Our customizing process provides expedited shipments throughout the Midwest!

Our CNC machining center modifies enclosures and panels faster than ever. Onsite Freeburg, IL plant, can provide great service to St. Louis, Chicago, Louisville, Kansas City and the entire Midwest. Only 2-3 day turnaround for in-stock carbon and stainless steel items. Once customs are produced on the ModCenter, we can ship in 24 hours.
CNC MACHINING CENTER DESIGNED SPECIFICALLY TO MODIFY ENCLOSURES AND PANELS.

### Stainless Steel

<table>
<thead>
<tr>
<th>PRODUCT LINE</th>
<th>ULTIMATE SERIES</th>
<th>N4 WALL-MOUNT SERIES</th>
<th>3PT WALL-MOUNT SERIES</th>
<th>JIC SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>N412SC (52)</td>
<td>SSN4 (70)</td>
<td>SSN4PFT (13)</td>
<td>BN (8)</td>
</tr>
<tr>
<td></td>
<td>N412CSSST (21)</td>
<td>SSN4X (9)</td>
<td>BNCHSST (4)</td>
<td>BN-CHSS (16)</td>
</tr>
<tr>
<td></td>
<td>N412CSSSTD (5)</td>
<td>SSN4PA (13)</td>
<td>BNCH (40)</td>
<td>BNCHSTSS (14)</td>
</tr>
<tr>
<td></td>
<td>N412CSSAPT (26)</td>
<td>SSN4PFS (12)</td>
<td>BNCHSTSSA (14)</td>
<td></td>
</tr>
</tbody>
</table>

### Ratings

- **NEMA Type 3R, 4, 4X, 12, 13 UL & CSA, IP66**
- **NEMA Type 3R, 4, 4X, 12, 13 UL & CSA, IP66**
- **NEMA Type 3R, 4, 4X, 12, UL Pending**
- **NEMA Type 3R, 4, 4X, 12, UL & CSA, IP66**

### Key Features

- Aesthetic, attractive, sleek design.
- Accessory driven product line.
- Larger Sub-Panel foot prints (sub panels are optional).
- Larger sub panels.
- Plasma welded seams.
- Removeable & interchangeable doors.
- Print Pocket.
- Solid or Plexiglass doors.
- FIP gasket.
- 1/4 turn latches.
- Rear mounting holes.
- 20 Degree sloped top on ST series.
- Smooth #4 pregrained finish.

### Standard Features

- Available in 304 or 316L SS.
- Plasma welded seams.
- Removeable & interchangeable doors.
- Print Pocket.
- Solid or Plexiglass doors.
- FIP gasket.
- 1/4 turn latches.
- Rear mounting holes.
- 20 Degree sloped top on ST series.
- Smooth #4 pregrained finish.

### Carbon Steel

<table>
<thead>
<tr>
<th>PRODUCT LINE</th>
<th>ULTIMATE SERIES</th>
<th>WALL-MOUNT SERIES</th>
<th>3PT WALL-MOUNT SERIES</th>
<th>JIC SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>N412C (46)</td>
<td>N4 (40)</td>
<td>N43PT (40)</td>
<td>BN (8)</td>
</tr>
<tr>
<td></td>
<td>N412CWG (27)</td>
<td></td>
<td>BNCH (40)</td>
<td>BNCHSTSSA (14)</td>
</tr>
<tr>
<td></td>
<td>N412CWST (28)</td>
<td></td>
<td>BNCHSTSSA (14)</td>
<td></td>
</tr>
</tbody>
</table>

### Size Ranges

- 12x12x6 to 60x36x12
- 16x12x6 to 60x36x16
- 24x20x6 to 36x36x12
- 4x4x3 to 16x14x6

### Key Features

- Aesthetic, attractive, sleek design.
- Accessory driven product line.
- Larger Sub-Panel foot prints (sub panels are optional).
- Larger sub panels.
- Concealed hinges.
- Plasma welded seams.
- Removeable & interchangeable doors.
- Print Pocket.
- Solid or Plexiglass doors.
- FIP gasket.
- 1/4 turn latches.
- Rear mounting holes.
- 20 Degree sloped top on ST series.
- Stainless steel.
- ANSI 61 polyester powder.

### Standard Features

- Continuous hinge.
- Print Pocket.
- Hasp & staple (padlocking).
- External mtg feet top & bottom.
- Optional sub panels.
- Smooth #4 pregrained finish.

### Ratings

- **NEMA Type 3R, 4, 4X, 12, 13 UL & CSA, IP66**
- **NEMA Type 3R, 4, 4X, 12, 13 UL & CSA, IP66**
- **NEMA Type 3R, 4, 4X, 12, UL Pending on N43PT**
- **NEMA Type 3R, 4, 4X, 12, UL & CSA, IP66**

Numbers in () represent total part numbers available within family.
Carbon steel

**MILD STEEL - NEMA 12 - ANSI 61 POLYESTER POWDER**

<table>
<thead>
<tr>
<th>PRODUCT LINE</th>
<th>JIC SERIES SERIES</th>
<th>N12 WALL-MOUNT SERIES</th>
<th>DISCONNECT WALL-MOUNT SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>B (14), BCN (22), BCHS (46), BGC (16), WAG11 (11), JIC (32), BCHL (20), BCKFR (7)</td>
<td>N12 (89), WAF (12), WAFN (5)</td>
<td>SCN12 (32), SCN12PL (31), SCN12L (11), N12CS (8), N12CSS (5)</td>
<td></td>
</tr>
</tbody>
</table>

**Size Ranges**

- 4 x 4 x 3 to 16 x 14 x 10
- 16 x 12 to 72 x 30 x 16
- 20 x 21 x 6 to 60 x 38 x 16

**Key Features**

- Variety of cover options
- Single or two door options
- Clamps (single door)
- Hinge handle (two door)
- Disconnects designed to accept most major handle offerings

**Standard Features**

- Single or two door junction enclosures
- Lift-off cover
- Continuous hinge
- Screw cover
- Quick release
- Seam welded construction
- External rtg mtg top & bottom
- Optional sub panels
- SS hinge pin
- ANSI 61 polyester powder

- Single door
- Continuous hinge
- SS hinge pin
- External rtg mtg top & bottom
- Optional sub panel
- FIP (single door)
- Print pocket
- ANSI 61 polyester powder

**Ratings**

- NEMA Type 12, 13
- UL & CSA

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**MILD/GALVANIZED STEEL - NEMA 1/3R - COMMERCIAL CONTRACTOR**

<table>
<thead>
<tr>
<th>PRODUCT LINE</th>
<th>SC &amp; A SERIES</th>
<th>NTC SERIES</th>
<th>RSC-RHC-LOH SERIES</th>
<th>WCT-CTSD-DTDD SERIES</th>
<th>WAGSC SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>SC (60), SCN (72), SCG (59), SCNKG (72), ACB (31)</td>
<td>NTC19 (19), NTCG (27), NTC (27)</td>
<td>RSC (44), RSCG (44), RHCS (7), RHCM (17), LCH (19)</td>
<td>WCT (5), CTSD (8), CTDD (11)</td>
<td>WAGSC (22), WAGSCG (22)</td>
<td></td>
</tr>
</tbody>
</table>

**Size Ranges**

- 4 x 4 x 4 to 24 x 12 x 24
- 6 x 6 x 4 to 48 x 4 x 37 x 17
- 4 x 4 x 4 to 80 x 16 x 12
- 24 x 24 x 12 to 48 x 48 x 16
- 8 x 6 x 4 to 36 x 36 x 12

**Key Features**

- W/KO, NO/KO options
- Carbon or Galvanized options
- Painted or Galvanized ACAB=NO/KO/Hinge cover
- NTC's available in three different configurations: small, medium, large (single door)
- Three available configurations: Screw Cover (reversible), hinge cover (continuous), LRT O/F
- Two lid configurations: Screw Cover and Hinge Cover (single or double door)
- Steel Welded Screw Cover
- Available in Galv (no paint), and C/S (ANSI 61 polyester powder)

**Standard Features**

- Flat removable covers
- Wall-mounting holes
- With or without KO's
- Shrink wrapped
- Painted = ANSI 61 Polyester Powder
- Unpainted = Galvanized steel ACAB = hinge cover/noth; ANSI 61 only
- Continuous or butt hinge versions
- NTC & NTCG, w/ hinged doors
- NTC's: mtg top & bottom
- With 1/4 turn latches
- With sub panel mtg provisions
- Grounding provisions
- ANSI 61 polyester power
- RSC/RHC with KO's
- Drip hood
- Padlocking provisions
- RSC/RHC w/ wall-mounting provisions (sub panels optional)
- Grounding provisions
- ANSI 61 polyester powder (LCH) Wall mtg & sub panel provisions optional (RSC) also available in galv only
- Single or two door options
- KO's, drip tip or hood
- Padlocking/meter seal provisions
- N1CL: available in LRT O/F
- ANSI 61 Polyester Powder
- Galvanized screw cover
- Steel welded tub
- With captive nuts
- Grounding provisions
- Galv. no paint
- Carbon steel painted ANSI 61 Polyester Powder
- Painted = ANSI 61 Polyester Powder
- Unpainted = galvanized steel

**Ratings**

- NEMA Type 1
- UL & CSA

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- Saves a significant amount of time and money when compared to traditional modification techniques
- All in-stock and standard carbon steel, stainless steel, and non-metallic enclosures are available for modification
- Drills, taps, and mills standard enclosures and panels
NP Series back panels for NEMA 1, 3R, 4, 4X and 12 Wall-Mount Enclosures
- Painted Steel
- Galvanized
- 304 Stainless Steel
- Aluminum

P Series back panels for JIC Enclosures
- Painted Steel
- Galvanized
- 304 Stainless Steel

NP_C Series back panels for Ultimate N412C Enclosures
- Painted Steel
- Galvanized
- 304 Stainless Steel
- 316 Stainless Steel

N1P Series back panels for N1C and RHC Enclosures
- Painted Steel
- Galvanized

- CNC machining center will drill and tap holes for installation of electrical equipment
- 3 - 5 day turnaround with approved drawing
- Saves a significant amount of time and money when compared to traditional modification techniques
- Panels are in stock and ready to go
- Machining center will accommodate large back panels and swing panels as well. (Subject to stock availability)
- Max back panel 90” x 61”