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# Global Circulation Laboratory Test Report

For Global Distribution

# **UL 486A-486B Static Heat Sequence**

**CAT NO: KASB39U2N, Shear Bolt Connector Terminal** 



CABLE: 646.4 DLO Cu

GCR23-02-01 Rev. A

Requested by / Date:	Authorized by / Date:	Completed by / Date:
A Stokes 2-Feb-23	R Robicheau 1-Feb-23	S Tay 6-Feb-23
Engineering Approval / Date:	Marketing Approval / Date:	Laboratory Approval / Date:
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## **PURPOSE OF TEST:**

To determine if the KASB39U2N Shear Bolt Connectors installed with 646.4 Cu DLO can meet the requirements of UL 486A-486B Static Heating Sequence tests.

### **TEST REQUESTED:**

UL486A -486B Static Heat Sequence

#### **TEST COMBINATIONS:**

Sample #	Connector	Conductor	Torque
1			
2	KASB39U2N	646.4 Cu DLO	Break Away
3	KASB39UZN		
4			

### **CONCLUSIONS:**

KASB39U2N Shear Bolt Connectors installed with 646.4 Cu DLO met the requirements of UL 486A-486B Static Heating Sequence tests.





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#### **ENGINEERING COMMENTS:**

This test was submitted to determine if the KASB39 model shear bolt connector could meet the UL486A-486B static heating sequence requirements when installed with 646.4 Cu Flex (DLO) conductor. This test proved successful.

This was the first connector in the C&I Shear Bolt line to be tested with flex conductor. The result leads to a high confidence level in possible future tests with flex conductor installed in various shear bolt connector sizes.

## **TEST PROCEDURES:**

### **Static Heating Sequence**

Four samples of each set were secured to the Secureness tester, the height; weight, and bushing size were as specified in UL486A-486B Table 26. Samples were rotated for thirty minutes at 9 rpm.

The samples were connected in a series loop configuration and attached to a current controller. The amperage given in UL486A-486B Table 7 was applied to the loop until the temperature of the test samples stabilized. Three temperature readings were taken at 10-minute intervals with no temperature change of more than 2°C and no rise greater than 50°C.

Samples were then subjected to a 1-minute pull to the value specified in UL486A-486B Table 27 and then to failure.

#### TEST EQUIPMENT LIST:

MANUFACTURER	MODEL	DESCRIPTION	SERIAL#	RANGE	CAL DATE	DUE DATE
		TENSILE		100,000		
RIEHLE	N/A	MACHINE	R35429	lb	1/11/2023	12/16/2023
		CURRENT				
SEMITRONIC	ACT-001E	TRANSDUCER	15101039 B10	1 ACA	6/17/2022	6/17/2023
General	TI-150	STOPWATCH	II	AUTO	11/4/2022	11/4/2023



