



-NOTES-

1. FINISH: HOT DIP GALVANIZE PER ASTM A123 (LATEST REVISION).
2. BASEPLATE TO BE PERPENDICULAR TO SHAFT AXIS ($\pm 1^\circ$) AND HOLE CENTERLINE CONCENTRIC ($\pm .188$) TO SHAFT AXIS.
3. FLAME CUT TWO SLOTS IN SHAFT PERPENDICULAR TO THE BASEPLATE.
4. PREHEAT, TUMBLEBLAST, HANDGRIND, AND CLEAN BASEPLATE AND HELIX ON ALL WELDED AREAS.
5. FLAMECUT IRREGULARITIES PERMISSIBLE: (1) VALLEYS NOT TO EXCEED 3/32 IN. BELOW NOMINAL SURFACE LEVEL, (2) PEAKS OR POSITIVE IRREGULARITIES NOT TO EXCEED 1/32 IN. ABOVE NOMINAL SURFACE LEVEL OR INTERSECTIONS OF NOMINAL SURFACES.
6. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
7. ALL MATERIAL IS TO BE NEW, UNUSED AND MILL TRACEABLE MEETING THE FOLLOWING SPECIFICATIONS:
 - BASEPLATE: ASTM A36 (LATEST REVISION) HOT ROLLED STEEL PLATE.
 - SHAFT: ASTM A500 (LATEST REVISION) GRADE B, STRUCTURAL STEEL TUBING.
 - HELIX: ASTM A635 (LATEST REVISION) 3/8" THICK HOT ROLLED STEEL PLATE OR COIL.
8. BASEPLATE IS PERMANENTLY STAMPED WITH MANUFACTURER IDENTIFICATION "ABC" IN 1/2" LETTERS AND DATE CODE IN 1/4" LETTERS.
9. BASEPLATE PERMANENTLY MARKED TO INDICATE CABLEWAY OPENING IN SHAFT.

| | |
|----------------|-----|
| CATALOG NUMBER | "L" |
| T1122970 | 48 |
| T1122971 | 56 |

NO HARDWARE INCLUDED

| | | | | | |
|---|--|--|---|-----------------------------|-----------------|
| CHANCE ® | | HUBBELL POWER SYSTEMS, INC. <small>POWER SYSTEMS, INC.</small> | | | |
| | | | | LIGHTING FOUNDATION | |
| CONFIDENTIAL: THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND THE EXCLUSIVE PROPERTY OF HUBBELL POWER SYSTEMS. NO PUBLICATION, DISTRIBUTION, OR COPIES MAY BE MADE WITHOUT THE WRITTEN CONSENT OF HUBBELL POWER SYSTEMS, HUBBELL POWER SYSTEMS UNPUBLISHED ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS. | | SIZE B | CAT / PART / ASSY NO. SEE TABLE | DWG NO. SA1122970 | REV A |
| DO NOT SCALE THIS DRAWING | | DRN BY BLJ | DATE 10/10/23 | SHEET 1 OF 1 | |