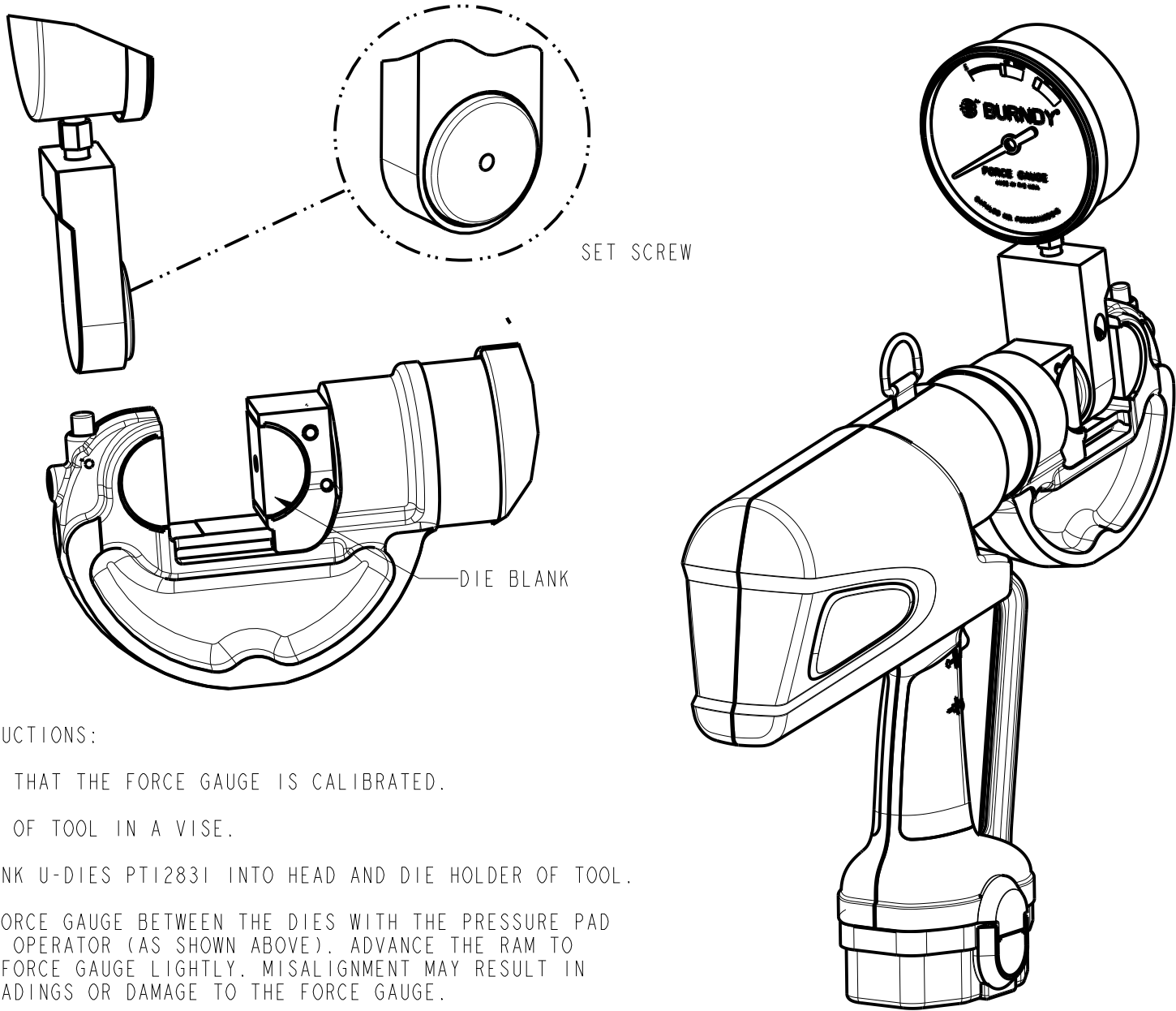
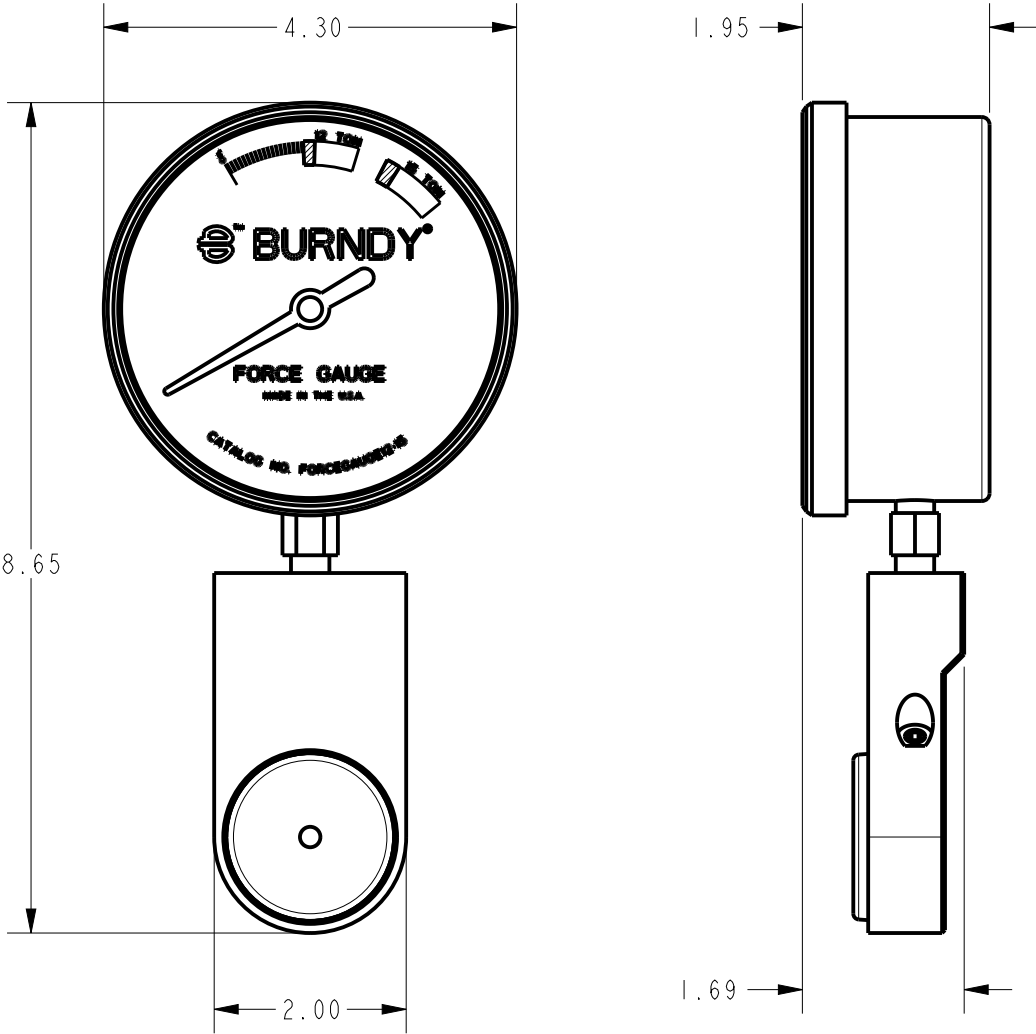


REV.	DATE	DESCRIPTION	ECO	BY	C'H'K.
E	07/01/2013 00:00:00 AM	REPLACED 10112405 WITH 420133	32060	TRF	MAC



OPERATING INSTRUCTIONS:

1. BE CERTAIN THAT THE FORCE GAUGE IS CALIBRATED.
2. CLAMP HEAD OF TOOL IN A VISE.
3. INSERT BLANK U-DIES PTI2831 INTO HEAD AND DIE HOLDER OF TOOL.
4. HOLD THE FORCE GAUGE BETWEEN THE DIES WITH THE PRESSURE PAD FACING THE OPERATOR (AS SHOWN ABOVE). ADVANCE THE RAM TO CLAMP THE FORCE GAUGE LIGHTLY. MISALIGNMENT MAY RESULT IN ERRATIC READINGS OR DAMAGE TO THE FORCE GAUGE.
5. OBSERVE THE POINTER POSITION ON THE FORCE GAUGE WHILE ADVANCING THE TOOL. WHEN MAXIMUM OUTPUT FORCE IS REACHED (THE RELIEF VALVE POPS OFF) THE POINTER WILL STOP ROTATING CLOCKWISE AND REVERSE IT'S DIRECTION. THE HIGHEST POSITION THE POINTER REACHES IS THE OUTPUT FORCE OF THE TOOL.
6. A POINTER THAT REACHES INTO THE SOLID GREEN BAND VERIFIES THAT THE OUTPUT FORCE IS WITHIN THE RECOMMENDED RANGE. IF THE POINTER IS WITHIN THE STRIPPED GREEN BAND, CRIMPS WILL BE ACCEPTABLE BUT THE TOOL WILL NEED ADJUSTMENT BEFORE IT IS USED AGAIN.



NOTES:

1. FORCE GAUGE IS SUPPLIED WITH TWO BLANK U-DIES PTI2831, SAFETY, OPERATING AND MAINTENANCE INSTRUCTIONS FORM FORCEGAUGE12-150MI AND CASE PTI0112371.
2. THIS INSTRUMENT IS NOT FIELD REPAIRABLE AND SHOULD BE RETURNED TO BURNDY FOR ANY NECESSARY REPAIRS.
3. PERIODIC CALIBRATION OF THE FORCE GAUGE IS RECOMMENDED. BURNDY OFFERS A RECALLIBRATION SERVICE.
4. FOR USE WITH THE FOLLOWING SERIES OF TOOLS: PAT46, PAT750, BAT750 AND Y750.

TO ORDER BURNDY® PRODUCTS CALL		FORCE GAUGE 12-15 TON			
		ITEM NO: 10112401			
UNITED STATES: 1-800-346-4175 (LONDONDERRY, NH)		CAT. NO: FORCEGAUGE12-15			
		DRAWN BY: T. FAUCHER 02/01/2010			
CANADA: 1-800-361-6975 (QUEBEC) 1-800-387-6487 (ALL OTHER PROVINCES)		CHECKER: M. CHIASSON 02/01/2010			
		DSN APPVL: M. CHIASSON 03/05/2010			
FOR PRODUCT INFO: <a href="http://www.burndy.com">http://www.burndy.com</a>		MFG APPVL: S. GONYAW 03/05/2010			
		QA APPVL: J. BRODEUR 03/08/2010			
		MKT APPVL: R. ROBICHEAU 03/09/2010			
		PROD FAM: TOOLS, SERVICE	SIZE	DRAWING NO	REV
		PROJECT #: 14902	B	10112404	E
		DOCUMENT TYPE: Sales		SHEET 1 OF 1	
		REL LEVEL: Released			