

PAD PRINTING PARAMETERS:

MACHINE: TRANS-TECH MODEL SEAL CUP 60

COLOR: BLACK (130201)

FORMULATION:

FOR 15g OF PAINT:

i. PAINT TYPE B- 15.0g

ii. HARDENER LMN 120303- 3.75g

iii. THINNER VD- 1.9g

TOTAL GRAMS: 20.65g

FOR 20g OF PAINT:

PAINT TYPE B- 20.0g

ii. HARDENER LMN 120303- 5.0g

iii. THINNER VD- 2.5g

TOTAL GRAMS: 27.5g

| SKU | COLOR | WR |
|------------|-------|-----|
| GFRTR20C2W | WHITE | NO |
| GFRTR20C2I | IVORY | NO |
| GFRTW20C2W | WHITE | YES |
| GFRTW20C2I | IVORY | YES |
| | | |

| LIST OF PARTS | | | | |
|-----------------|-----------|------------|---|--|
| DESCRIPTION | MATERIAL | FINISH | | |
| FACE | NYLON 66 | - | | |
| BASE | NYLON 66 | - | | |
| BRIDGE | STEEL | GALVANIZED | | |
| CONTACTS | BRASS | - | ľ | |
| MOUNTING SCREWS | STEEL | - | ľ | |
| MOUNTING SCREWS | STAINLESS | | 1 | |
| (WR ONLY) | STEEL | | ĺ | |
| TERMINALS | BRASS | TIN | l | |
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| 1 I | INITIAL RELEASE | JR | 3/14/2024 |
|-----|----------------------|-----|-----------|
| | PER ECN 240307037531 | 311 | |
| REV | DESCRIPTION | APP | DATE |

THE DESIGN AND DIMENSIONS OF THE PRODUCT SHOWN ON THIS DRAWING ARE SUBJECT TO CHANGE WITHOUT NOTICE. DIMENSIONS ARE IN INCHES [mm].

TITLE

MRKD CNTRLD GFCI 20A PAD PRINT LAYOUT



WIRING DEVICE-KELLEMS **HUBBELL INCORPORATED** SHELTON, CT

M-14767

TOLERANCES UNLESS OTHERWISE SPECIFIED

DR. BY JR 2:1 DATE 3/14/2024 CHK. BY

Q- INDICATES CRITICAL FUNCTION OR PROCESS REQUIREMENT.

DIMENSIONS ARE SYMMETRICAL ABOUT THE CENTERLINE TO WITHIN HALF OF THE OVERALL TOLERANCES.

4. CLEAN SURFACE WITH ISOPROPYL ALCOHOL PRIOR TO MARKING.