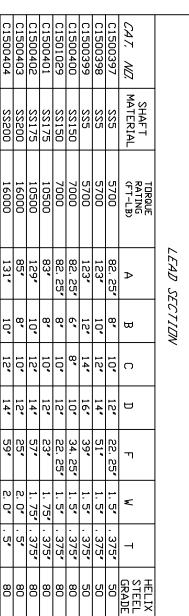
EAD LDOWN® MICROPILE SECTIONS

U

DIA

W' SOLID STEEL



0

Neat Cement

Grout

Reservoir

gout

(Very Flowable)

==NOTES==

- \bar{n} \bar{n}

0

18" MIN. (SEE NOTE 10)

.Standard Lead Section

Lead Displacement Plate

0

Displacement Plate

Extension

SS (Square Shaft) Extension

- HOT DIP GALVANIZED PER ASTM A153-(LATEST REVISION).

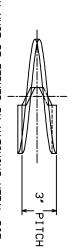
 LEAD AND EXTENSION SECTION LENGTHS AND HELIX SPACINGS ARE NOMINAL.

 NOMINAL SPACING BETWEEN HELIX PLATES IS THREE TIMES THE DIAMETER

 OF THE LOWER HELIX.

 SHAFT MATERIAL-HOT ROLLED ROUND-CORNERED SQUARE (RCS) SOLID STEEL BARS

 ASTM A29 MINIMUM YIELD STRENGTH=70 KSI (SS5); 90 KSI (SS150, SS175, SS200).
- HELIX MATERIAL-HOT ROLLED LOW CARBON STEEL SHEET, STRIP, OR PLATE PER ASTM A572, OR A1018, OR A656.
 MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
 ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE
- AWS CODE D1. 1.
- REFER TO SA1500338 FOR CASED LEAD AND EXTENSION DISPLACEMENT PLATES. REFER TO SA1500183 REFER TO SA1500330 REFER TO SA1500047 FOR SS5 PLAIN EXTENSION AND TERMINATIONS, TO SA1500183 FOR SS175 PLAIN EXTENSION AND TERMINATIONS, TO SA1500330 FOR LEAD AND EXTENSION DISPLACEMENT PLATES.
- 10. HELICES HAVE A SHARPENED LEADING EDGE STANDARD SQUARE SHAFT LEAD SECTIONS CAN BE USED PROVIDED HELIX TO LEAD DISPLACEMENT PLATE SPACING OF 18" MIN, IS MAINTAINED,



TYPICAL UNCASED APPLICATION

HELIX MUST BE FORMED BY MATCHING METAL DIE (SIDE VIEW OF TRUE HELICAL FORM)

DRN BY BLJ | DATE 10/26/2021 SHEET 1/1

