Industrial Control Transformers provide a low and safe control voltage for the operation of many electromagnetic devices.
INDUSTRIAL CONTROL TRANSFORMERS

Industrial control transformers are used to reduce supply voltages to 240V or lower for the operation of electromagnetic devices such as contactors, solenoids, relays, and timers. They are especially designed to accommodate the momentary current inrush caused when electromagnetic components are energized without sacrificing secondary voltage stability beyond practical limits.

Acme Industrial Control Transformers are dry-type, step-down transformers with the secondary control circuit isolated from the primary line circuit to assure maximum safety.

Voltage regulation of Acme Industrial Control Transformers exceeds standards recommended by the National Electrical Manufacturers Association. Secondary circuit voltage drop between no-load and momentary overload remains exceptionally low. This excellent secondary circuit voltage regulation assures reliable operation of electromagnetic components and may permit the use of a smaller and less expensive industrial control transformer.

TB SERIES INDUSTRIAL CONTROL TRANSFORMER

Acme’s TB Series Industrial Control Transformers are especially designed to accommodate the momentary current inrush caused when electromagnetic components are energized... without sacrificing secondary voltage stability beyond practical limits. The transformer’s windings and internal terminations are sealed within an epoxy encapsulant encased in a durable thermoplastic end cap, protecting them from potentially damaging moisture, dirt and other ambient contaminants. Acme’s TB Series transformers are dry-type, step-down transformers with the secondary control circuit isolated from the primary line circuit to assure maximum safety.

Voltage regulation of Acme’s TB Series transformers exceeds standards recommended by the National Electrical Manufacturers Association. Secondary circuit voltage drop between no-load and momentary overload remains exceptionally low. This excellent secondary circuit voltage regulation assures reliable operation of electromagnetic components and may permit the use of a smaller and less expensive industrial control transformer.

Features

- 50 –5000 VA, 50/60 Hz.
- Epoxy encapsulated design protects core & coil assembly from potentially damaging contaminants
- Constructed with high quality silicon steel lamination to minimize core losses and increase efficiency
- Integrially molded terminal blocks with isolation barriers to prevent arc over
- Primary fuse blocks kits available and easily adaptable
- Secondary Fuse Clips factory installed, where applicable
- Series-parallel connecting links save wiring and labor costs
- Terminal blocks allow full access for ring terminals for easy installation even with solid strand conductors
- Copper windings on all groups
- Heavy gauge steel mounting plate adapts to various mounting dimensions
- Voltage regulation exceeds NEMA requirements
- UL Listed and CSA Certified or cUL
- Meets or exceeds UL, CSA, NEMA, ANSI and OSHA Standards
- Twenty year limited warranty
- Assembled in the USA of imported and domestic components

Applications

- Motor Starters
- Contactors
- Solenoids
- Timer Circuits
- Relays
- Control Panels
- Robotics
The Acme Electric CE Series Industrial Control Transformers are designed specifically for machine tool control circuit applications. These transformers have the ability to handle potentially damaging high in-rush currents that occur when electromagnetic components are energized, without sacrificing the required stable output voltage. Designed to meet or exceed the demands of international standards, combined with the full breadth of product offering, the CE Series Transformers from Acme Electric are the ideal solution for your industrial control applications. Acme’s CE Series Encapsulated Industrial Control Transformers carry the CE mark, indicating it complies with the requirements established by the International Electro technical Commission (IEC) for use of control circuit transformers in the countries of the European Union. Regulations that apply to control transformers include Low Voltage Directive 2006/95/EC and Electromagnetic Compatibility (EMC) Directive 2004/108/EC.

**Cooler. Cleaner. More Compact.**

The CE Series design improves the dissipation of the heat away from the core and coil assembly providing cooler operation. In addition, the CE Series industrial control transformers seal the transformer’s windings and internal terminations within an epoxy encapsulant encased in a durable thermoplastic end cap, protecting them from potentially damaging moisture, dirt and other ambient contaminants. Furthermore, Acme’s compact design helps minimize the mounting footprint, providing more flexibility in applications where space is at a premium.

**Features**

- 50 -5000 VA, 50/60 Hz
- Epoxy encapsulated design protects core & coil assembly from potentially damaging contaminants
- Integrally molded terminal blocks with isolation barriers to prevent arc over
- Terminal blocks allow full access for ring terminals for easy installation and solid termination
- Heavy gauge steel mounting feet
- UL Listed, and CSA approved, CE Marked (EN61558-2-2)
- Twenty-year limited Warranty
- Assembled in the USA of imported and domestic components

**INDUSTRIAL CONTROL TRANSFORMERS FOR HARSH ENVIRONMENTS**

**Designed for control panels where internal installation of Control Transformers is prohibited**

Some specifications require installation of large control transformers, usually 1000 to 5000 VA outside the control cabinet. This means the transformer must be in a sheet metal enclosure instead of the usual open core and coil construction method.

Acme meets this need by providing all of the power, protection, regulation and performance of our standard industrial control transformers in one UL-3R enclosure. These transformers are wound with copper magnet wire, deliver full nameplate capacity, and provide the high regulation required in control applications.

Voltage combinations available are: 240 X 480V Primary, 120V Secondary and 240/480/600V Primary, 120/100V Secondary. Ratings available are 1000, 2000, 3000 and 5000 VA. All units are UL listed, CSA certified, and covered by Acme’s exclusive 10-year limited warranty.

**Features**

- Fully encapsulated and enclosed
- 55°C temperature rise, 155°C insulation
- Copper windings
- 1000, 2000, 3000, 5000 and 10000 VA sizes
- Voltage regulation exceeds NEMA requirements
- UL and UL-3R listed
- CSA certified
- 10-year limited warranty