

LETTERING VIEW

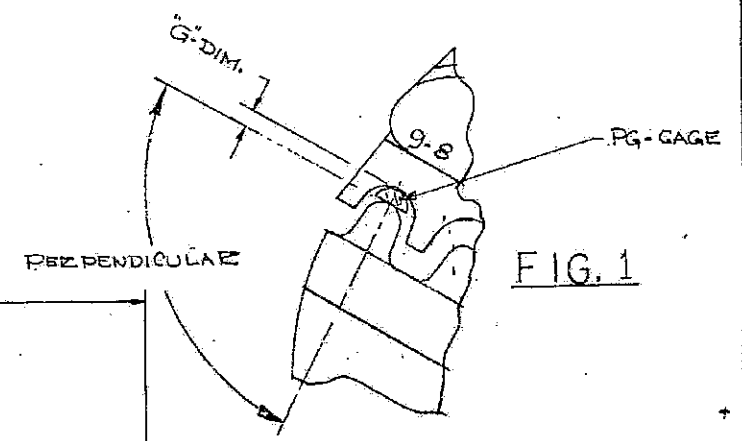
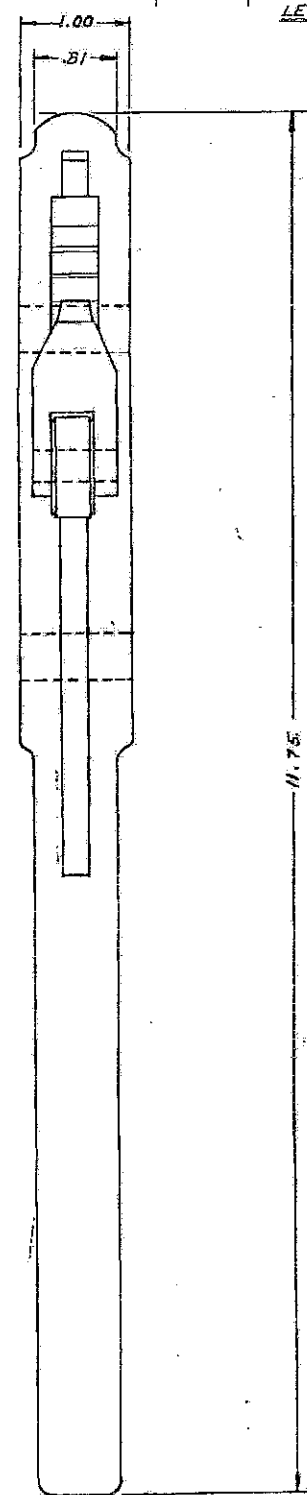
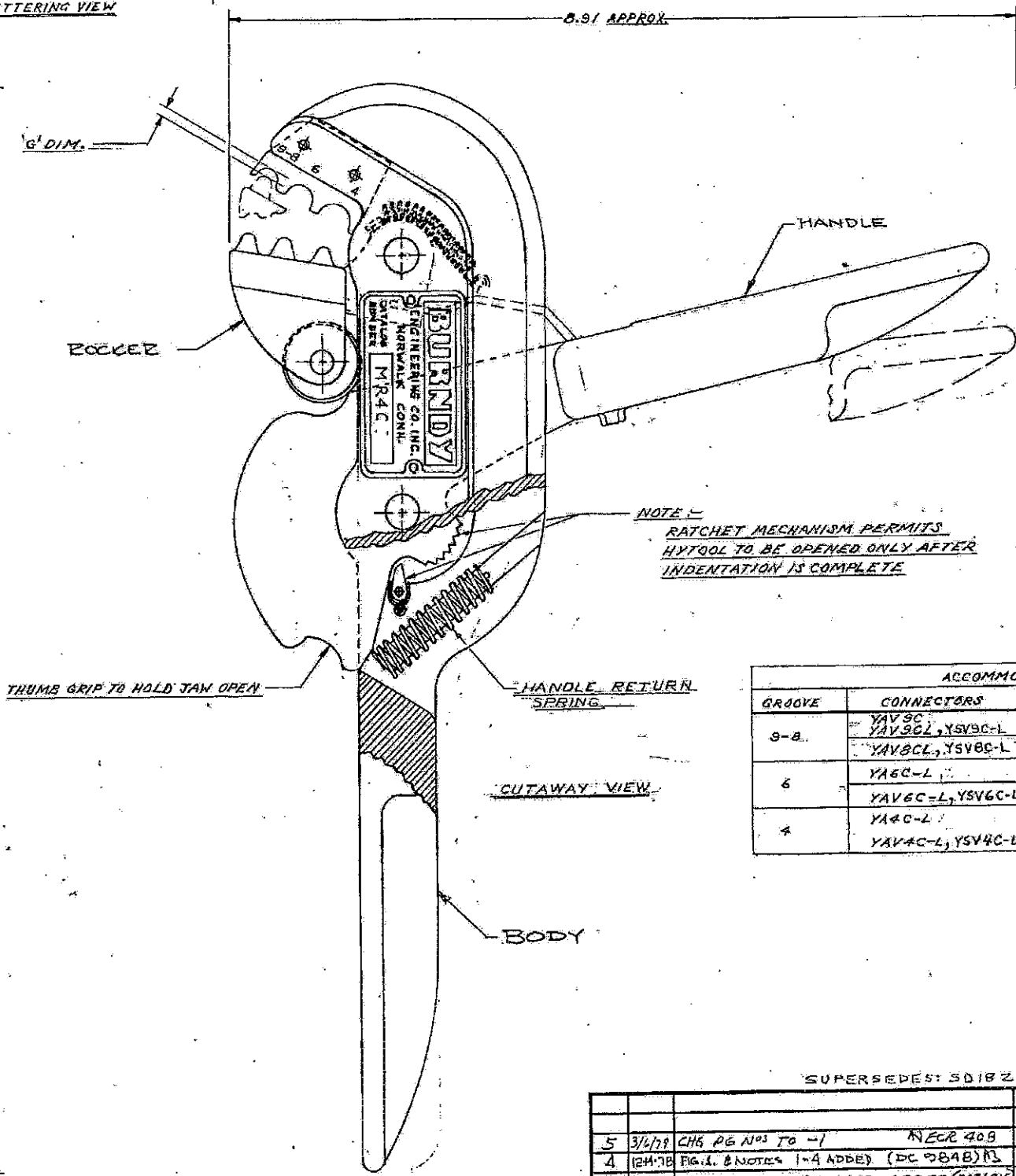


FIG. 1



11.75



0.91 APPROX.

NOTE -
RATCHET MECHANISM PERMITS
HYTOOL TO BE OPENED ONLY AFTER
INDENTATION IS COMPLETE

TO VERIFY "G" DIMENSION:

- 1) CLOSE AND HOLD HANDLE FIRMLY AGAINST BODY OF THE TOOL
- 2) PULL ROCKER UNTIL THE ROLLER BEARING MAKES FIRM CONTACT WITH CAM.
- 3) CHOOSE THE PROPER "PG" GAGE AND INSERT IT INTO THE MATCHING GROOVE IN SUCH A MANNER THAT THE FLAT SIDE OF THE GAGE IS PERPENDICULAR TO THE PEAK OF THE INDENTOR. SEE FIG. 1.
- 4) THE "GO" END (DESIGNATED GREEN) MUST PASS BETWEEN THE INDENTOR AND NEST DIE. THE "NO GO" END (DESIGNATED RED) MUST NOT PASS BETWEEN THE INDENTOR AND NEST DIE.

ACCOMMODATES				PG. GAGE CAT. NO.
GROOVE	CONNECTORS	CONDUCTORS	"G" DIM.	
9-8	YAV9C	#9-18/22 (.127 DIA.) CONTROL WIRE	.077	PG-121-1
	YAV9CL, YSV9C-L	#8 STR. (.146 DIA.) #8 AIR. (.167 DIA.)	.091	
6	YAV6C-L	#6-37R (.184 DIA.)	.099	PG-125-1
	YAV6C-L, YSV6C-L	#6 AIR. (.218 DIA.)	.113	
4	YAV4C-L	#4-37R (.232 DIA.)	.155	PG-133-1
	YAV4C-L, YSV4C-L	#4 AIR. (.272 DIA.)	.169	

MATERIAL:
BODY AND HANDLE: HEAT TREATED ALUMINUM ALLOY
ALL WORKING PARTS: HEAT TREATED ALLOY
REFERENCE: FACTORY ASSEMBLY - FD 28569

SUPERSEDES: SD18293-7

				HYTOOL		SCALE	
REV.	DATE	DESCRIPTION	BY	CHKD	TYPE	DRAWN	CHECKED
5	3/6/78	CHG PG NOS TO -1	MEGR 408	NY	NY	TYPE MR4C	SCALE FULL SIZE
4	12/4/78	FIG. 1, 8 NOTES 1-4 ADDED (DC 9848)M	NY	NY	DRAWN GJE 7-17-58	CHECKED 11-23-58 FGM	
3	1/26/58	NEW ROCKER ARM ILLUS. ADDED (EC3694)	PC	CAV			
2	4/2/58	SEE REV. REF. PRINT (EC 15341)	HFG	HFG			
1	5-26-58	SEE REV. REF. PRINT (EC 3549)	GJE	LAS			

BURNDY
DRAWING NO. SD 28019 5

3/11/78

APPROVED: 11-23-58 6-54