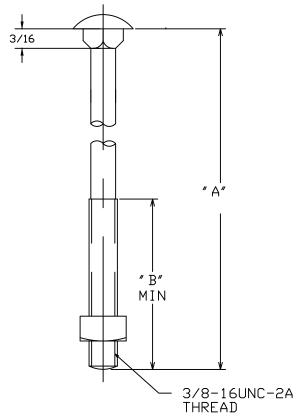


BOLT HEADS WILL HAVE MANUFACTURER'S ID MARK AND A "CW" MARK FOR COLD WEATHER APPROVED.



| CATAL []G NUMBER | "A"  | "B"  | "C"   |
|------------------|------|------|-------|
| PS8632CW         | 2    | 1. 5 | 0, 81 |
| PS8633CW         | 3    | 1. 5 | 0. 81 |
| PS8634CW         | 4    | 3    | 0. 81 |
| PS863412CW       | 4. 5 | 3    | 0. 81 |
| PS8635CW         | 5    | 3    | 0, 81 |
| PS8636CW         | 6    | 3    | 0. 81 |
| PS8637CW         | 7    | 4    | 0, 81 |
| PS8638CW         | 8    | 4    | 0, 81 |

## ==NOTES==

- 1. BOLT MAT'L: STEEL CONFORMING TO THE FOLLOWING PROPERTIES:
  - AVERAGE MINIMUM ABSORBTION OF 20J WHEN TESTED AT -20°C PER ASTM A370.
  - MINIMUM BOLT STRENGTH PER CLASS 4.6 PER ASTM F568M.
  - UNTHREADED PORTION MUST BE CAPABLE OF BEING BENT(COLD) AROUND A MANDREL WITHOUT CRACKING. MANDREL SIZE IS TO BE TWO TIMES THE DIAMETER OF THE SHANK BEING TESTED.
- 2. ZINC COATING:
  - HOT DIP GALVANIZE PER CSA 6-164M (LATEST REVISION).
- 3. NUT DIMENSIONS PER ASME/ANSI B18.2.2. NUT MATERIAL SAME AS BOLT MATERIAL.

CHANCE TOLERANCE CHART

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CARRIAGE BOL (COLD WEATHER)

CAT / PART / ASSY NO. SIZE DWG NO. SB SAPS8634CW SEE CHART

DO NOT SCALE DRN BY JJL

DATE 01/07/13 SHEET 01 [F 01

REV