75

Optional. Attaches to ceiling cross members for mounting jib to ceiling structures. Pre-drilled in three places to match jib base.

MOUNTING PLATE 12" x 96" (304 x 2438)	WSCB-096
MOUNTING PLATE 12" x 120" (304 x 3048)	WSCB-120

6.00 (152)

CEILING MOUNTED JIB KIT

Includes 6 ft.(1.8m) swing boom, vertical column with integral safety chain and safety plate, 3 U-bolts, 1 balancer trolley, 1 hose/cable trolley for festoon, 1 end stop and 1 end cap.

CEILING MOUNTED COLUMNS

Do not include booms but do include safety plate and integral safety chain.

BOOM AND TROLLEY DETAILS

Sizes and configurations other than those shown may be made-up by ordering individual components

Kit numbers listed assume typical 3/8" (9mm) I.D. hose with saddle to handle O.D. range of 0.60"-0.94" (15-24mm). If optional saddle with O.D. range of 0.31"-0.59" (08-15mm) is desired, substitute "1" for "2" as last digit of model number. Example: WCS-060301.

WS50 Rail Booms for loads up to 50 lbs. (22.5kg)

BOOM LENGTH ft. (m)	BOOM TYPE	VERTICAL COLUMN ft. (m)	MODEL NUMBER w/ BOOM	MODEL NUMBER w/o BOOM
6.0 (1.8)	Swing	3.0 (0.9)	WCS-060302	WS00-CC03
6.0 (1.8)	Swing	5.0 (1.5)	WCS-060502	WS00-CC05
6.0 (1.8)	Swing	6.0 (1.8)	WCS-060602	WS00-CC06
6.0 (1.8)	Swing	7.0 (2.1)	WCS-060702	WS00-CC07
6.0 (1.8)	Swing	8.0 (2.4)	WCS-060802	WS00-CC08
6.0 (1.8)	Swing	9.0 (2.7)	WCS-060902	WS00-CC09

4x 0.531 (3) SAFETY PLATE Ceiling Mounted

WCS-060902

6 ft.(1.8m) swing boom on 9 ft.(2.7m) column.
Other models available with 3 ft.to 8 ft. (0.9-2.4m) column.
See chart.

180

Ceiling Mounted Columns

Rugged 3.0" O.D. x 2.5" I.D. (76 x 64mm) welded steel tube. Beige polyester finish. Includes integral mounting base and 3' (0.9m) safety chain. Plate at bottom prevents equipment mounted on column from sliding off. Mounting hardware not included. See chart to left for model numbers.

USE: Supports tool rail booms or horizontal support members. Gets booms and tools up and out of the way, freeing floor space.

W5S-SK Manual Boom Stop

Many people want the flexibility a swing boom provides but need to limit swing in one or both directions. The boom stop (below) has manually positioned (screw-in) stops that limit swing to 15°, 30°, 45°, or 60° in either direction. Stops are easily installed on

50 lb. capacity swing booms without drilling or welding.





NEW! HWS-FMK1 Kits for Mounting Fans to Ceiling Columns

Kit includes two U-Bolts and 13.50"w x 5.25"h Mounting Plate. End-user drills holes for fans. Column and fans are not included.



WS-UB U-Bolt Assembly

Zinc plated steel
USE: Secures boom bracket
or other flat plates to vertical
column.

NOTE: Three required to mount boom.

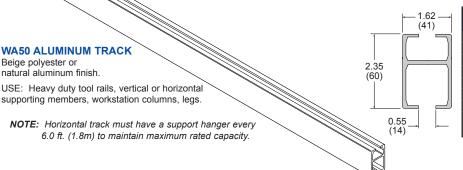
ALUMINUM TRACK COMPONENTS

ADD TO OR BUILD YOUR OWN DESIGN



COMPONENTS

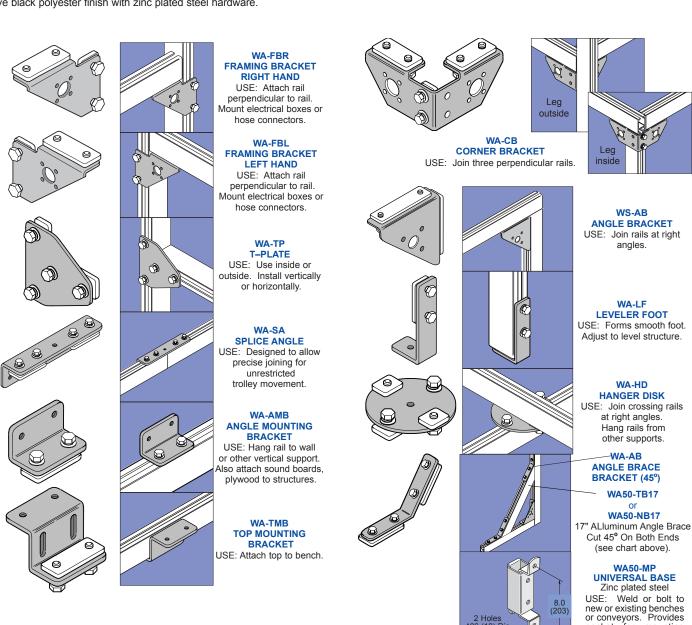
For loads up to 50 lbs. (22.5 kg)



RAIL LENGTH		BEIGE	NATURAL
ft. in.	(m)	MODEL NO.	MODEL NO
2' 5"	(8.0)	WA50-T029	WA50-N029
3' 0"	(0.9)	WA50-T036	WA50-N036
4' 0"	(1.2)	WA50-T048	WA50-N048
5' 0"	(1.5)	WA50-T060	WA50-N060
6' 0"	(1.8)	WA50-T072	WA50-N072
7' 0"	(2.1)	WA50-T084	WA50-N084
20' 0"	(6.1)	N/A	WA50-N240
45° Angle Brace 1' 5" (0.4)		WA50-TB17	WA50-NB17

Consult factory for lengths not shown above.

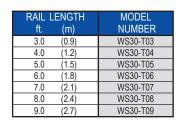
Extruded aluminum rail features double tracks (top and bottom), one for trolleys and the other for mounting components or concealing hose or cable. Inside dimensions of the **larger track is same as WS50 steel rail** and fits standard WS50 trolleys, brackets, stops, etc. (following page). In addition, there is a full assortment of construction brackets, below, designed specifically for aluminum rail. **All mounting hardware included with brackets.** Brackets have black polyester finish with zinc plated steel hardware.



pocket for mounting WA50 column. Cannot be used with WS50 rail.

STEEL TRACK, 30 lb.

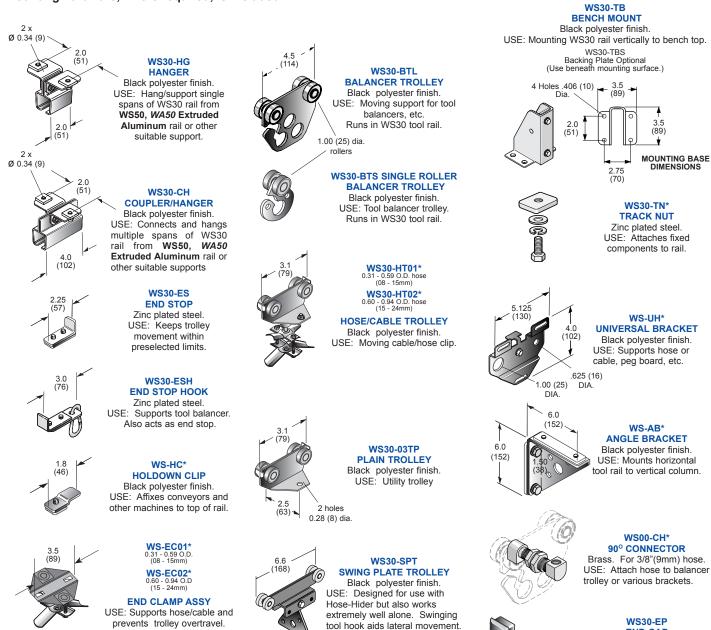
COMPONENTS



Consult factory for lengths not shown above.



Separate **TOOL RAIL COMPONENTS** allow you to quickly and inexpensively build your own work stations, retrofit existing stations or customize a kit. Finished as shown, all parts are the same high quality included with kits and guaranteed to be interchangeable. Components shown are designed for use with **WS30** rail. Starred (*) items may also be used with WS50 or extruded aluminum rails. **Mounting hardware, where required, is included.**



END CAP

Black molded vinyl.

USE: Caps off ends of rail for a finished look.

COMPONENTS

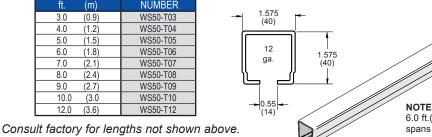


Workplace Solutions

RAIL LENGTH	MODEL
ft. (m)	NUMBER
3.0 (0.9)	WS50-T03
4.0 (1.2)	WS50-T04
5.0 (1.5)	WS50-T05
6.0 (1.8)	WS50-T06
7.0 (2.1)	WS50-T07
8.0 (2.4)	WS50-T08
9.0 (2.7)	WS50-T09
10.0 (3.0	WS50-T10
12.0 (3.6)	WS50-T12

For loads up to 50 lbs. (22.5 kg)

STEEL TRACK, 50 lb.



WS50 TRACK

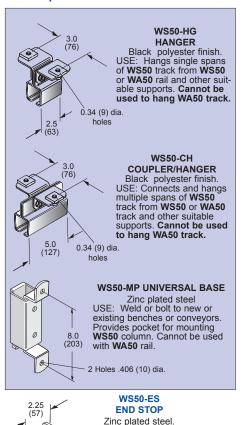
Beige polyester finish.

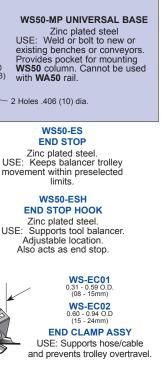
USE: Heavy duty tool rail for horizontal supports and vertical columns; up to 50 lbs.(22.5 kg) maximum load.

NOTE: Horizontal track must have a support hanger every 6.0 ft.(1.8m) to maintain maximum rated capacity. Multiple spans of rail must be joined using a COUPLER/HANGER.

Separate TOOL RAIL COMPONENTS allow you to quickly and inexpensively build your own work stations, retrofit existing stations or customize a kit. Finished as shown, all parts are the same high quality included with kits and guaranteed to be interchangeable. All mounting hardware is included.

All components below fit WS50 track. Items outside blue box may also be used with WA50 Extruded Aluminum Track.





WS50-BTL **BALANCER TROLLEY** Black polyester finish. Moving support for tool balancers, etc. Runs in WS50 or WA50 tool rail. 1.25 (31) dia. rollers WS50-BTS SINGLE ROLLER BALANCER TROLLEY Black polyester finish. USE: Tool balancer trolley. Runs in WS50 or WA50 tool rail. WS00-CH 90° CONNECTOR Brass. For 3/8"(9mm) hose. USE: Attach hose to balancer trolley or various brackets. WS50-10HR **ROLLING HANGER** Black polyester finish USE: Supports tool rail beneath track to provide six way tool positioning. Runs in WS50 steel or WA50 aluminum rail. Hanger will support WS50 track only. WS50-06TP A=6.25 (158) WS50-10TP A=10.0 (254) **PLAIN TROLLEY** Black polyester finish. USE: Utility trolley. Runs in WS50 OR WA50 rail. 2.5 (63) 0.34 (8) dia WS50-HT01 0.31 - 0.59 O.D. hose (08 - 15mm) WS50-HT02* 0.60 - 0.94 O.D. hose (15 - 24mm) **HOSE/CABLE TROLLEY** Black polvester finish. USE: Moving cable/hose clip. Runs in WS50 or WA50 tool rail. WS50-SPT

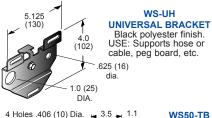
WS-AB ANGLE BRACKET (152)Black polyester finish. 6.0 USF: Mounts horizontal (152)tool rail to vertical column. WS50-TN TRACK NUT Zinc plated steel USE: Attaches fixed components to rail. Slides in from rail end. WS50-EZTN E-Z NUT Zinc plated steel USE: Attaches fixed components to rail, from front. WS50-HBS **HOOK BRACKET SET (2)**

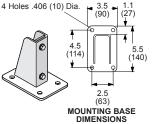


Black polyester finish. USE: Hang rod to hold rolls of wrap, wire, etc.

WS50-HR03 (04) (05) (06) **HANGER ROD** 5/8" O.D. X 3/8" I.D. unfinished

steel tube in length (ft.) shown





BENCH MOUNT Beige polyester finish.

WS50-TBS Backing Plate (Same size as Mounting Base) Optional

Optional

3.5 (88) 4 Holes WS50-MB .53 (13) Dia. **FLOOR MOUNT** Black 4.0 (102) polyester finish. 0 WS50-MBS Backing Plate 5.0 (127) (Same size as (51) Mounting Base)

MOUNTING BASE

SWING PLATE TROLLEY

Black polyester finish. USE: Designed for use with Hose-Hider but also works extremely well alone. Swinging tool hook aids lateral movement. Runs in WS50 OR WA50 tool rail.

WS50-EP **END CAP**

limits

WS50-ESH

END STOP HOOK

Zinc plated steel.

Adjustable location.

Also acts as end stop

WS-EC01

0.31 - 0.59 O.D. (08 - 15mm)

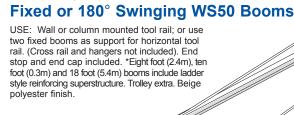
WS-EC02 0.60 - 0.94 O.D (15 - 24mm)

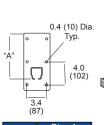
Black molded vinyl. USE: Caps off ends of rail.

COMPONENTS

BOOMS and MOUNTING BASES



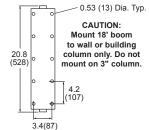




TYPF	Dim. A		
ITFE	in. (mm)		
Swing	8.12 (206)		
Fixed	7.75 (197)		

MOUNTING HOLE LAYOUT 4'-12' BOOMS

MOUNTING HOLE LAYOUT 18' BOOM



Rail Mounted Fixed or Swing Booms



BOOM NUMBER **TYPF** (m) 3.0 (0.9)Fixed WF30-DS03 Swing WS30-DS03 3.0 (0.9)4.0 (1.2)Swing WS30-DS04

VVAII I

ft.	(m)	TYPE	NUMBER
4.0	(1.2)	Fixed	WF50-WS04
4.0	(1.2)	Swing	WS50-WS04
6.0	(1.8)	Fixed	WF50-WS06
6.0	(1.8)	Swing	WS50-WS06
8.0*	(2.4)	Fixed	WF50-WS08
8.0*	(2.4)	Swing	WS50-WS08
10.0*	(3.0)	Fixed	WF50-WS10
10.0*	(3.0)	Swing	WS50-WS10
12.0*	(3.7)	Swing	WS50-WS12
18.0*	(5.4)	Swing	WS50-WS18

WS50 Rail for loads

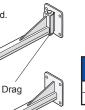
up to 50 lbs.(22.5 kg)

*Features ladder style reinforcing rather than tie rod. Model WS50-WS18 has stacked (doubled) rail for additional strength.

Wall Mounted Booms



@ @





ROOM	Dii	n. A
TYPE	in.	(mm)
Fixed	3.38	(85)
Swing	3.19	(81)
- 5		(-)

WS30 Rail for loads up to **30 lbs.**(13.5 kg)

BOOM	LENGTH	BOOM	MODEL
ft.	(m)	TYPE	NUMBER
3.0	(0.9)	Fixed	WF30-WS03
3.0	(0.9)	Swing	WS30-WS03
4.0	(1.2)	Fixed	WF30-WS04
4.0	(1.2)	Swing	WS30-WS04

WS-UB U-BOLT ASSEMBLY

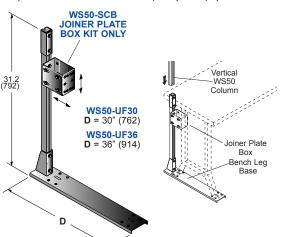
USE: Secures 4'-10' booms or other flat plates to 3" dia. vertical column. Three are required to mount boom onto vertical column. Do not use for mounting 18' boom (#WS50-WS18). Zinc plated steel.

BASES AND SUPPORTS

These bases are larger than those listed with the track components and are used primarily when a more rigid structure is desired. All bases include all hardware for mounting rail to base.

BENCH LEG BASE

USE: Mounts workstation to bench by providing a "pocket" into which WS50 track may be fitted. Models for 30"(762) or 36"(914) deep benches. Universal hole pattern in foot plus adjustable "Joiner Plate Box" provide solid grip to the bench leg. Includes hardware required for mounting rail to base. Does not include hardware required to mount base to bench. Joiner plate box included and also available separately. Black polyester finish.



Mounting Base (thru bolts for safety included with base) **VERTICAL TEE WELDMENT** (order per listed length) 62829003 3 ft 62829006 6 ft. 62829008 8 ft. 62829009 9 ft. 62829010 10 ft. 62829011 11 ft. 62829012

WS50-MB

WS50 VERTICAL HANGER SUPPORT ASSEMBLY KIT

Hanging a tool rail safely from an overhead structure may be the best way to put a workstation where it's needed. These kits consist of a 12" long cross rail section welded to a 3 ft., 6 ft. or 9 ft. vertical rail section and a WS50-MB Mounting Base. These 50 lb. capacity hangers are for use with WS50 steel track and are sold only as kits. Tool track must be supported every six feet to preserve 50 lb. capacity rating.



TABLE BRACKETS

USE: Mounts WS50 or WA50 vertical support columns to typical work bench. Provides greater rigidity when mounted to sheet metal tops then standard bases. For even greater strength, use model #WS50-BBS backing plate (optional) beneath bench top. Includes hardware for mounting rail to bracket. Does not include hardware for mounting base to bench. Black ployester finish.



SUPPORT CLAMP WS50-SC-For WS50 (steel) Rail WA50-SC-For WA50 (Aluminum) Rail

USE: Fasten rail to back of bench for added stability. Typically used with WS50-MB base. Black polyester finish.

WS60-SC-For WS60 (steel) Rail also available. Mounting dimensions differ from WS50-SC.